



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION

MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION  
11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590 F (786) 315-2599

[www.miamidade.gov/economy](http://www.miamidade.gov/economy)

**NOTICE OF ACCEPTANCE (NOA)**

**Digger Specialties, Inc.**  
3446 US 6 East  
Bremen, IN 46506

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER- Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

**DESCRIPTION: Westbury Aluminum Railing**

**APPROVAL DOCUMENT:** Drawing No. none, titled “ Westbury Aluminum Railing ”, sheets 1 through 44 of 44, prepared by Digger Specialties, Inc., last revision dated July 17, 2019, signed and sealed by Eric J. Tompos, P.E., on July 26, 2019, bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and the expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING: None**

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and the following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. The structural adequacy of the supporting structures is not part of this approval & shall be reviewed by the corresponding Building Dept.

This NOA **revises & renews NOA #14-0515.01** and consists of this page 1, evidence submitted pages E-1 and E-2 as well as approval document mentioned above.

The submitted documentation was reviewed by **Helmy A. Makar, P.E., M.S.**



*Helmy A. Makar*  
10/09/2019

NOA No. 19-0829.08  
Expiration Date: 10/09/2024  
Approval Date: 10/09/2019

**Digger Specialties, Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**1. EVIDENCE SUBMITTED UNDER PREVIOUS APPROVAL # 12-0629.05**

**A. DRAWINGS**

1. *Drawing No. none, titled " Westbury Aluminum Railing ", sheets 1 through 44 of 44, prepared by Digger Specialties, Inc., dated April 14, 2014, signed and sealed by Eric J. Tompos, P.E., on April 14, 2014.*

**B. TESTS**

1. *Code Compliance Research Report # CCRR-0163, BY ATI Evaluation Service, a Division of Architectural Testing – Certification Services, dated June 24, 2011.*

**C. CALCULATIONS**

1. *Calculations titled "Westbury Guardrail System", 32 pages, prepared by NTA, Inc., signed and sealed by Eric J. Tompos, P.E., on July 09, 2013.*

**D. QUALITY ASSURANCE**

1. *By Miami-Dade County Department of Regulatory and Economic Resources.*

**E. MATERIAL CERTIFICATIONS**

1. *None.*

**2. EVIDENCE SUBMITTED UNDER PREVIOUS APPROVAL # 14-0515.01**

**A. DRAWINGS**

1. *Drawing No. none, titled " Westbury Aluminum Railing ", sheets 1 through 44 of 44, prepared by Digger Specialties, Inc., last revision dated May 05, 2014, signed and sealed by Eric J. Tompos, P.E., on May 07, 2014.*

**B. TESTS**

1. *None.*

**C. CALCULATIONS**


1. *Calculations titled "Westbury Guardrail System", 25 pages, prepared by NTA, Inc., signed and sealed by Eric J. Tompos, P.E., on May 06, 2014.*

**D. QUALITY ASSURANCE**

1. *By Miami-Dade County Department of Regulatory and Economic Resources.*

**E. MATERIAL CERTIFICATIONS**

1. *None.*

  
\_\_\_\_\_  
Helmy A. Makar, P.E., M.S.  
Product Control Section Supervisor  
NOA No. 19-0829.08  
Expiration Date: 10/09/2024  
Approval Date: 10/09/2019

**Digger Specialties, Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**3. NEW EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. *Drawing No. none, titled " Westbury Aluminum Railing ", sheets 1 through 44 of 44, prepared by Digger Specialties, Inc., last revision dated July 17, 2019, signed and sealed by Eric J. Tompos, P.E., on July 26, 2019.*

**B. TESTS**

1. *None.*

**C. CALCULATIONS**

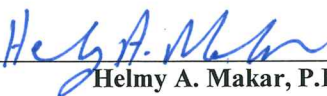
1. *Calculations titled "Westbury Guardrail System", 11 pages, prepared by NTA, Inc., signed and sealed by Eric J. Tompos, P.E., on July 29, 2019.*

**D. QUALITY ASSURANCE**

1. *By Miami-Dade County Department of Regulatory and Economic Resources.*

**E. MATERIAL CERTIFICATIONS**

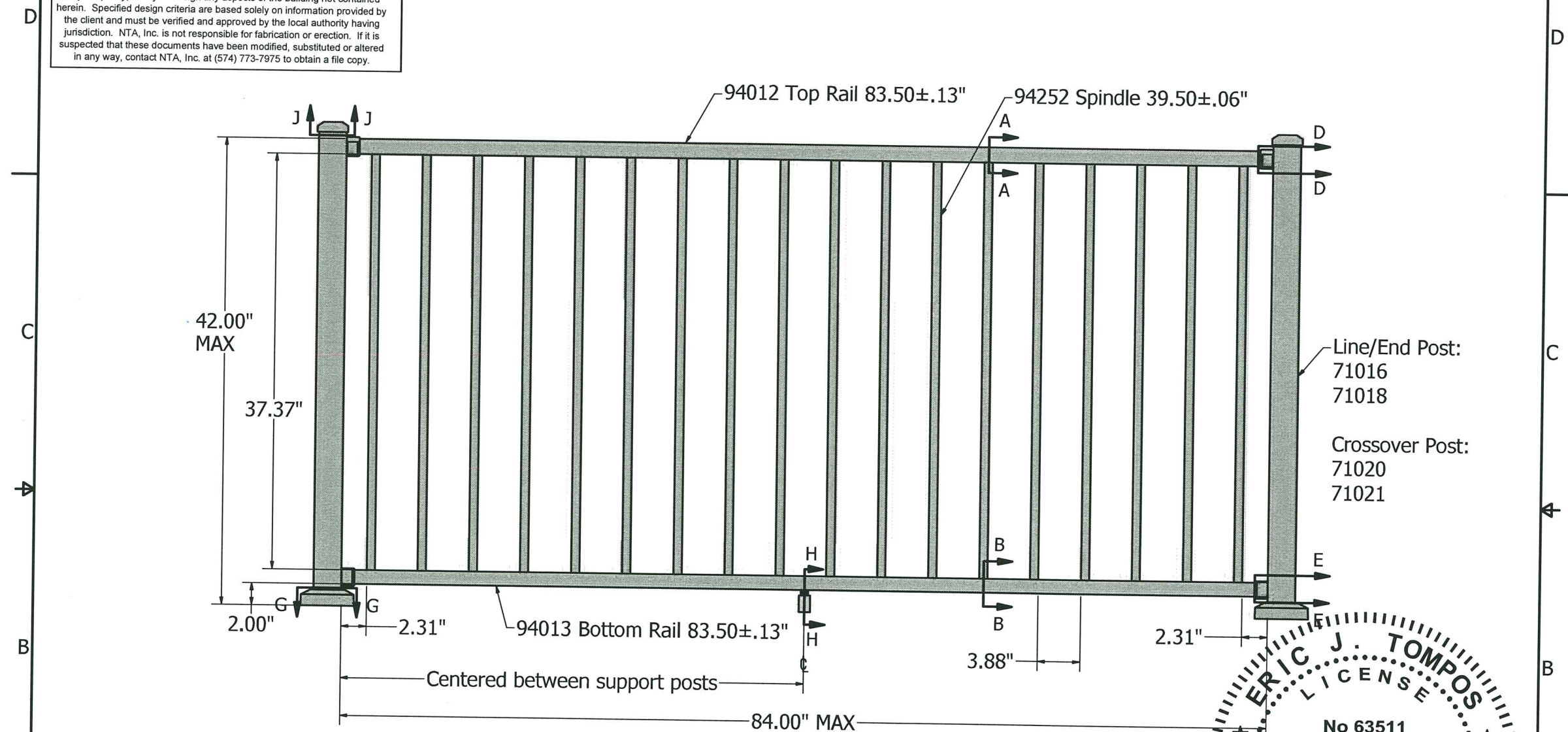
1. *None.*

  
\_\_\_\_\_  
Helmy A. Makar, P.E., M.S.  
Product Control Section Supervisor  
NOA No. 19-0829.08  
Expiration Date: 10/09/2024  
Approval Date: 10/09/2019

NTA, Inc., 305 N Oakland Ave  
Nappanee, Indiana 46550  
Engineering COA No. 8463

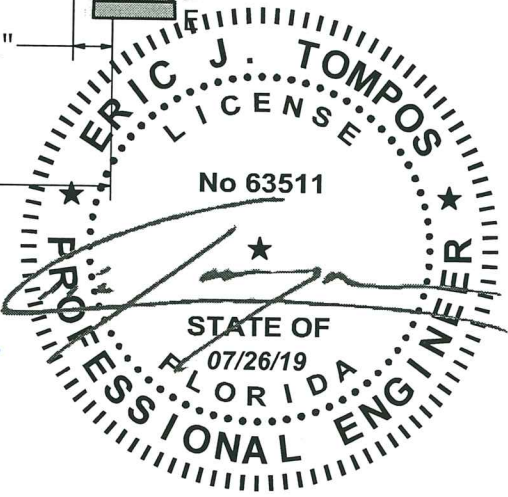
These documents are applicable only to the elements and loading criteria specifically provided herein. These documents shall not be construed in any way to specify, certify or design any aspects of the building not contained herein. Specified design criteria are based solely on information provided by the client and must be verified and approved by the local authority having jurisdiction. NTA, Inc. is not responsible for fabrication or erection. If it is suspected that these documents have been modified, substituted or altered in any way, contact NTA, Inc. at (574) 773-7975 to obtain a file copy.

REV.	DESCRIPTION	DATE
A	Changed spindle profile number 94252; was 94025.	05/05/2014
B	Changed spindle alloy/temper to 6063-T6.	05/06/2014
C	Revised to 2017 FBC; was 2010.	07/17/2019



This guardrail assembly is in compliance with the 2017 Florida Building Code Section 1607.7.1. Accordingly it will resist a load of 50 lb/ft applied in any direction at the top rail, It will resist a single concentrated load of 200 lbs applied in any direction at any point along the top, and the internal balusters will withstand a horizontally applied normal load of 50 lbs applied over 1 square foot.

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No 19-0829.08  
Expiration Date 10/09/2024  
By *Heidi A. Mohr*  
Miami Dade Product Control



MATERIAL SPECIFICATIONS		
Description	Material	Alloy/Temper
Rails	Aluminum	6005-T5
Post	Aluminum	6005-T5
Plates	Aluminum	6061-T6
Spindles	Aluminum	6063-T6
Mounts & Caps	Zinc	Zamak 3
Inserts	Polyvinyl Chloride	---

**DSI Digger Specialties Inc.**  
3446 US 6 EAST  
BREMEN, IN 46506  
www.diggerspecialties.com

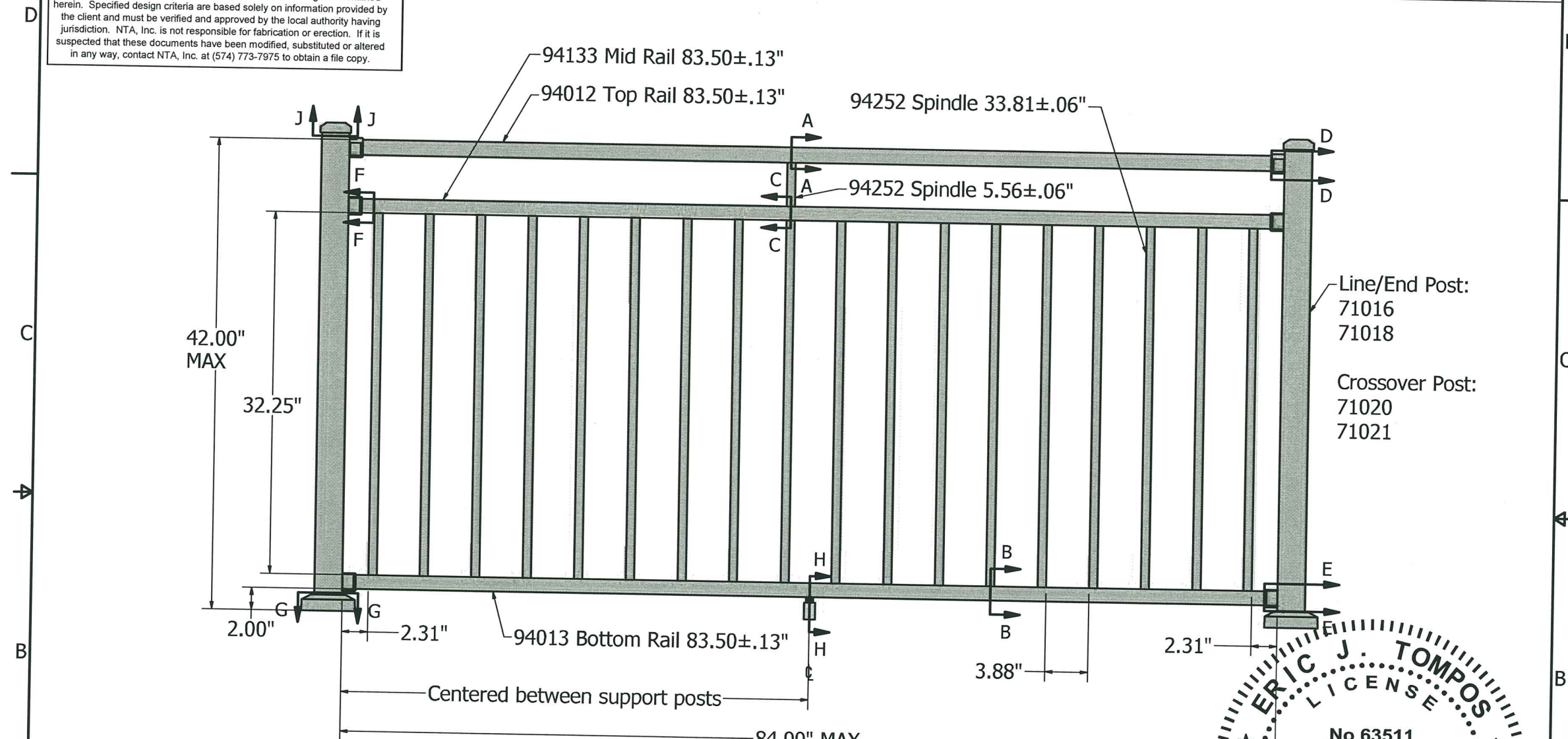
WEIGHT:	DRAWN BY: WJM
STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 4/9/2014
FRACTIONS: ± 1/16"	DRAFT NO. 20140409-3F
FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Sections\C10 Sect 7ft x 42 Tall PP.idw	

STYLE: Westbury Tuscany C10 (QCM Version)
PART NAME: C10 Sect 7ft x 42 Tall PP.idw
PART NUMBER: 70015
REV. C

NTA, Inc., 305 N Oakland Ave  
Nappanee, Indiana 46550  
Engineering COA No. 8463

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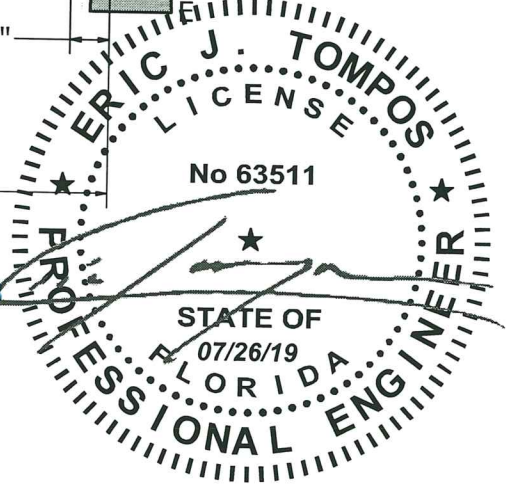
REV.	DESCRIPTION	DATE
A	Changed spindle profile number 94252; was 94025.	05/05/2014
B	Changed spindle alloy/temper to 6063-T6.	05/06/2014
C	Revised to 2017 FBC; was 2010.	07/17/2019



Line/End Post:  
71016  
71018  
  
Crossover Post:  
71020  
71021

This guardrail assembly is in compliance with the 2017 Florida Building Code Section 1607.7.1. Accordingly it will resist a load of 50 lb/ft applied in any direction at the top rail, It will resist a single concentrated load of 200 lbs applied in any direction at any point along the top, and the internal balusters will withstand a horizontally applied normal load of 50 lbs applied over 1 square foot.

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 19-00829  
Expiration Date 01/09/2024  
By *Heidi A. Melon*  
Miami Dade Product Control



MATERIAL SPECIFICATIONS		
Description	Material	Alloy/Temper
Rails	Aluminum	6005-T5
Post	Aluminum	6005-T5
Plates	Aluminum	6061-T6
Spindles	Aluminum	6063-T6
Mounts & Caps	Zinc	Zamak 3
Insterts	Polyvinyl Chloride	---

**DSI Digger Specialties Inc.**  
3446 US 6 EAST  
BREMEN, IN 46506  
www.diggerspecialties.com

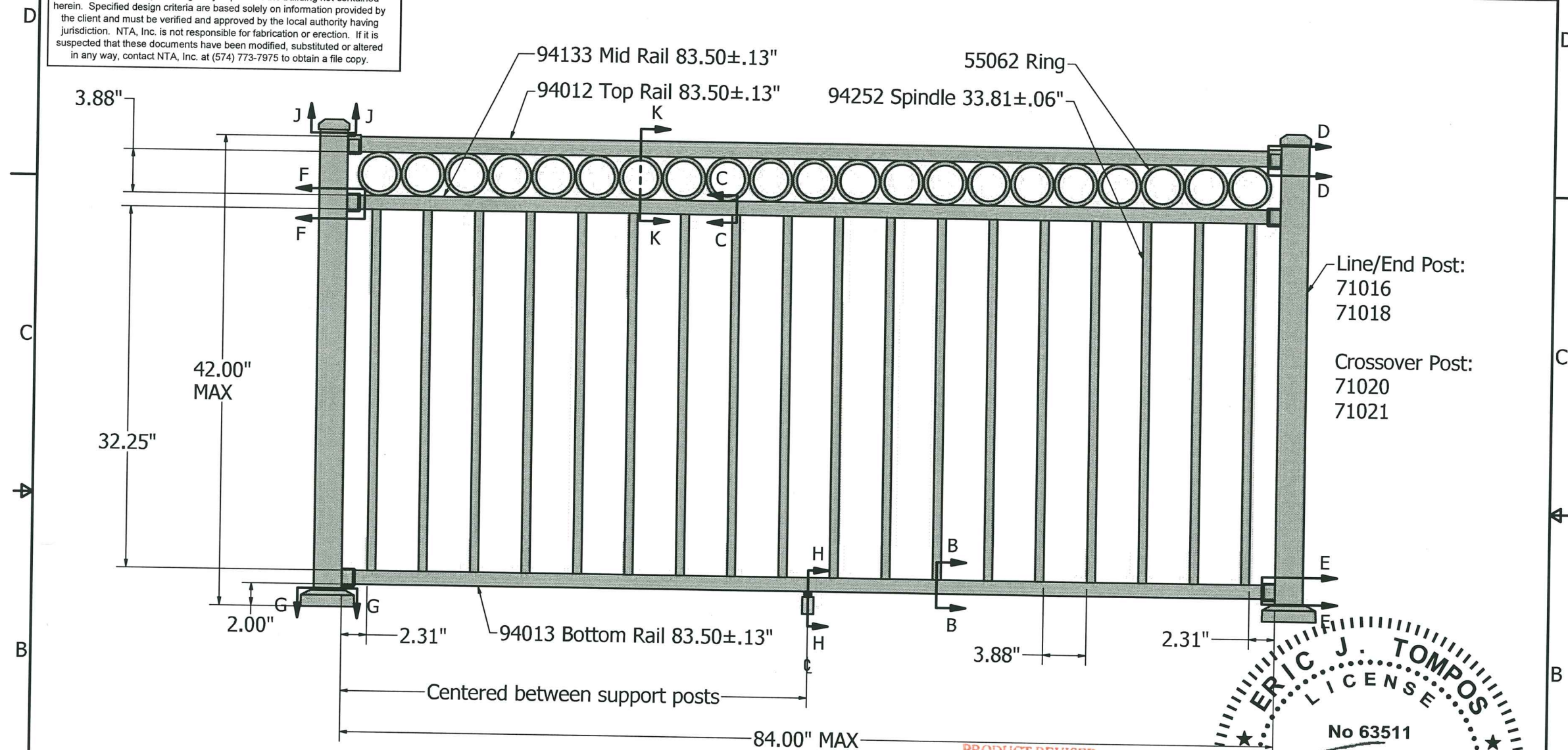
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STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 4/10/2014	Westbury Riviera C30 (QCM Version)
FRACTIONS: ± 1/16	DRAFT NO. 20140410-1F	PART NAME: C30 Sect 7ft x 42 Tall PP.idw
FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Sections\C30 Sect 7ft x 42 Tall PP.idw		PART NUMBER: 70301

REV. C
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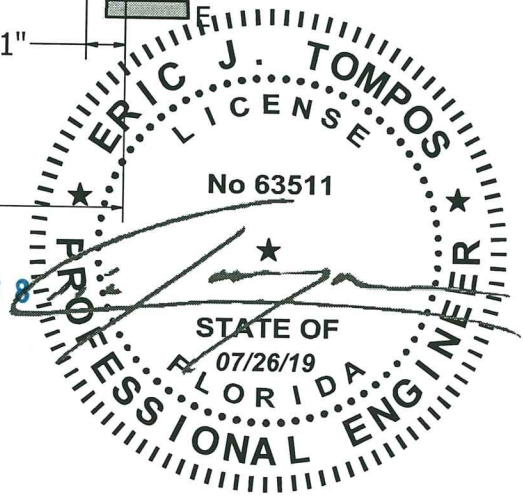
NTA, Inc., 305 N Oakland Ave  
Nappanee, Indiana 46550  
Engineering COA No. 8463

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REV.	DESCRIPTION	DATE
A	Changed spindle profile number 94252; was 94025.	05/05/2014
B	Changed spindle alloy/temper to 6063-T6.	05/06/2014
C	Revised to 2017 FBC; was 2010.	07/17/2019



PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 19-0829-08  
Expiration Date OCT 09 2024  
By *Heidi A. Mohr*  
Miami Dade Product Control



This guardrail assembly is in compliance with the 2017 Florida Building Code Section 1607.7.1. Accordingly it will resist a load of 50 lb/ft applied in any direction at the top rail, It will resist a single concentrated load of 200 lbs applied in any direction at any point along the top, and the internal balusters will withstand a horizontally applied normal load of 50 lbs applied over 1 square foot.

MATERIAL SPECIFICATIONS		
Description	Material	Alloy/Temper
Rails	Aluminum	6005-T5
Rings	Aluminum	6063-T6
Post	Aluminum	6005-T5
Plates	Aluminum	6061-T6
Spindles	Aluminum	6063-T6
Mounts & Caps	Zinc	Zamak 3
Insterts	Polyvinyl Chloride	---

**DSI Digger Specialties Inc.**

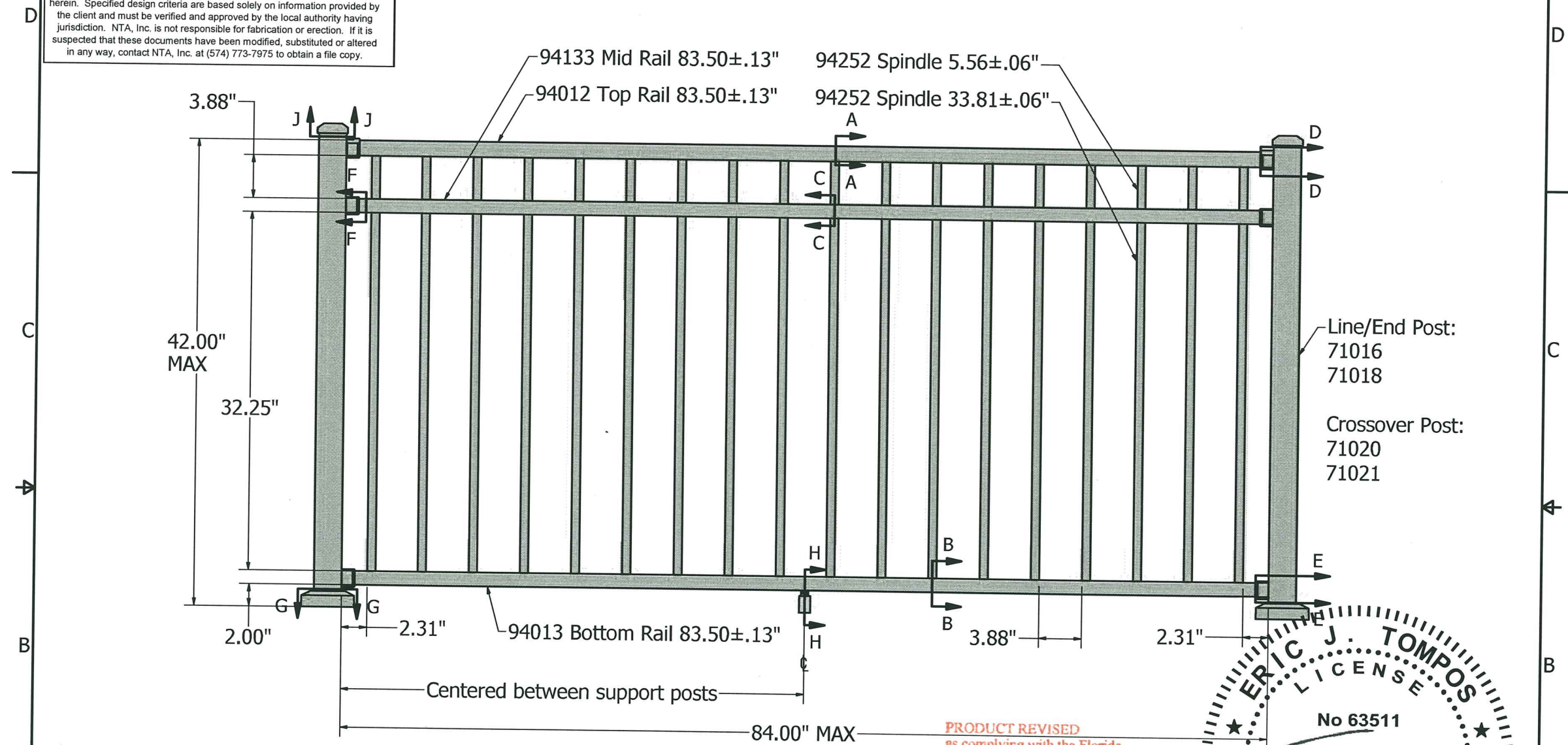
3446 US 6 EAST  
BREMEN, IN 46506  
www.diggerspecialties.com

WEIGHT:	DRAWN BY: WJM	STYLE:
STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 4/10/2014	Westbury Riviera C30R (QCM Version)
FRACTIONS: ± 1/16"	DRAFT NO. 20140410-2F	PART NAME: C30R Sect 7ft x 42 Tall PP.idw
FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Sections\C30R Sect 7ft x 42 Tall PP.idw	PART NUMBER: 70480	REV. C

**NTA, Inc., 305 N Oakland Ave  
Nappanee, Indiana 46550  
Engineering COA No. 8463**

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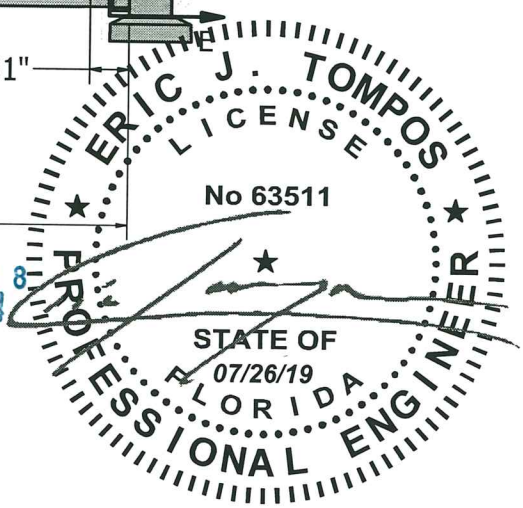
REV.	DESCRIPTION	DATE
A	Changed spindle profile number 94252; was 94025.	05/05/2014
B	Changed spindle alloy/temper to 6063-T6.	05/06/2014
C	Revised to 2017 FBC; was 2010.	07/17/2019



Line/End Post:  
71016  
71018

Crossover Post:  
71020  
71021

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
Acceptance No. 19-0829-08  
Expiration Date OCT 09 2024  
By Heidi A. Mahr  
Miami Dade Product Control



This guardrail assembly is in compliance with the 2017 Florida Building Code Section 1607.7.1. Accordingly it will resist a load of 50 lb/ft applied in any direction at the top rail, It will resist a single concentrated load of 200 lbs applied in any direction at any point along the top, and the internal balusters will withstand a horizontally applied normal load of 50 lbs applied over 1 square foot.

MATERIAL SPECIFICATIONS		
Description	Material	Alloy/Temper
Rails	Aluminum	6005-T5
Post	Aluminum	6005-T5
Plates	Aluminum	6061-T6
Spindles	Aluminum	6063-T6
Mounts & Caps	Zinc	Zamak 3
Insterts	Polyvinyl Chloride	---

**DSI Digger Specialties Inc.**  
3446 US 6 EAST  
BREMEN, IN 46506  
www.diggerspecialties.com

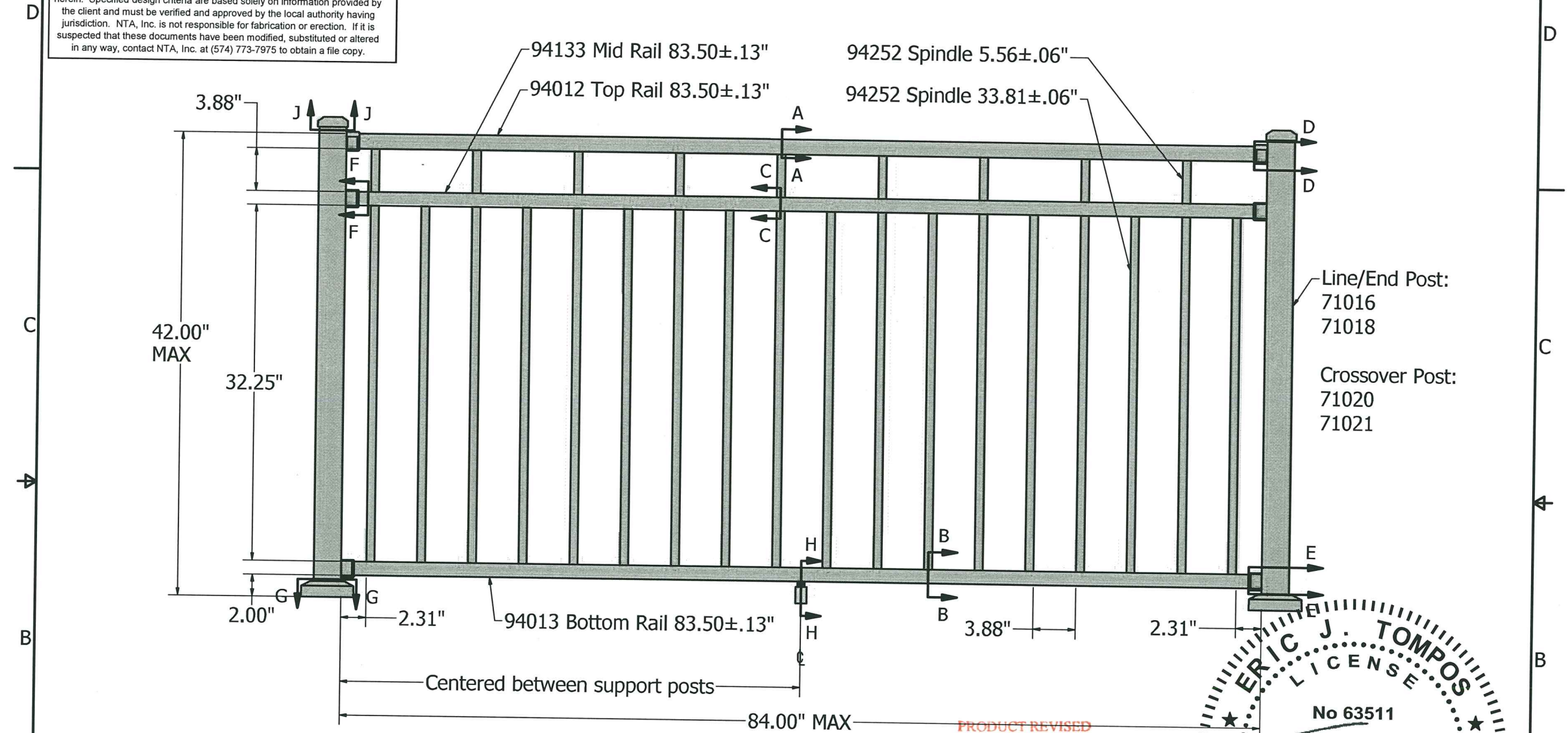
WEIGHT:	DRAWN BY: WJM	STYLE:
STANDARD TOLERANCE: .00 \".01 .000 \".005 ANG. \".5~	DATE DRAWN: 4/10/2014	Westbury Riviera C31 (QCM Version)
FRACTIONS: ± 1/16"	DRAFT NO. 20140410-3F	PART NAME: C31 Sect 7ft x 42 Tall PP.idw
FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Sections\C31 Sect 7ft x 42 Tall PP.idw		PART NUMBER: 70640

REV. C
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**NTA, Inc., 305 N Oakland Ave  
Nappanee, Indiana 46550  
Engineering COA No. 8463**

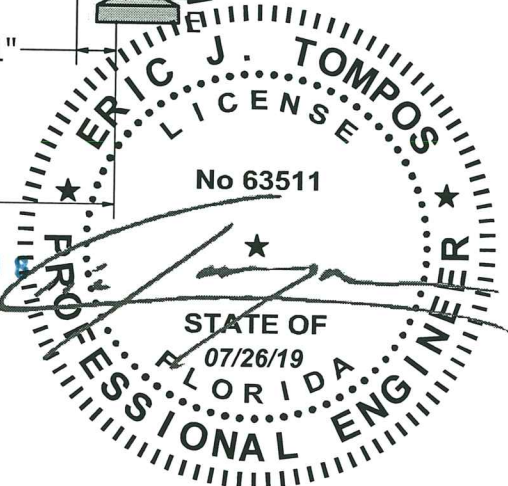
These documents are applicable only to the elements and loading criteria specifically provided herein. These documents shall not be construed in any way to specify, certify or design any aspects of the building not contained herein. Specified design criteria are based solely on information provided by the client and must be verified and approved by the local authority having jurisdiction. NTA, Inc. is not responsible for fabrication or erection. If it is suspected that these documents have been modified, substituted or altered in any way, contact NTA, Inc. at (574) 773-7975 to obtain a file copy.

REV.	DESCRIPTION	DATE
A	Changed spindle profile number 94252; was 94025.	05/05/2014
B	Changed spindle alloy/temper to 6063-T6.	05/06/2014
C	Revised to 2017 FBC; was 2010.	07/17/2019



This guardrail assembly is in compliance with the 2017 Florida Building Code Section 1607.7.1. Accordingly it will resist a load of 50 lb/ft applied in any direction at the top rail, It will resist a single concentrated load of 200 lbs applied in any direction at any point along the top, and the internal balusters will withstand a horizontally applied normal load of 50 lbs applied over 1 square foot.

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 19-0829-0  
Expiration Date OCT 09 2024  
By: *Heidi A. Miller*  
Miami Dade Product Control



MATERIAL SPECIFICATIONS		
Description	Material	Alloy/Temper
Rails	Aluminum	6005-T5
Post	Aluminum	6005-T5
Plates	Aluminum	6061-T6
Spindles	Aluminum	6063-T6
Mounts & Caps	Zinc	Zamak 3
Inserts	Polyvinyl Chloride	---

**DSI Digger Specialties Inc.**  
3446 US 6 EAST  
BREMEN, IN 46506  
www.diggerspecialties.com

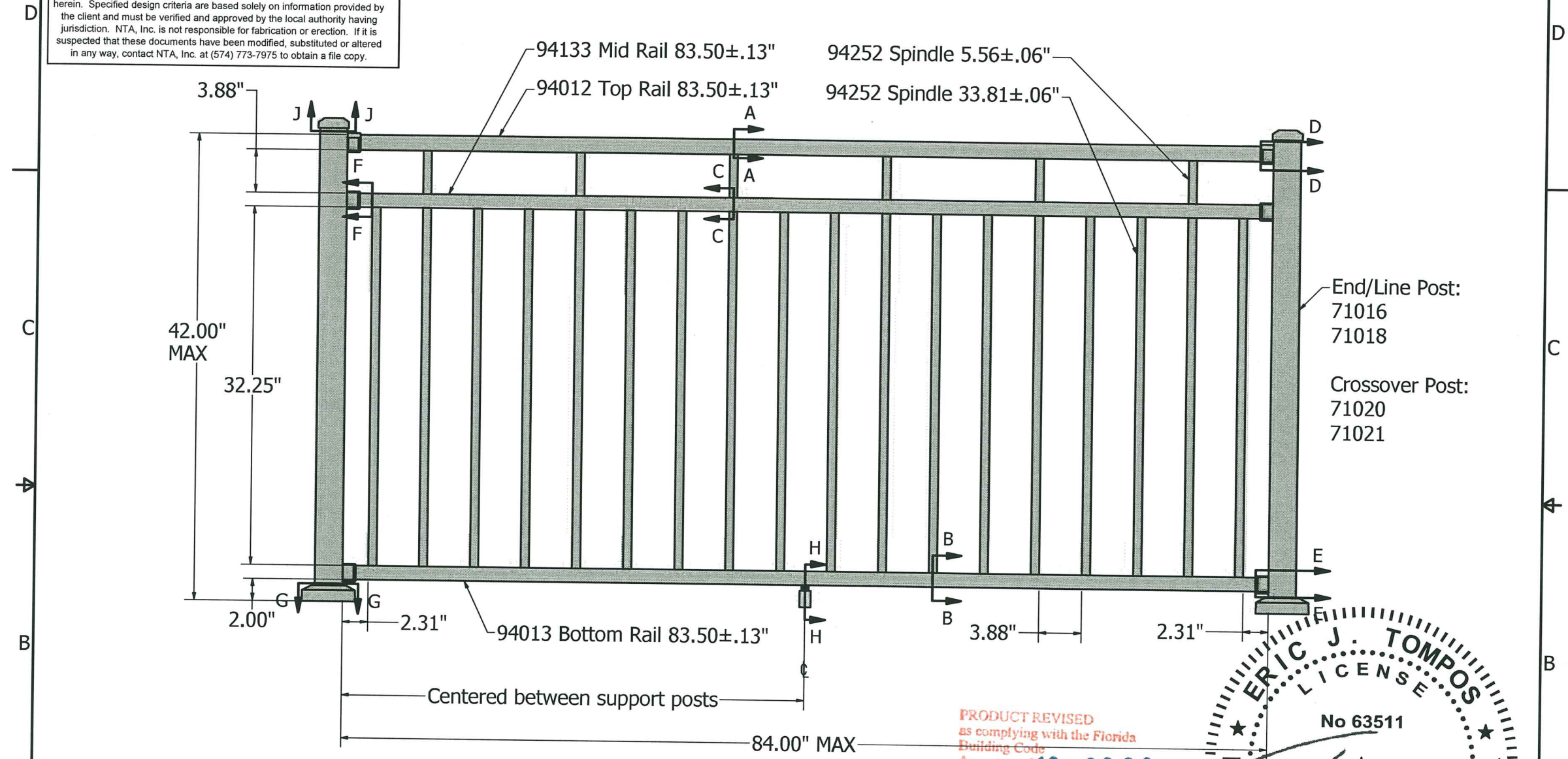
WEIGHT:	DRAWN BY: WJM	STYLE:
STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 4/10/2014	Westbury Riviera C32 (QCM Version)
FRACTIONS: ± 1/16"	DRAFT NO. 20140410-4F	PART NAME: C32 Sect 7ft x 42 Tall PP.idw
FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Sections\C32 Sect 7ft x 42 Tall PP.idw	PART NUMBER: 70803	REV. C



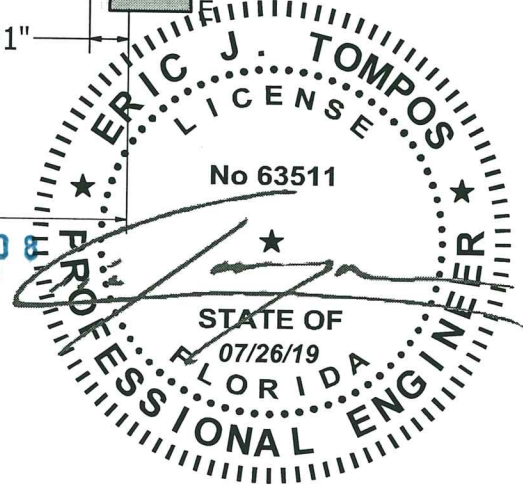
**NTA, Inc., 305 N Oakland Ave  
Nappanee, Indiana 46550  
Engineering COA No. 8463**

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REV.	DESCRIPTION	DATE
A	Changed spindle profile number 94252; was 94025.	05/05/2014
B	Changed spindle alloy/temper to 6063-T6.	05/06/2014
C	Revised to 2017 FBC; was 2010.	07/17/2019



**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
Acceptance No. 19-0829-08  
Expiration Date OCT 09 2024  
By *Hedy A. Miller*  
Miami Dade Product Control



This guardrail assembly is in compliance with the 2017 Florida Building Code Section 1607.7.1. Accordingly it will resist a load of 50 lb/ft applied in any direction at the top rail, It will resist a single concentrated load of 200 lbs applied in any direction at any point along the top, and the internal balusters will withstand a horizontally applied normal load of 50 lbs applied over 1 square foot.

MATERIAL SPECIFICATIONS		
Description	Material	Alloy/Temper
Rails	Aluminum	6005-T5
Post	Aluminum	6005-T5
Plates	Aluminum	6061-T6
Spindles	Aluminum	6063-T6
Mounts & Caps	Zinc	Zamak 3
Inserts	Polyvinyl Chloride	---

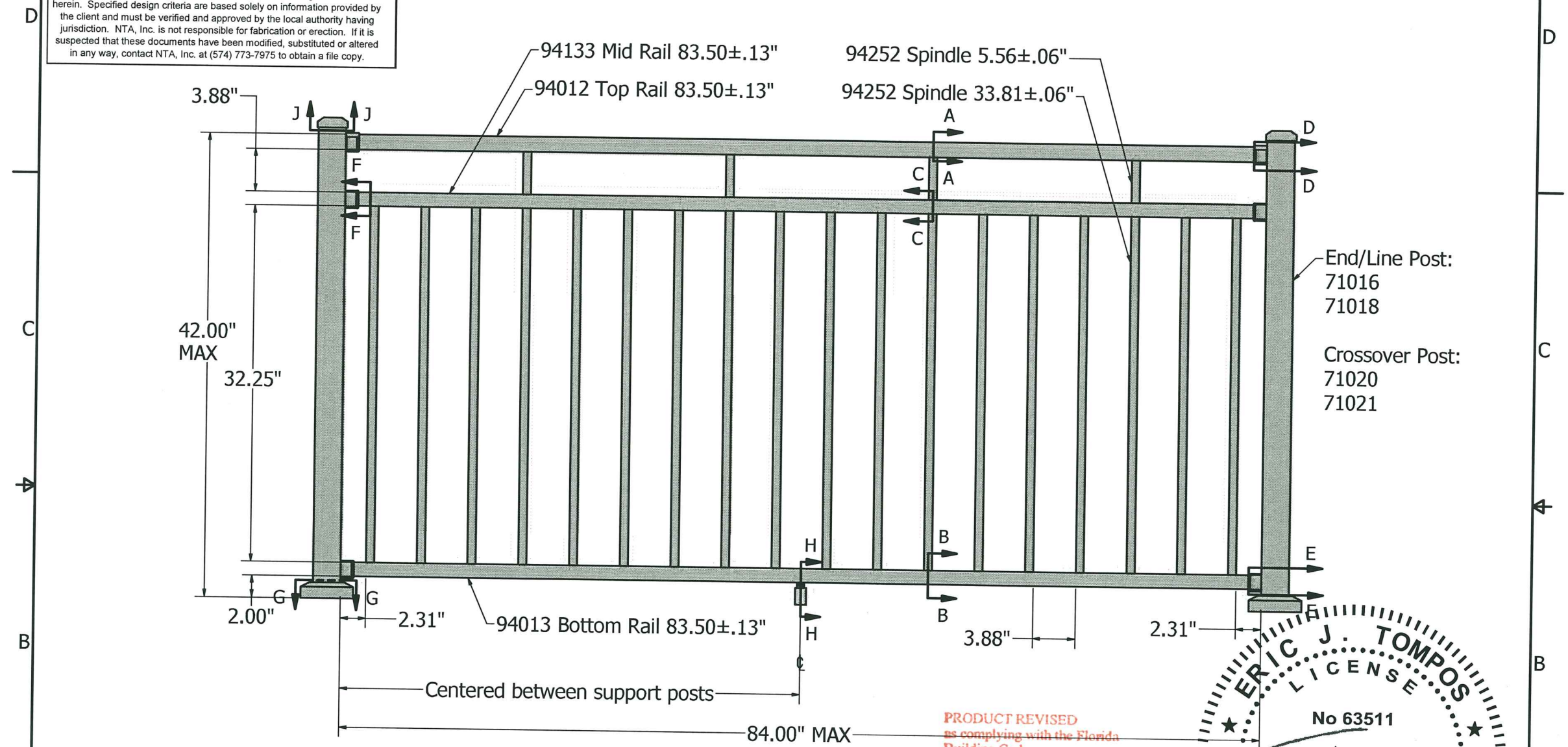
**DSI Digger Specialties Inc.**  
3446 US 6 EAST  
BREMEN, IN 46506  
www.diggerspecialties.com

WEIGHT:	DRAWN BY: WJM	STYLE:
STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 4/10/2014	Westbury Riviera C33 (QCM Version)
FRACTIONS: ± 1/16"	DRAFT NO. 20140410-5F	PART NAME: C33 Sect 7ft x 42 Tall PP.idw
FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Sections\C33 Sect 7ft x 42 Tall PP.idw	PART NUMBER: 71061	REV. C

**NTA, Inc., 305 N Oakland Ave  
Nappanee, Indiana 46550  
Engineering COA No. 8463**

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REV.	DESCRIPTION	DATE
A	Added callout for Spindle 5.56	04/11/2014
B	Changed spindle profile number 94252; was 94025.	05/05/2014
C	Changed spindle alloy/temper to 6063-T6.	05/06/2014
D	Revised to 2017 FBC; was 2010.	07/17/2019

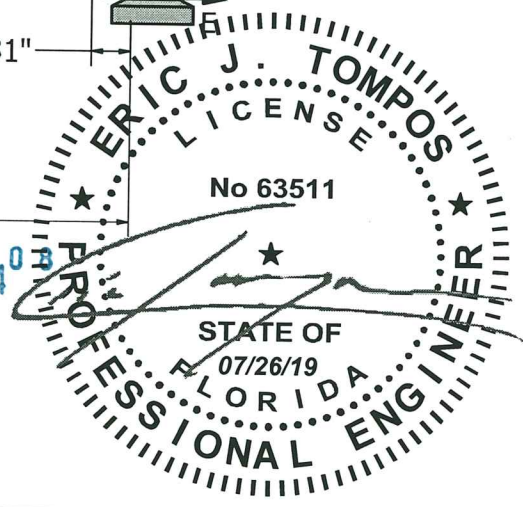


End/Line Post:  
71016  
71018

Crossover Post:  
71020  
71021

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
Acceptance No 19-0829-2024-03  
Expiration Date OCT 09 2024

By *Heidi A. Mohr*  
Miami Dade Product Control



This guardrail assembly is in compliance with the 2017 Florida Building Code Section 1607.7.1. Accordingly it will resist a load of 50 lb/ft applied in any direction at the top rail, It will resist a single concentrated load of 200 lbs applied in any direction at any point along the top, and the internal balusters will withstand a horizontally applied normal load of 50 lbs applied over 1 square foot.

MATERIAL SPECIFICATIONS		
Description	Material	Alloy/Temper
Rails	Aluminum	6005-T5
Post	Aluminum	6005-T5
Plates	Aluminum	6061-T6
Spindles	Aluminum	6063-T6
Mounts & Caps	Zinc	Zamak 3
Inserts	Polyvinyl Chloride	---

**DSI Digger Specialties Inc.**

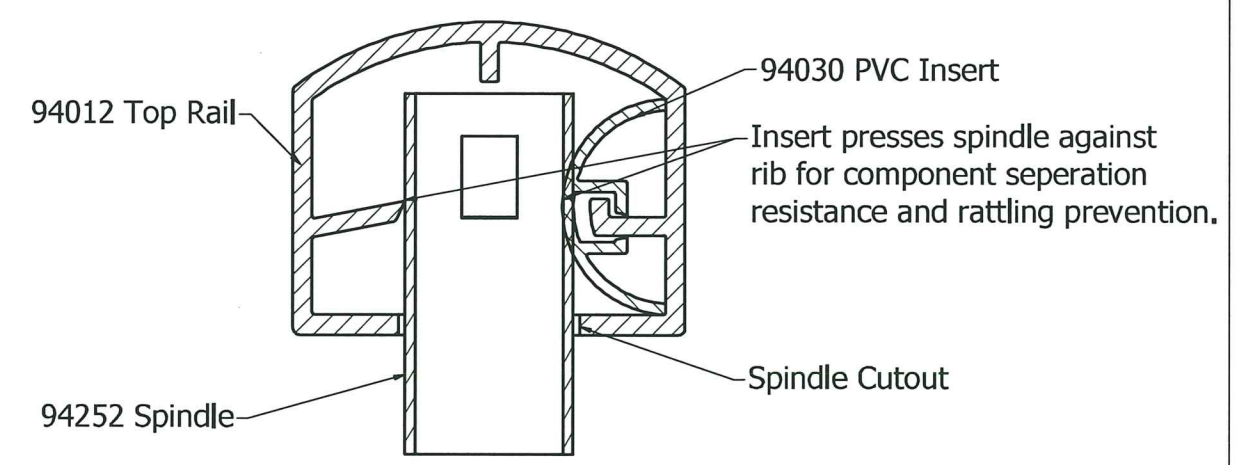
3446 US 6 EAST  
BREMEN, IN 46506  
www.diggerspecialties.com

WEIGHT:	DRAWN BY: WJM	STYLE:
STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 4/10/2014	Westbury Riviera C34 (QCM Version)
FRACTIONS: ± 1/16"	DRAFT NO. 20140410-6F	PART NAME: C34 Sect 7ft x 42 Tall PP.idw
FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Sections\C34 Sect 7ft x 42 Tall PP.idw		PART NUMBER: 71224

REV. D
--------

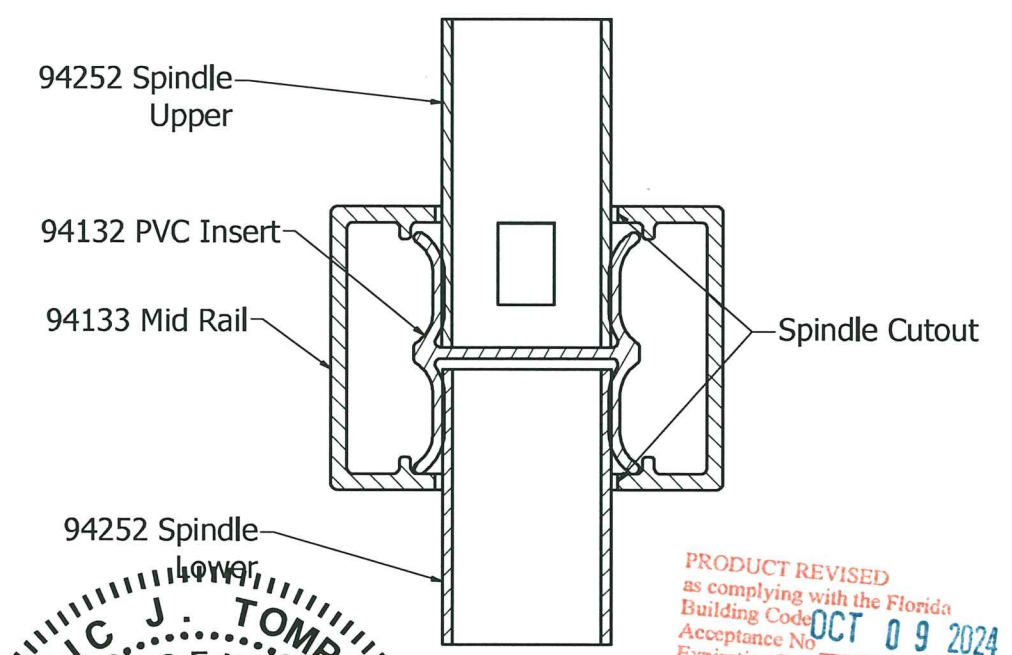
REV.	DESCRIPTION	DATE
A	Changed spindle profile number 94252; was 94025.	05/05/2014

**Detail of Top Rail to Spindle connection**



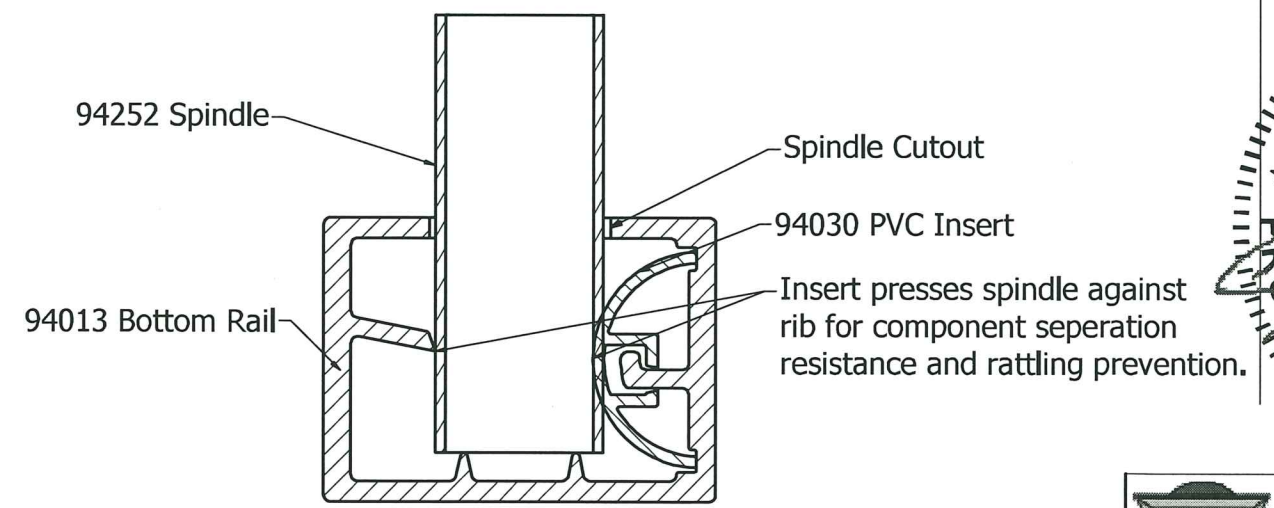
**SECTION A-A**

**Detail of Mid Rail to Spindle connection**

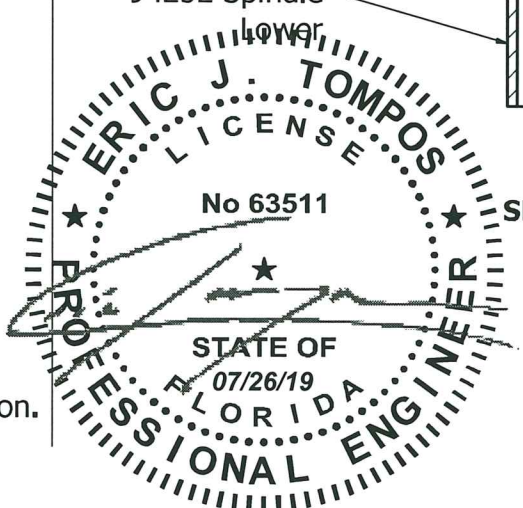


**SECTION C-C**

**Detail of Bottom Rail to Spindle connection**



**SECTION B-B**



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 By *Heidi A. Nelson*  
 Miami Data Product Control

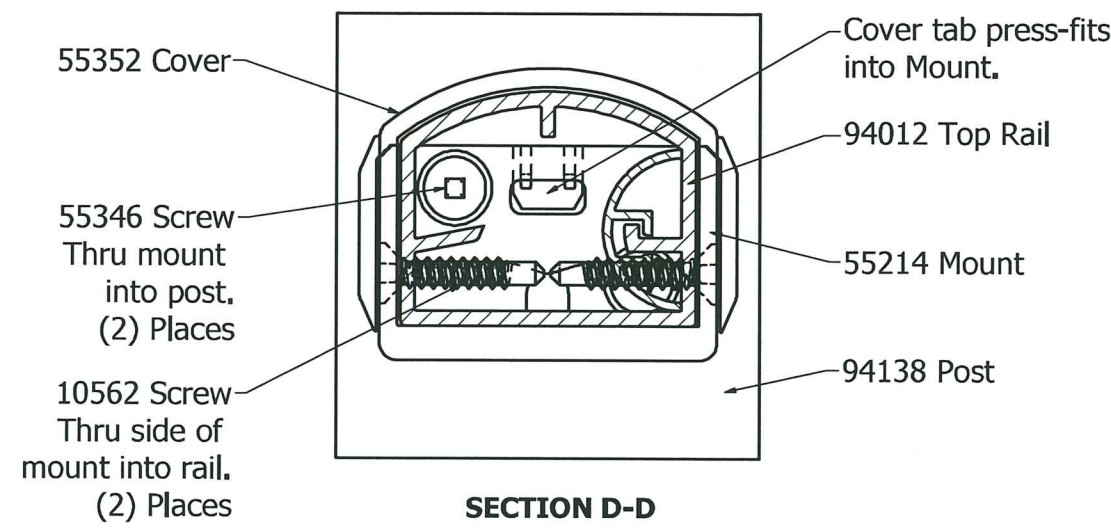
NTA, Inc., 305 N Oakland Ave  
 Nappanee, Indiana 46550  
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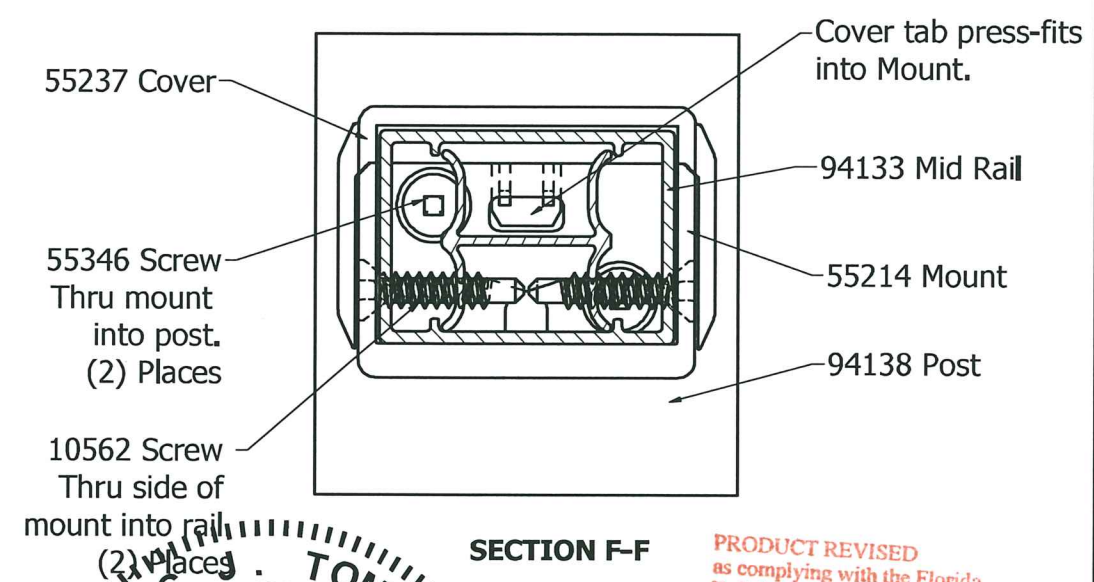
<p>3446 US 6 EAST          BREMEN, IN 46506          www.diggerspecialties.com</p>	WEIGHT:	DRAWN BY: WJM	STYLE:
	STANDARD TOLERANCE: .000 ±.01 .000 ±.005 ANG. ±.5°	DATE DRAWN: 9/25/2013	Westbury (QCM Version)
	FRACTIONS: ± 1/16"	DRAFT NO. 20130925-1W	PART NAME: Connection Detail, Spindle.idw
FILE LOC: Z:\Quality Manuals\CCRR-0163, ---\2.1.7 Product Drawings&Changes\Westbury\ConnectionDetails\Connection Detail, Spindle.idw		PART NUMBER: N/A	REV. A

REV.	DESCRIPTION	DATE
A	Corrected 55346 Screw part number; was 55349.	11/20/2013

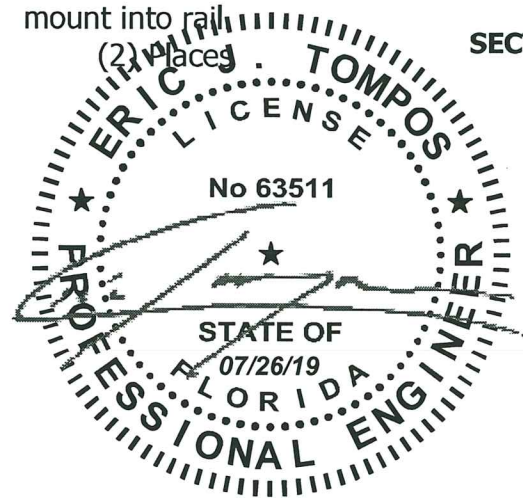
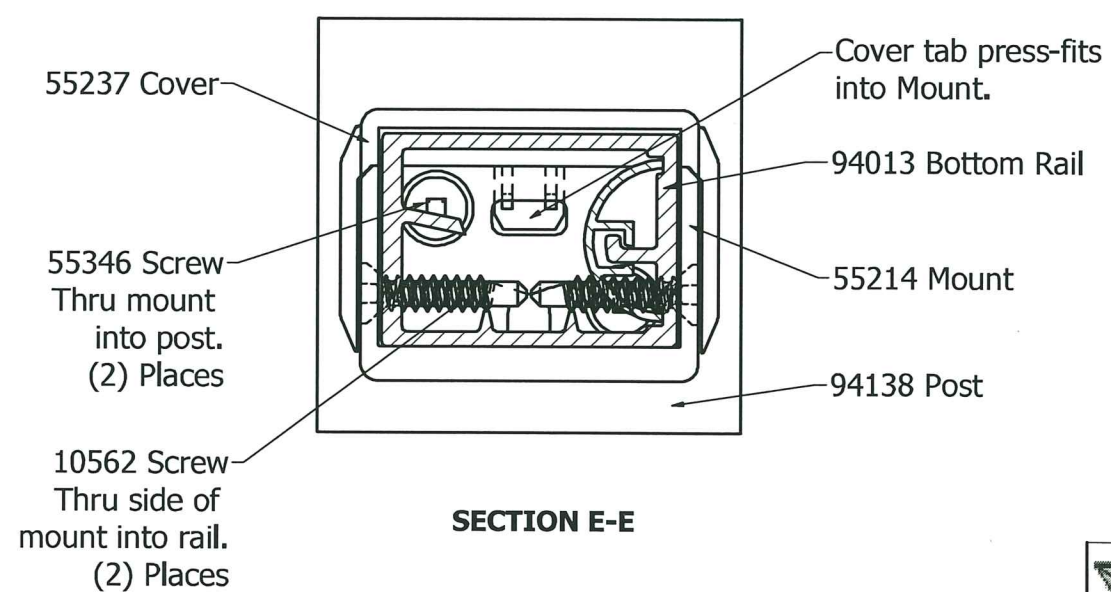
**Detail of Top Rail to Post connection**



**Detail of Mid Rail to Post connection**



**Detail of Bottom Rail to Post connection**



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Miami Dade Product Control

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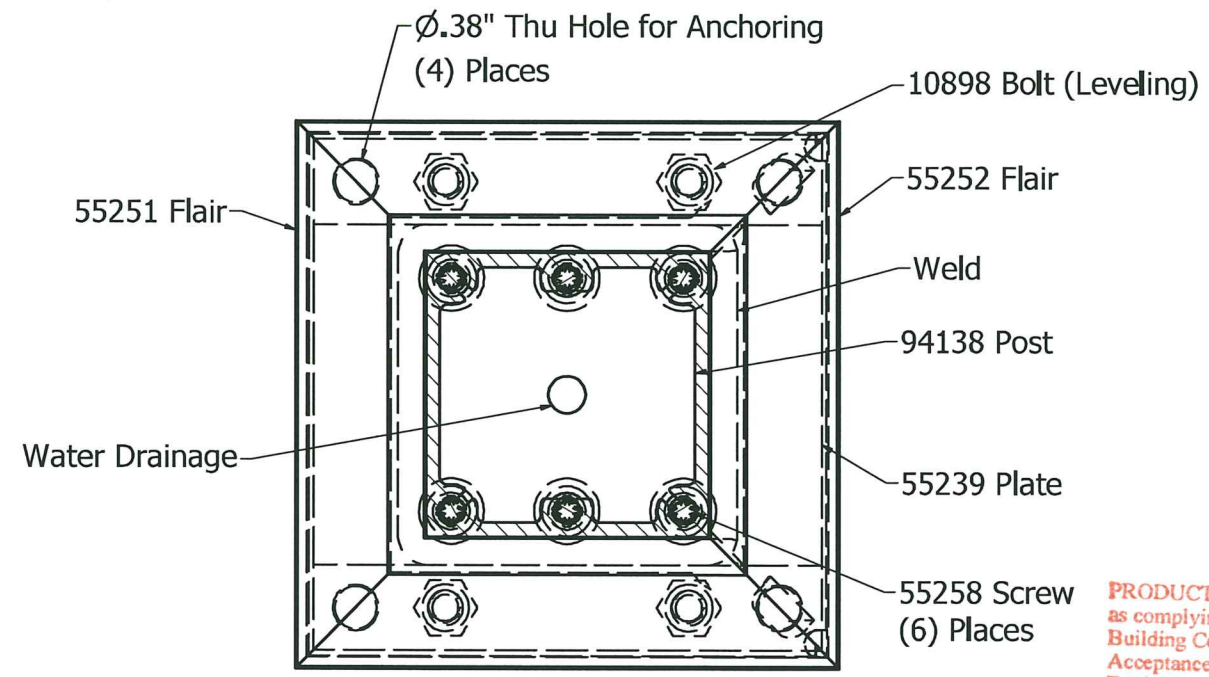
 3446 US 6 EAST BREMEN, IN 46506 www.diggerspecialties.com	WEIGHT:	DRAWN BY: WJM	STYLE:	
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 9/25/2013	Westbury (QCM Version)	
	FRACTIONS: ± 1/16"	DRAFT NO. 20130925-1W	PART NAME: Connection Detail, Rail.idw	
	FILE LOC: Z:\Quality Manuals\CCRR-0163, ---2.1.7 Product Drawings&Changes\Westbury\ConnectionDetails\Connection Detail, Rail.idw	PART NUMBER: N/A	REV. A	

MAXIMUM POST SPACING	RAILING HEIGHT	HOST STRUCTURE	
		2500 PSI CONCRETE	4000 PSI CONCRETE
4'-0"	36"	1	1
	42"	1	1
5'-0"	36"	1	1
	42"	1	1
6'-0"	36"	N/A	1
	42"	N/A	1
7'-0"	36"	N/A	1

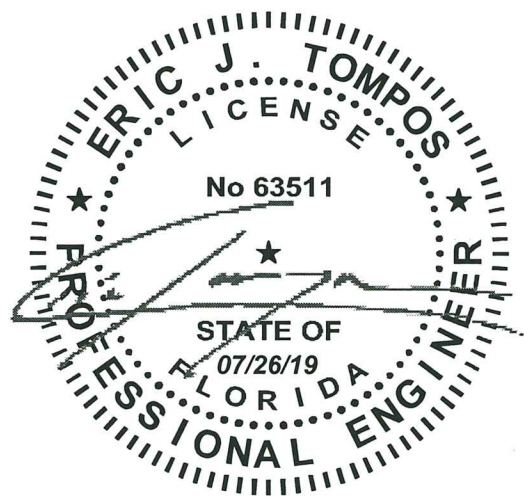
REV.	DESCRIPTION	DATE
A	Verified 55251 Flair part #. Corrected anchoring thru hole size.	11/20/2013
B	Removed anchor type 2 from anchor schedule.	04/09/2014

**ANCHOR SCHEDULE**

ANCHOR TYPE 1: 3/8" DIA. HILTI HAS THREADED ROD SET IN HIT-RE 500 ADHESIVE EPOXY, 2 3/4" EMBEDMENT INTO CONCRETE, 3 1/2" MIN. EDGE DISTANCE.



**SECTION G-G**

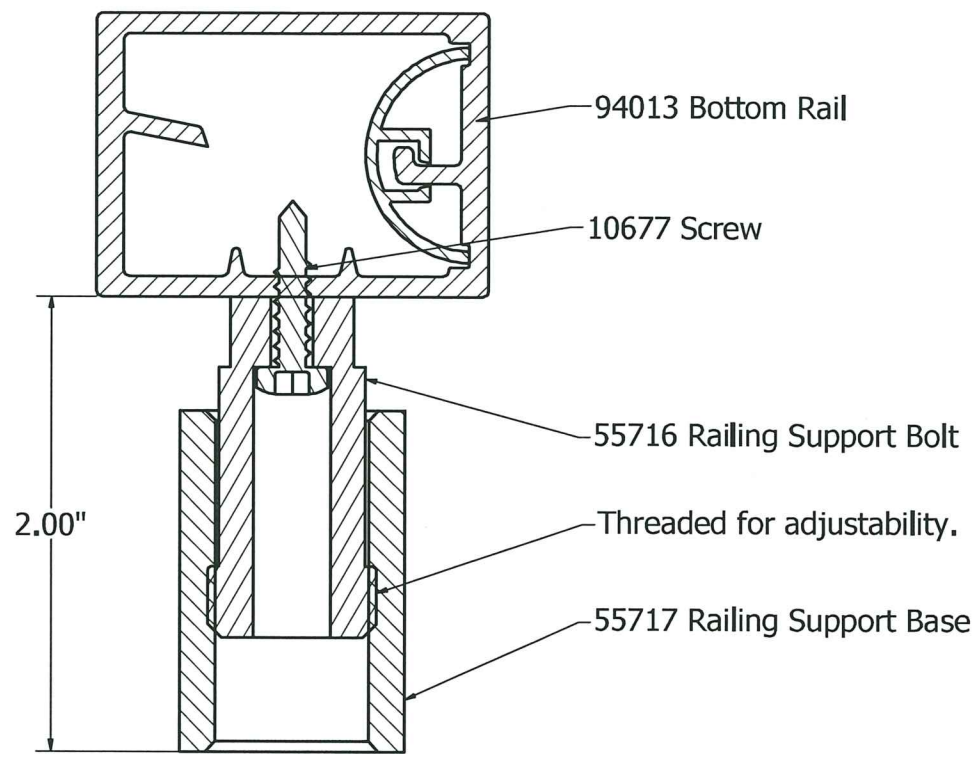


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Expiration Date OCT 09 2024  
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Miami Dade Product Control

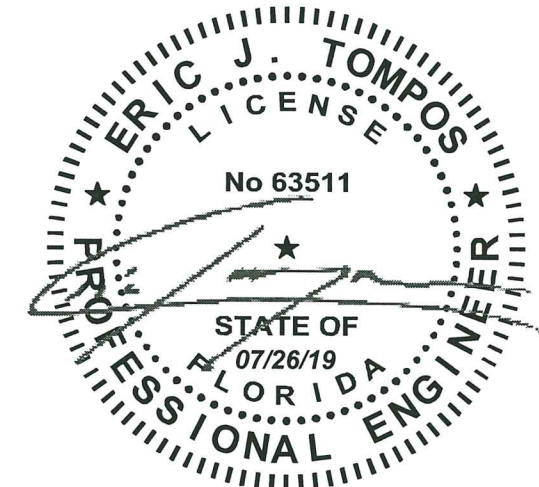
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<p>3446 US 6 EAST BREMEN, IN 46506 www.diggerspecialties.com</p>	WEIGHT:	DRAWN BY: WJM	STYLE:
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 10/17/2013	Westbury (QCM Version)
	FRACTIONS: ± 1/16"	DRAFT NO. 20131017-1W	PART NAME: Connection Detail, Anchoring.idw
FILE LOC: Z:\Quality Manuals\CCRR-0163, ---\2.1.7 Product Drawings&Changes\Westbury\ConnectionDetail\Connection Detail, Anchoring.idw		PART NUMBER: N/A	REV. B

REV.	DESCRIPTION	DATE



**SECTION H-H**



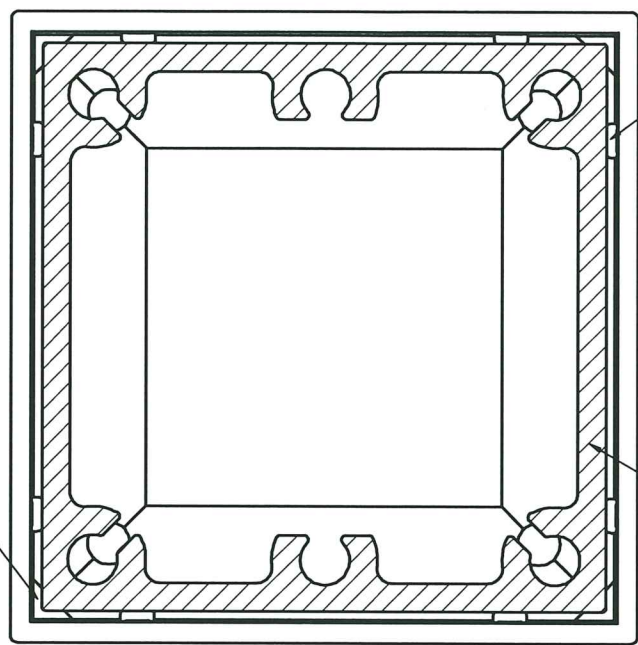
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 3446 US 6 EAST BREMEN, IN 46506 www.diggerspecialties.com	WEIGHT:	DRAWN BY: WJM	STYLE:
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 10/17/2013	Westbury (QCM Version)
	FRACTIONS: ± 1/16	DRAFT NO. 20131017-2W	PART NAME: Connection Detail, Rail Support.idw
FILE LOC: Z:\Quality Manuals\CCRR-0163, ---\2.1.7 Product Drawings&Changes\Westbury\ConnectionDetails\Connection Detail, Rail Support.idw		PART NUMBER: N/A	REV.

REV.	DESCRIPTION	DATE
A	Corrected cap part number.	11/20/2013



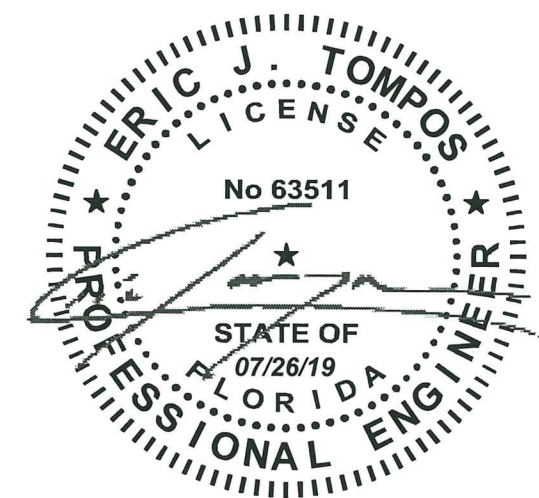
Depth placement rest seats on top of Post. (4) Places

Internal rib press-fits onto side of Post. (8) Places

55005 Cap

94138 Post

SECTION J-J



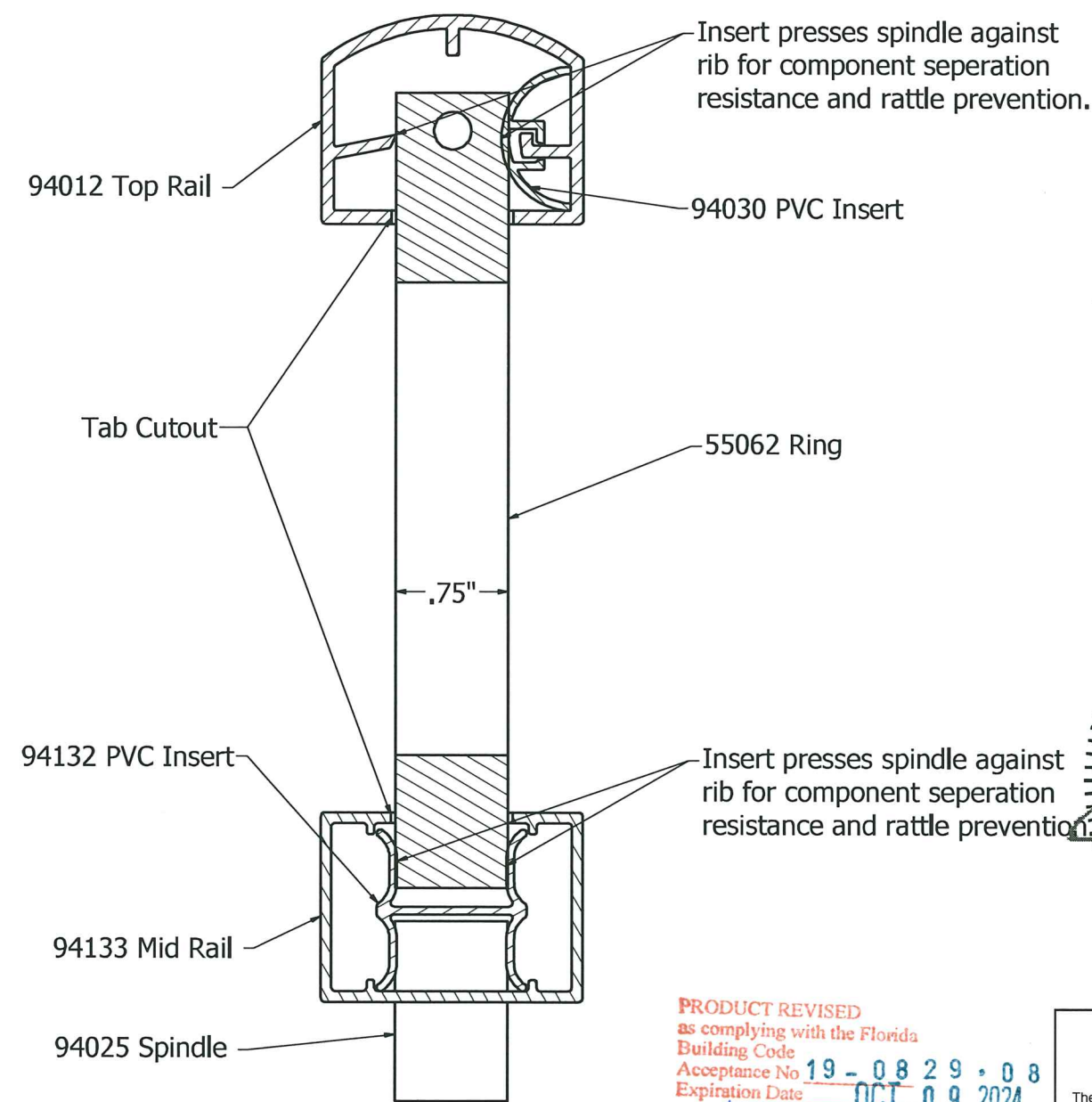
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 By *Heidi A. Miller*  
 Miami Dade Product Control

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 Engineering COA No. 8463

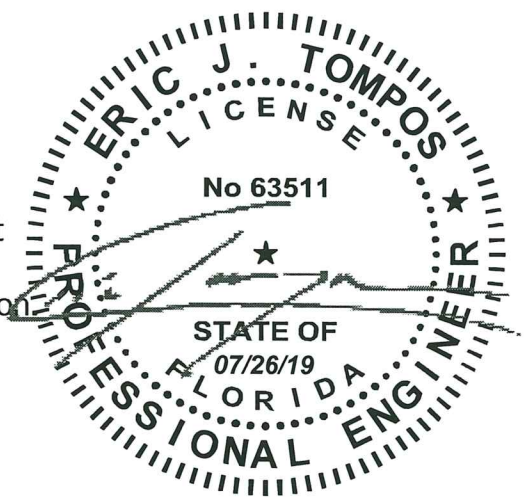
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 3446 US 6 EAST BREMEN, IN 46506 www.diggerspecialties.com	WEIGHT:	DRAWN BY: WJM	STYLE:
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 10/17/2013	Westbury (QCM Version)
	FRACTIONS: ± 1/16"	DRAFT NO. 20131017-4W	PART NAME: Connection Detail, Post Cap.idw
FILE LOC: Z:\Quality Manuals\CCRR-0163, ---\2.1.7 Product Drawings&Changes\Westbury\ConnectionDetails\Connection Detail, Post Cap.idw	PART NUMBER: N/A	REV. A	

REV.	DESCRIPTION	DATE
A	Show spindle coming out of mid rail.	11/20/2013
B	Corrected annotation arrow position for pvc insert.	04/11/2014



SECTION K-K



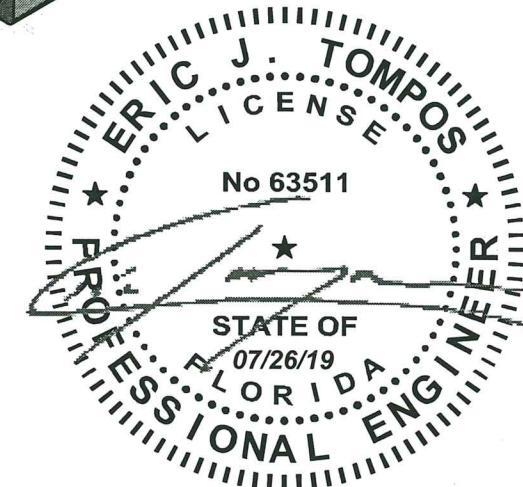
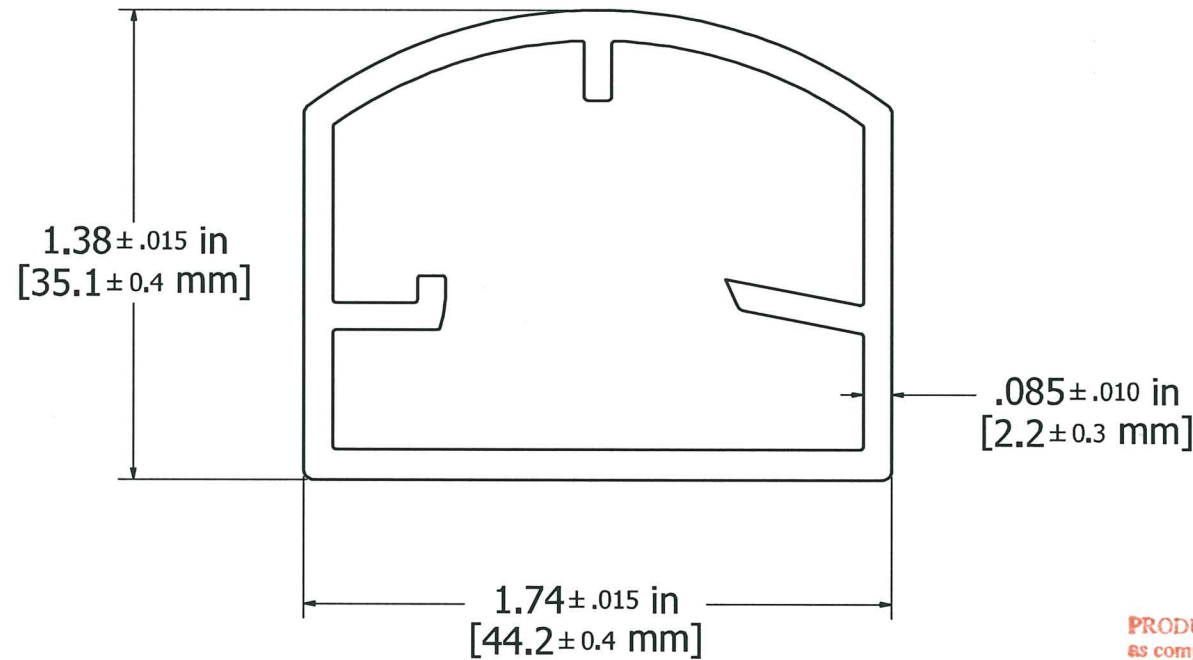
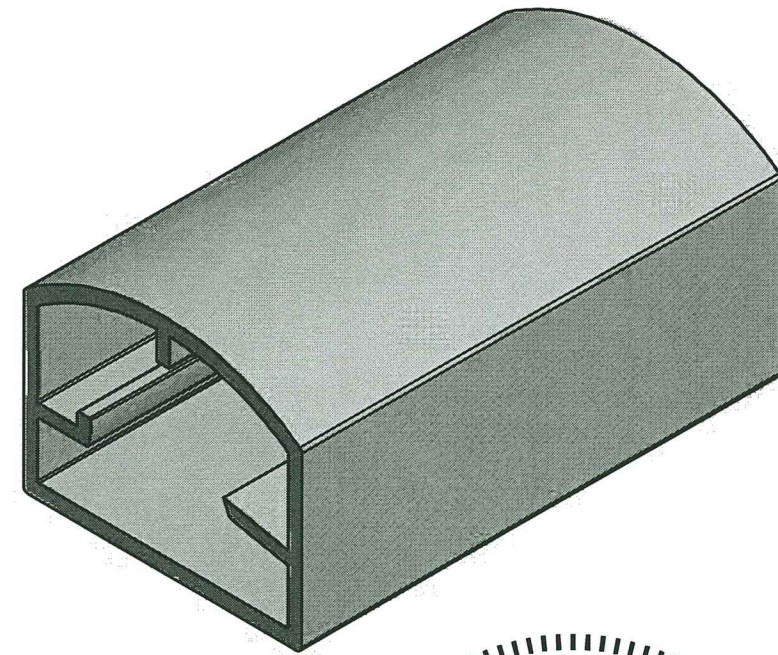
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 Expiration Date OCT 09 2024  
 By *Heidi A. DeW*  
 Midani Data Product Control

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 3446 US 6 EAST BREMEN, IN 46506 www.diggerspecialties.com	WEIGHT:	DRAWN BY: WJM	STYLE:
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 10/17/2013	Westbury Riviera C30R (QCM Version)
	FRACTIONS: ± 1/16	DRAFT NO. 20131017-3W	PART NAME: Connection Detail, Ring.idw
FILE LOC: Z:\Quality Manuals\CCRR-0163, ---\2.1.7 Product Drawings&Changes\Westbury\ConnectionDetails\Connection Detail, Ring.idw	PART NUMBER: N/A	REV. B	



REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	
B	Corrected Material Description to 6005 T5 Aluminum	09/07/2010
C	Added metric dimensions	12/17/2014



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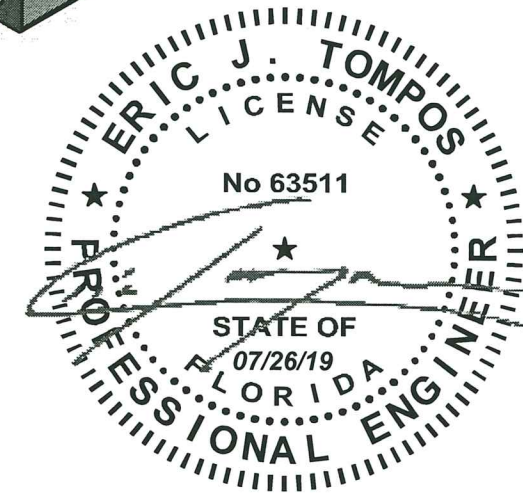
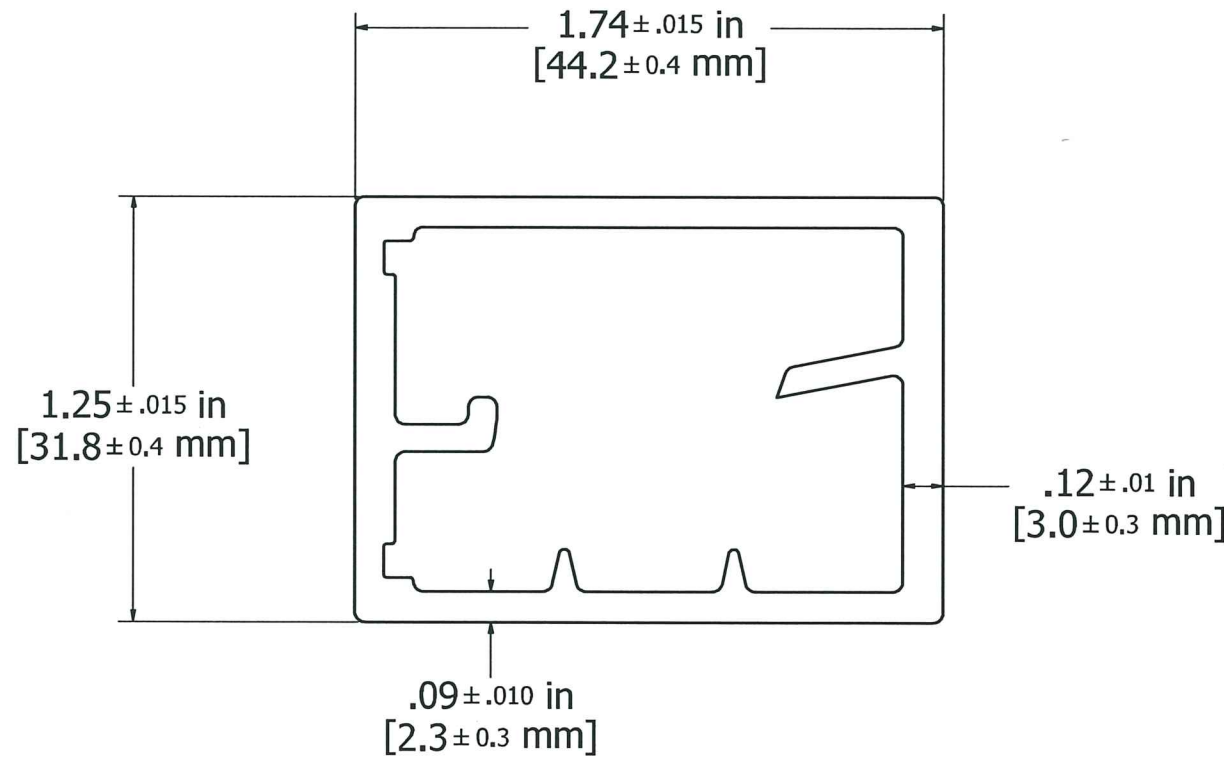
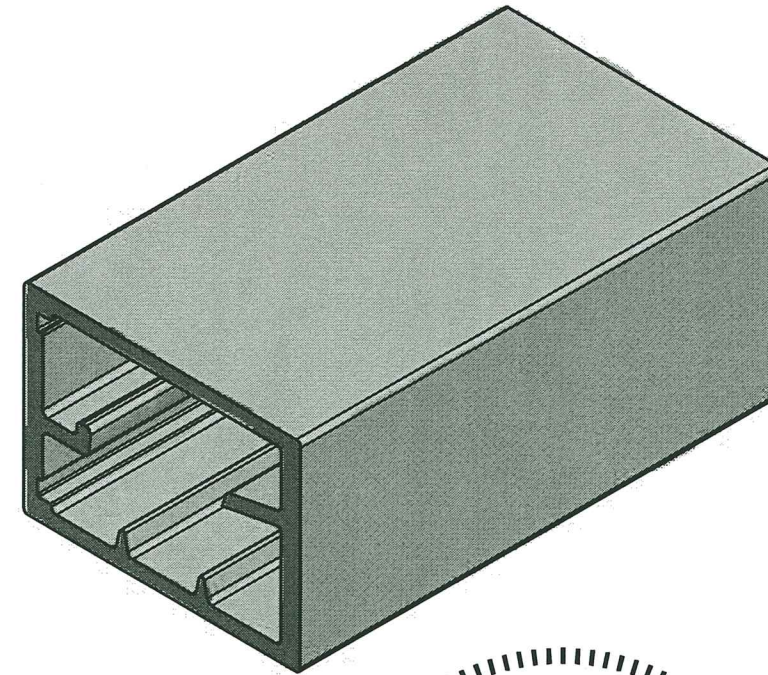
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Area = .56^2

 3446 US 6 EAST BREMEN, IN 46506 www.diggerspecialties.com	WEIGHT: .658 lb/ft.	DRAWN BY: FSB	MATERIAL: 6005-T5 Aluminum
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 4/18/2007	PART NAME: 94012 Westbury Top Rail QCM.idw
	FRACTIONS: ± 1/16"	DRAFT NO. 20070418-1F	PART NUMBER: Profile # 94012 QCM
	FILE LOC: z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Profiles Alum\94012 Westbury Top Rail QCM.idw		REV. C

REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	
B	Corrected Material Description to 6005 T5 Aluminum	09/07/2010
C	Added internal ribs to identify bottom of rail.	06/13/2013
D	Added metric dimensions	12/17/2014

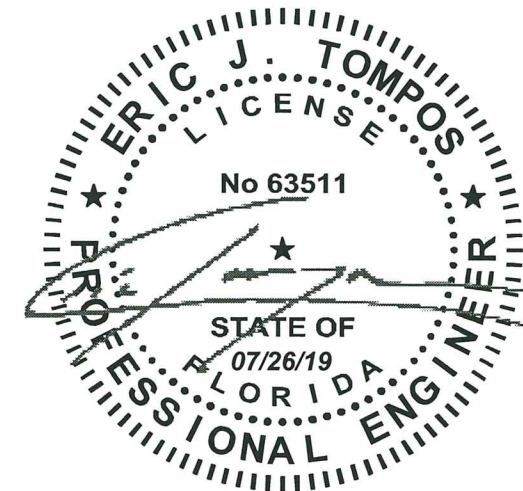
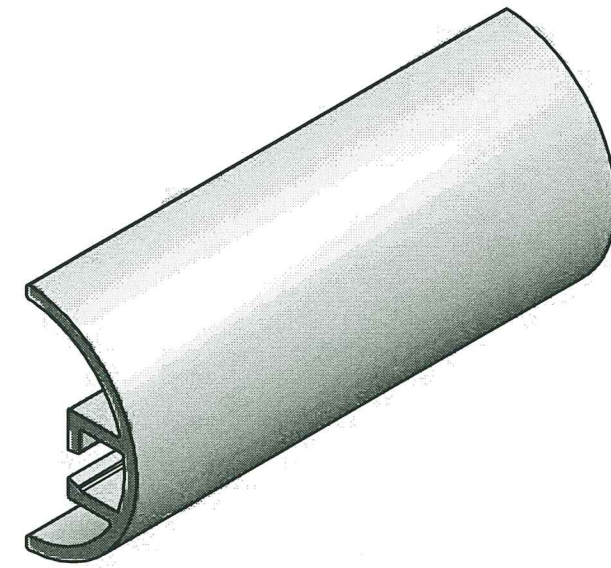
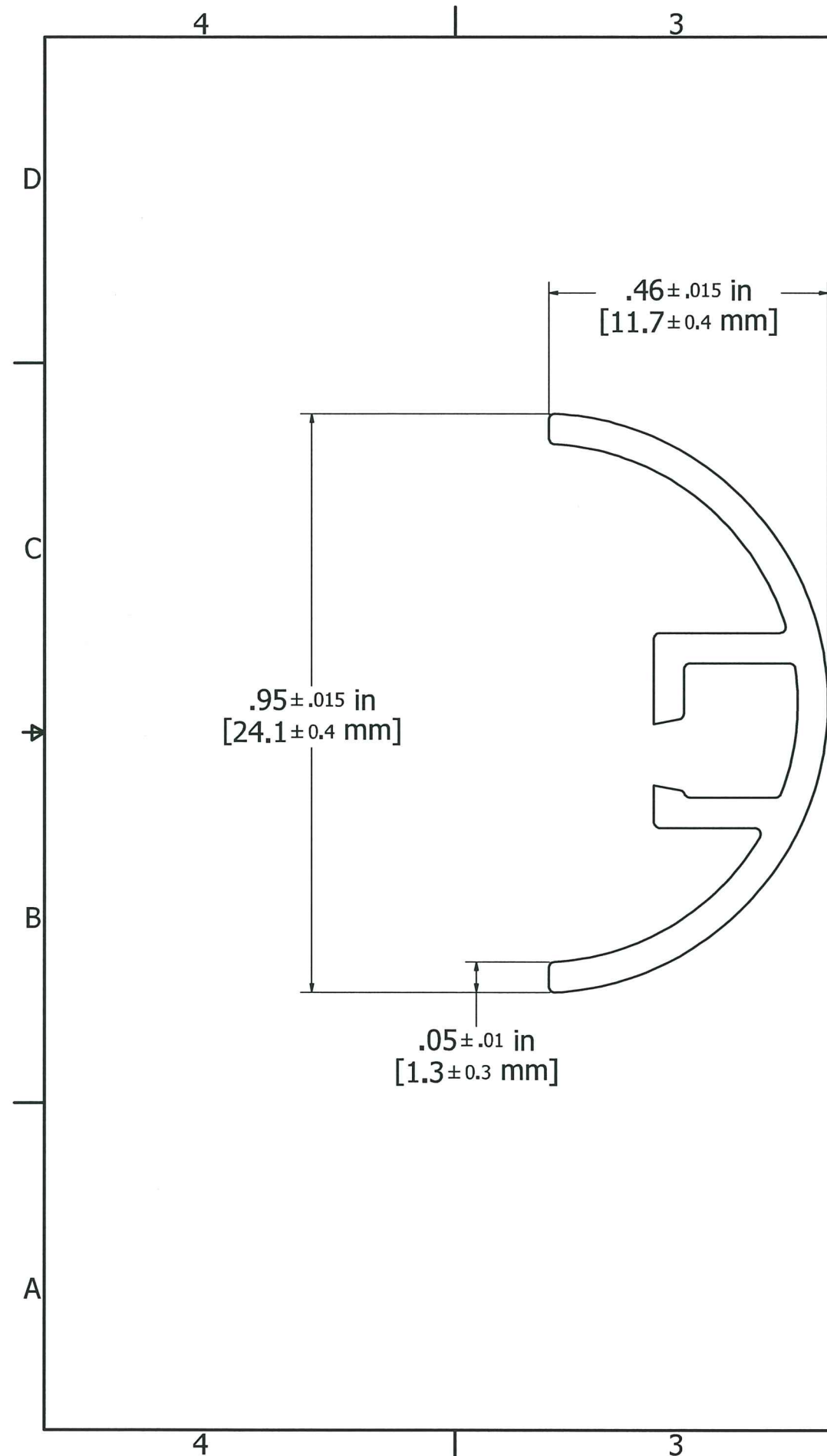


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 By *Heidi A. Mohr*  
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 3446 US 6 EAST BREMEN, IN 46506 www.diggerspecialties.com	WEIGHT:	DRAWN BY: FSB	MATERIAL:
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 11/28/2006	6005-T5 Aluminum
	FRACTIONS: ± 1/16"	DRAFT NO. 20061128-1F	PART NAME: 94013 Westbury Bottom Rail QCM.idw
	FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Profiles Alum\94013 Westbury Bottom Rail QCM.idw	PART NUMBER: Profile # 94013 QCM	REV. D

REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	11/13/2007
B	.150 was .160 and .1 was .080	05/27/2008
C	Added metric dimensions	12/17/2014



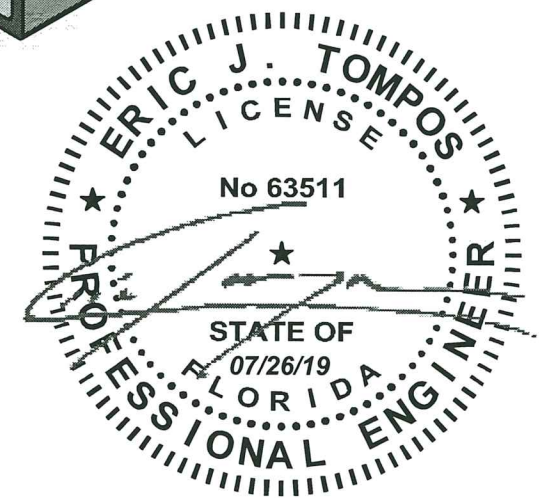
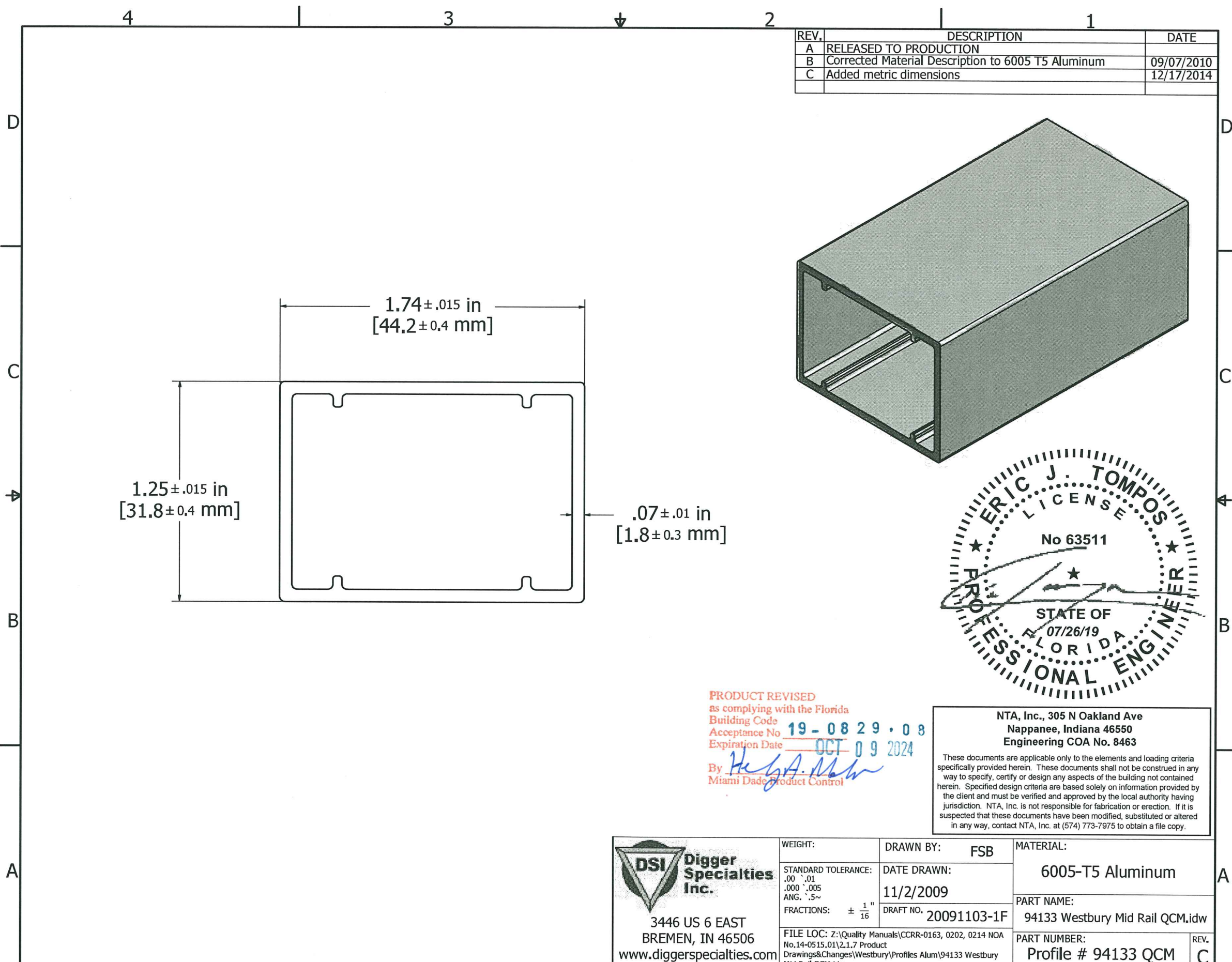
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 Expiration Date OCT 09 2024  
 By *Heidi Adams*  
 Miami Dade Product Control

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 3446 US 6 EAST BREMEN, IN 46506 www.diggerspecialties.com	WEIGHT:	DRAWN BY: FSB	MATERIAL:
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 11/13/2007	Ridged PVC
	FRACTIONS: ± 1/16"	DRAFT NO. 20071113-1F	PART NAME: 94030 Westbury PVC Insert QCM.idw
	FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Profiles PVC\94030 Westbury PVC Insert QCM.idw	PART NUMBER: Profile # 94030 QCM	REV. C

REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	
B	Corrected Material Description to 6005 T5 Aluminum	09/07/2010
C	Added metric dimensions	12/17/2014

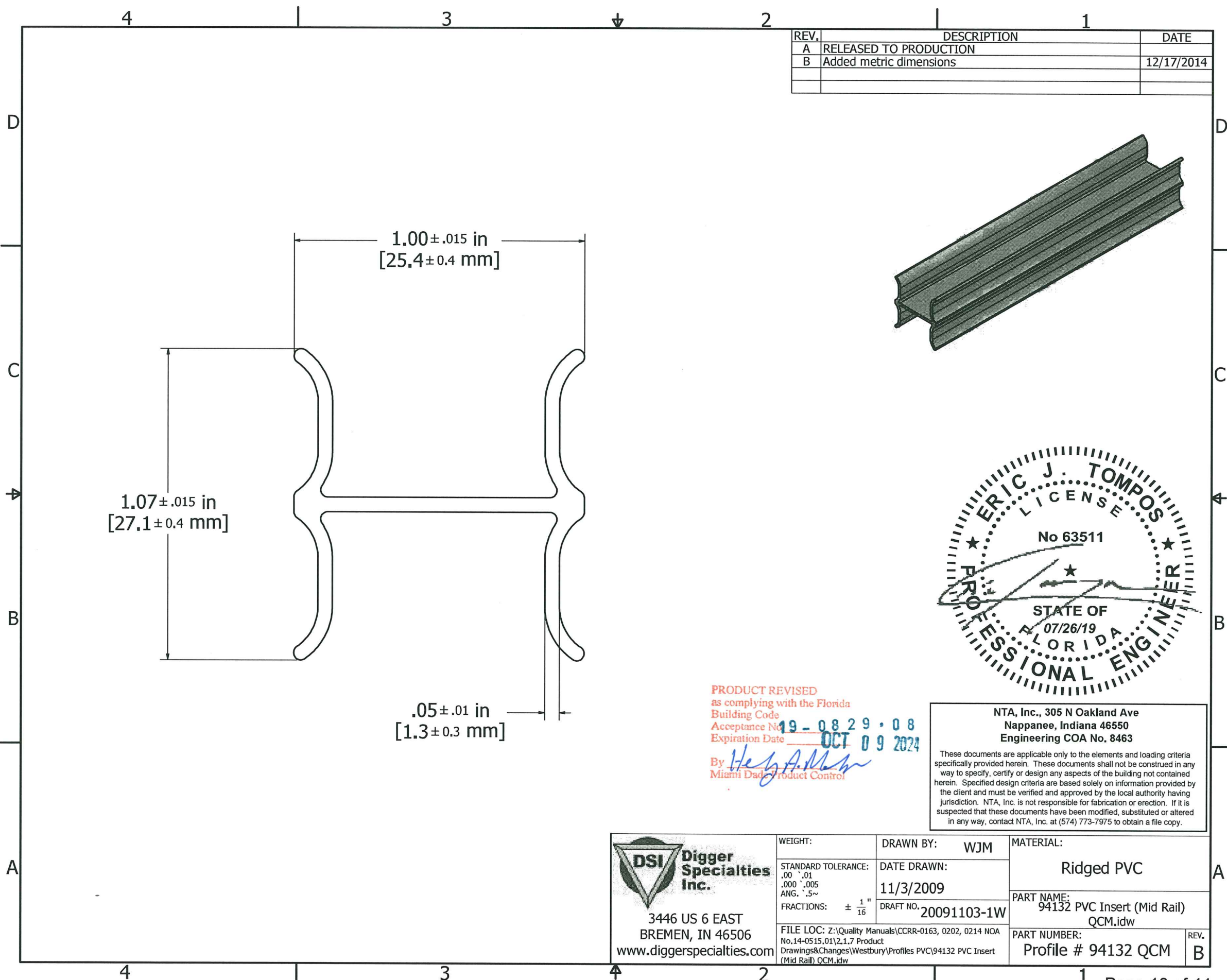


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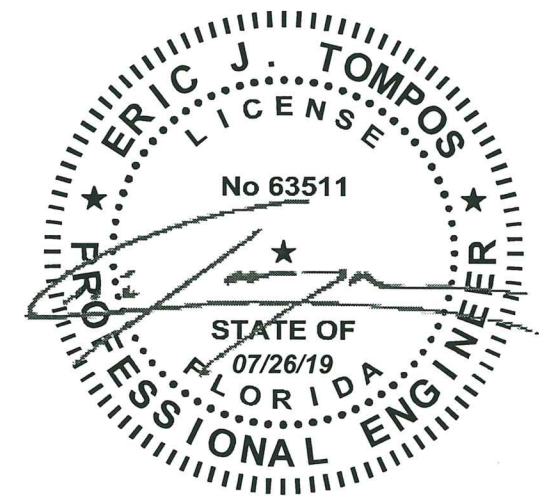
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 3446 US 6 EAST BREMEN, IN 46506 www.diggerspecialties.com	WEIGHT:	DRAWN BY: <b>FSB</b>	MATERIAL:
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: <b>11/2/2009</b>	<b>6005-T5 Aluminum</b>
	FRACTIONS: ± 1/16	DRAFT NO. <b>20091103-1F</b>	PART NAME: 94133 Westbury Mid Rail QCM.idw
	FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Profiles Alum\94133 Westbury Mid Rail QCM.idw	PART NUMBER: <b>Profile # 94133 QCM</b>	REV. <b>C</b>



REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	
B	Added metric dimensions	12/17/2014



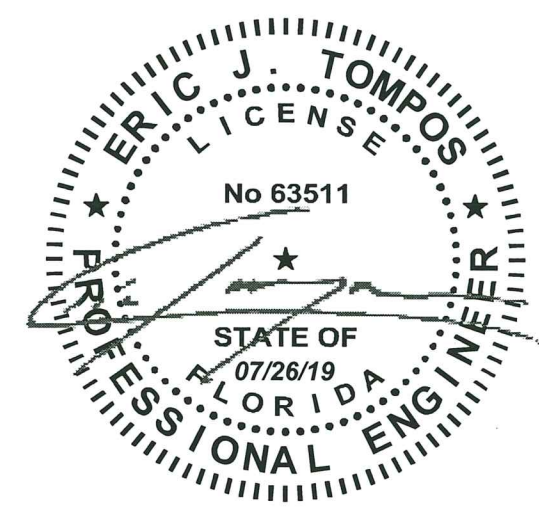
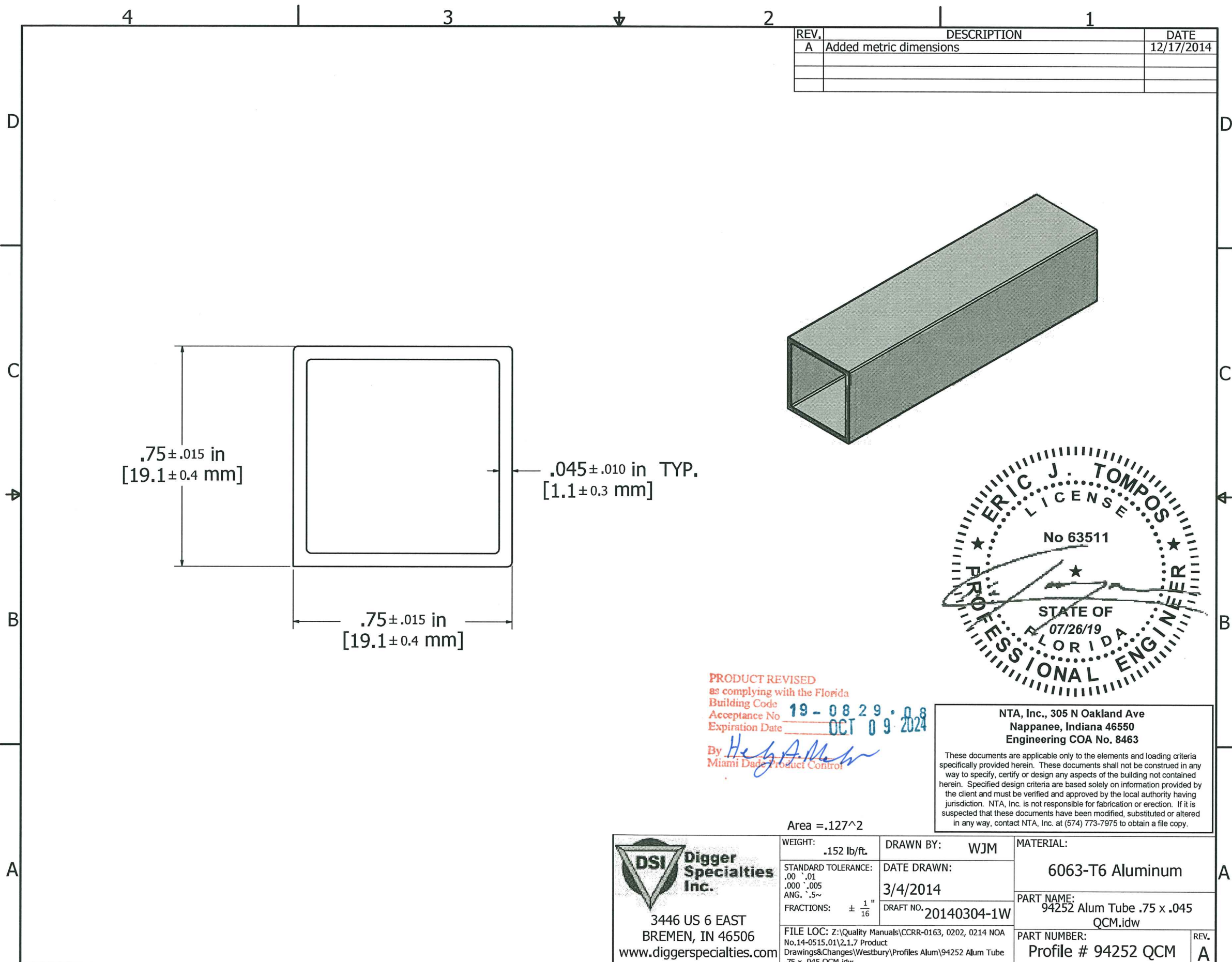
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 Expiration Date OCT 09 2024  
 By *Heidi A. Mohr*  
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<p>3446 US 6 EAST          BREMEN, IN 46506  <a href="http://www.diggerspecialties.com">www.diggerspecialties.com</a></p>	WEIGHT:	DRAWN BY: WJM	MATERIAL:
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 11/3/2009	Ridged PVC
	FRACTIONS: $\pm \frac{1}{16}$ "	DRAFT NO. 20091103-1W	PART NAME: 94132 PVC Insert (Mid Rail) QCM.idw
	FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515,01\2.1.7 Product Drawings&Changes\Westbury\Profiles PVC\94132 PVC Insert (Mid Rail) QCM.idw	PART NUMBER: Profile # 94132 QCM	REV. B

REV.	DESCRIPTION	DATE
A	Added metric dimensions	12/17/2014



PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No 19-0829-08  
Expiration Date OCT 09 2024  
By Hugh A. M...  
Miami Dade Product Control

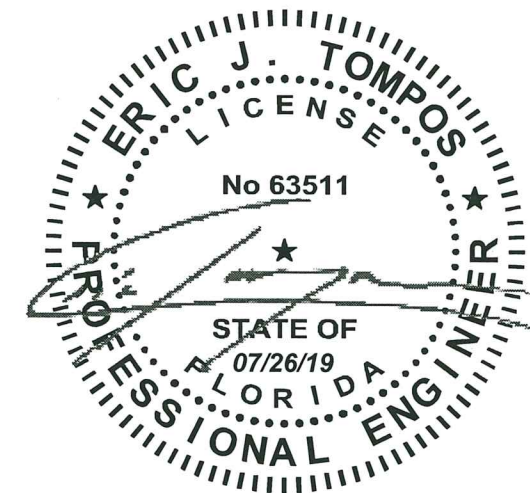
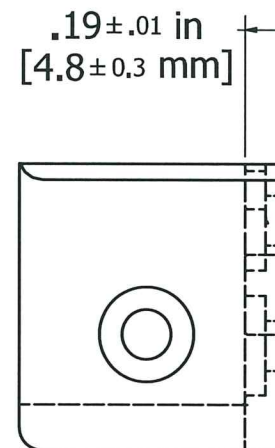
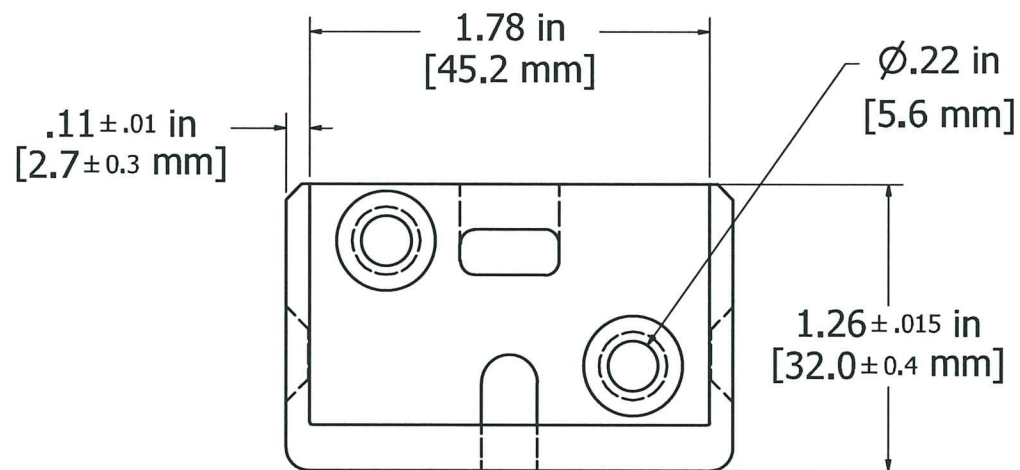
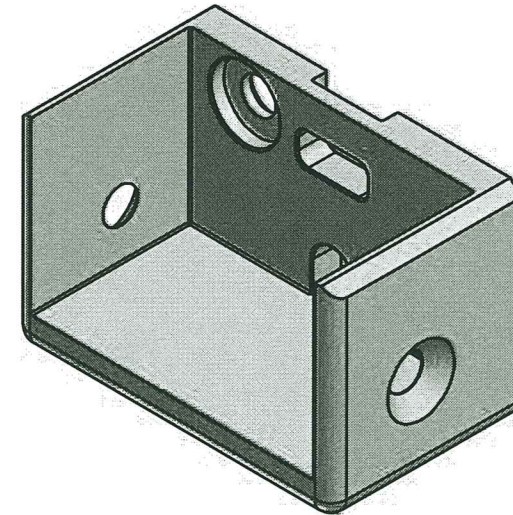
NTA, Inc., 305 N Oakland Ave  
Nappanee, Indiana 46550  
Engineering COA No. 8463

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Area = .127^2

<p>3446 US 6 EAST  BREMEN, IN 46506  www.diggerspecialties.com</p>	WEIGHT: .152 lb/ft.	DRAWN BY: WJM	MATERIAL: 6063-T6 Aluminum
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 3/4/2014	PART NAME: 94252 Alum Tube .75 x .045 QCM.idw
	FRACTIONS: ± 1/16"	DRAFT NO. 20140304-1W	PART NUMBER: Profile # 94252 QCM
	FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Profiles Alum\94252 Alum Tube .75 x .045 QCM.idw		REV. A

REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	
B	Revised per Everett	
C	Added Material Volume	01/12/2011
D	Added side holes	09/15/2011
E	Added metric dimensions	12/18/2014
F	Removed bottom screw holes.	02/08/2017



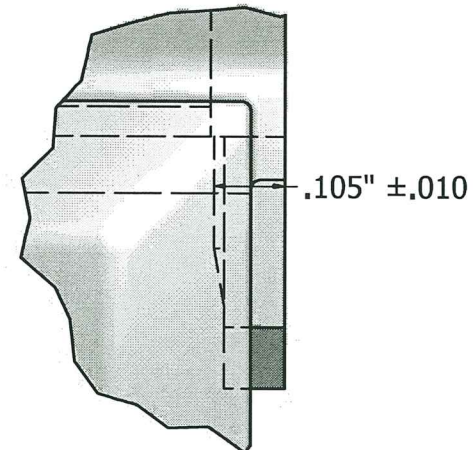
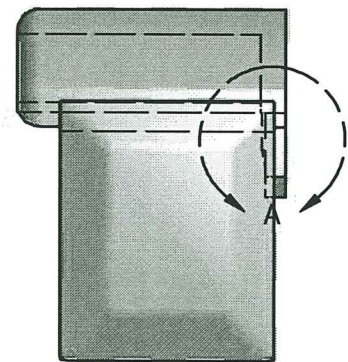
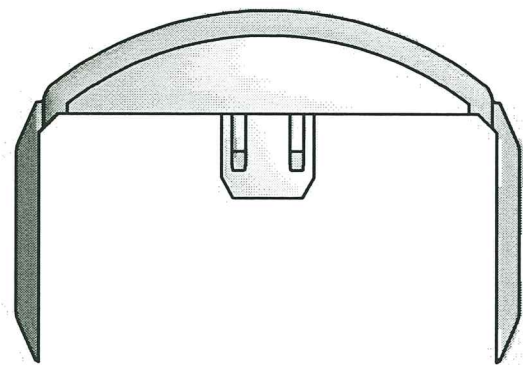
PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 19-0829-08  
Expiration Date OCT 09 2024  
By *Heb A. M...*  
Miami Dade Product Control

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Engineering COA No. 8463  
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<p>3446 US 6 EAST  BREMEN, IN 46506  www.diggerspecialties.com</p>	WEIGHT:	DRAWN BY: FSB	MATERIAL:
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 4/14/2010	Zamak 3 (Zinc)
	FRACTIONS: ± 1/16"	DRAFT NO. 20100414-1F	PART NAME: 55214 WB Rail Mnt Base QCM.idw
	FILE LOC: z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.L7 Product Drawings&Changes\Westbury\Components\55214 WB Rail Mnt Base QCM.idw	PART NUMBER: 55214 QCM	REV. F

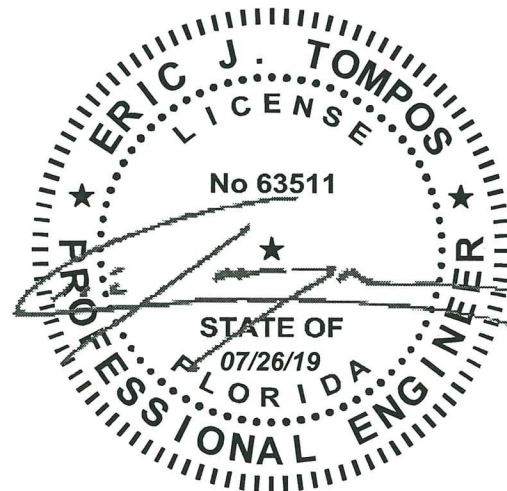
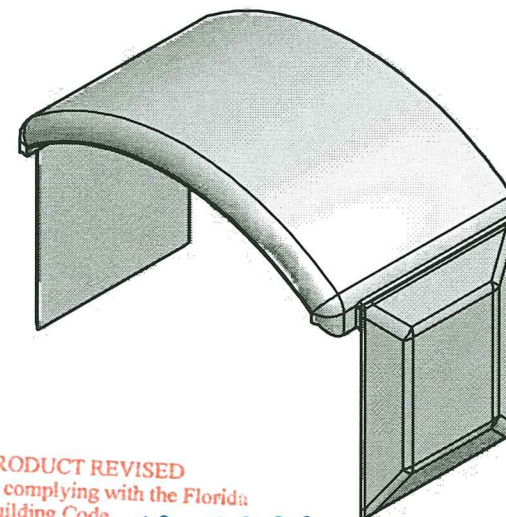
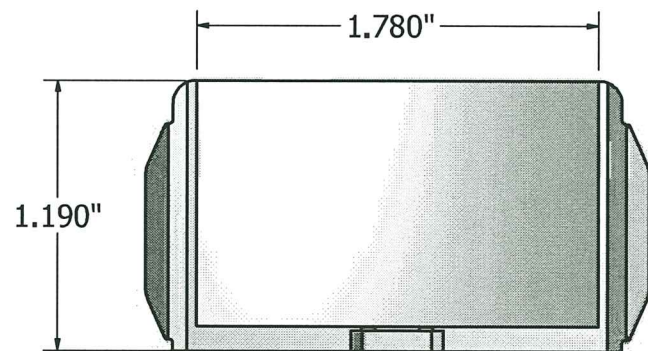
All unspecified radii to be .015"

REV.	REVISION	DATE
A	Made sides .95" wide (was 1.00")	03/13/2012



DETAIL A  
SCALE 6 : 1

(Part is SYM)



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Expiration Date OCT 09 2024  
By *Hugh A. Mohr*  
Miami Dade Product Control

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Nappanee, Indiana 46550  
Engineering COA No. 8463

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Inc.

3446 US 6 EAST  
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www.diggerspecialties.com

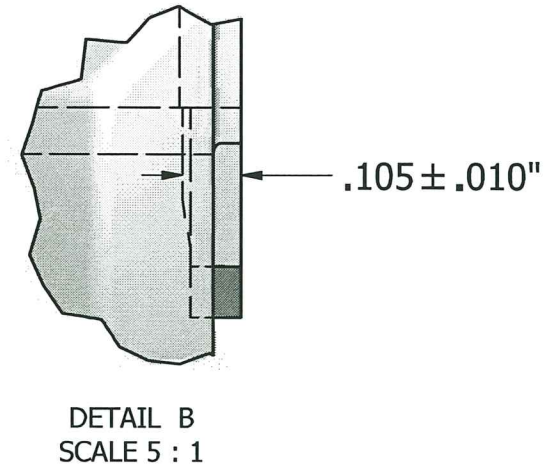
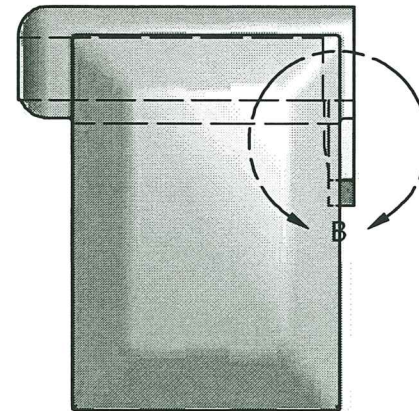
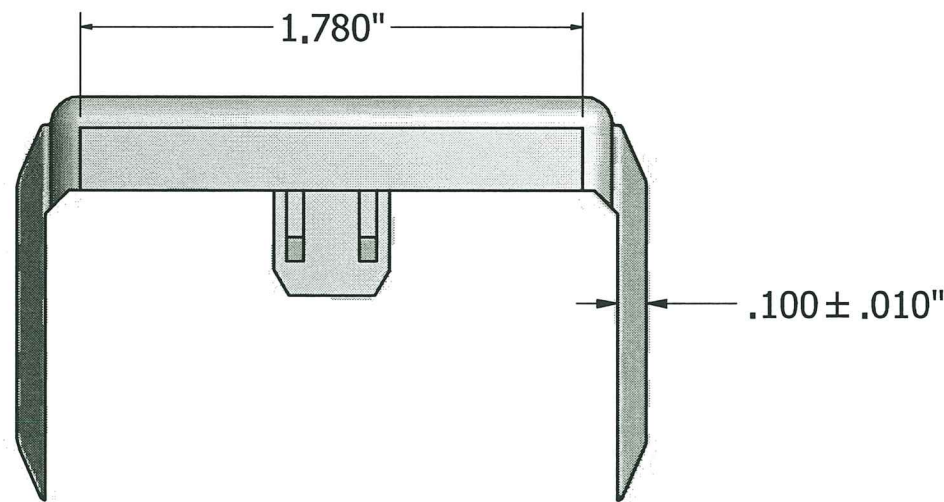
WEIGHT:	DRAWN BY: fsb
STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 3/13/2012
FRACTIONS: ± 1/16"	DRAFT NO. 20120201-1
FILE LOC: Z:\QC Manuals 1-ICC 2-CCRR\CCRR For WestBury Railing\CCRR Reports 0163\Applications for Renewal\2012\55352 WB Rail Mount Top Side Cover.idw	

MATERIAL: Zamak 3 (Zinc)	REV. A
PART NAME: Rail Mount Cover (Top)	
PART NUMBER: 55352	

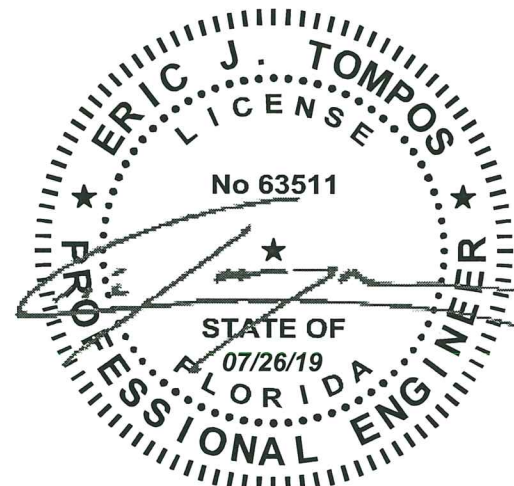
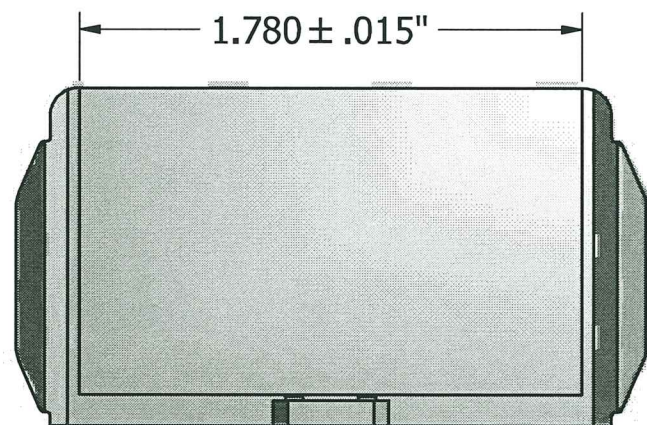
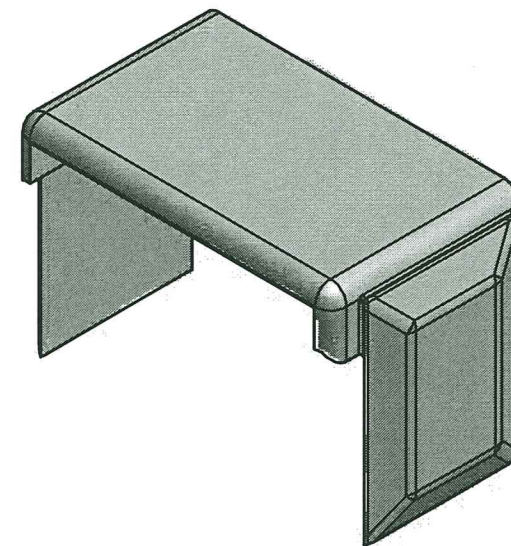


All unspecified radii to be .015"

REV.	REVISION	DATE
A	Made sides .95" wide (was 1.00")	03/13/2012



(Part is SYM)



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Building Code  
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Expiration Date OCT 09 2024  
By *Heidi A. Mohr*  
Miami Dade Product Control

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Nappanee, Indiana 46550  
Engineering COA No. 8463

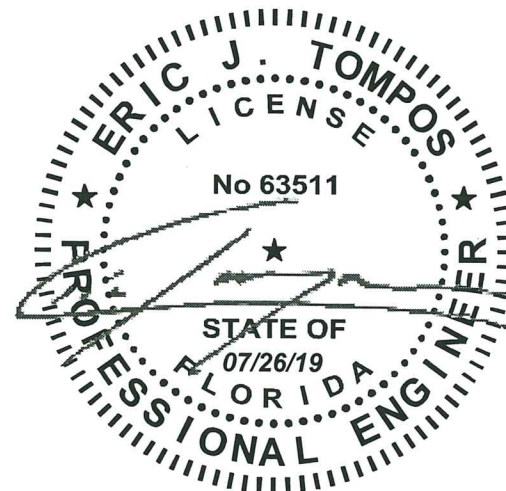
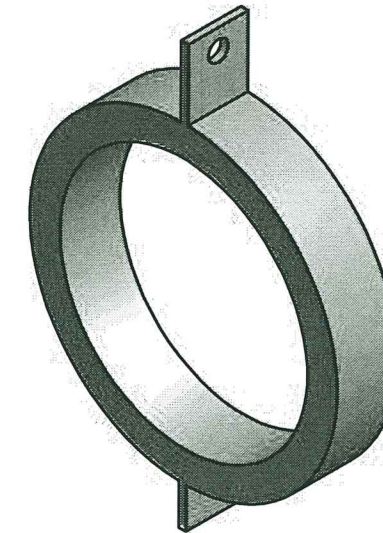
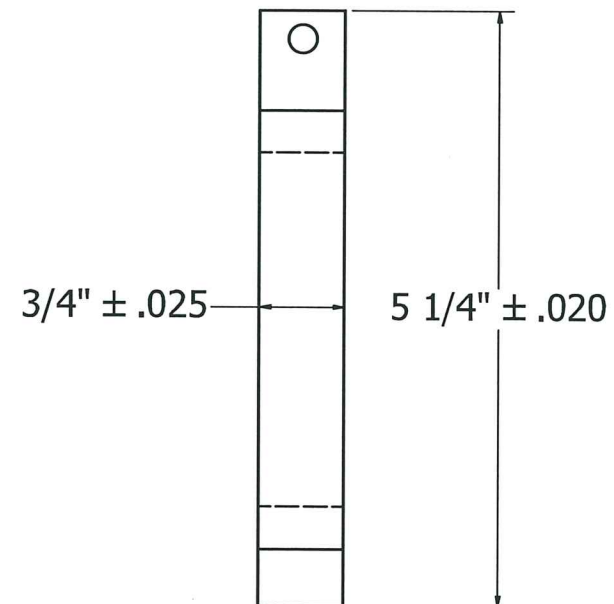
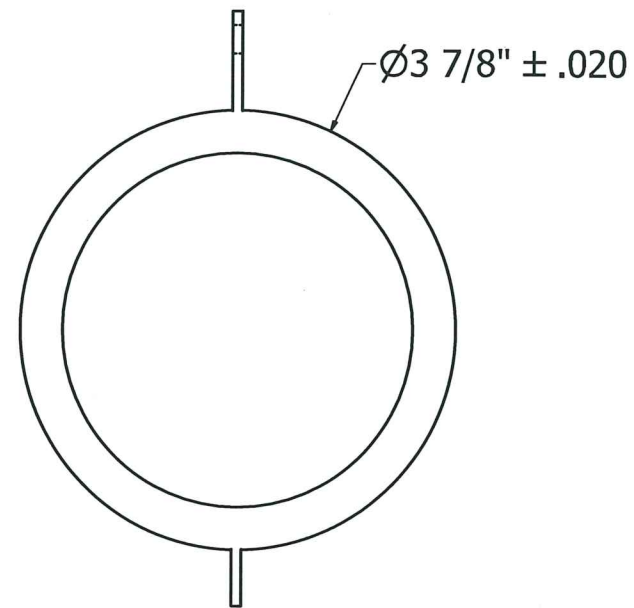
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BREMEN, IN 46506  
www.diggerspecialties.com

WEIGHT:                      DRAWN BY: fsb                      MATERIAL:  
STANDARD TOLERANCE:      DATE DRAWN:                      Zamak 3 (Zinc)  
.00 \".01  
.000 \".005  
ANG. \".5~                      3/13/2012  
FRACTIONS: ± 1/16"              DRAFT NO. 20120201-1  
FILE LOC: Z:\QC Manuals 1-ICC 2-CCRR\CCRR For WestBury Railing\CCRR Reports 0163\Applications for Renewal\2012\55237 WB Rail Mount Bottom

PART NAME:  
Rail Mount Cover (Bottom)  
PART NUMBER:  
55237  
REV. A

REV.	DESCRIPTION	DATE



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Acceptance No 19-0829-08  
Expiration Date OCT 09 2024  
By *Hedy A. Nelson*  
Miami Dade Product Control

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Engineering COA No. 8463

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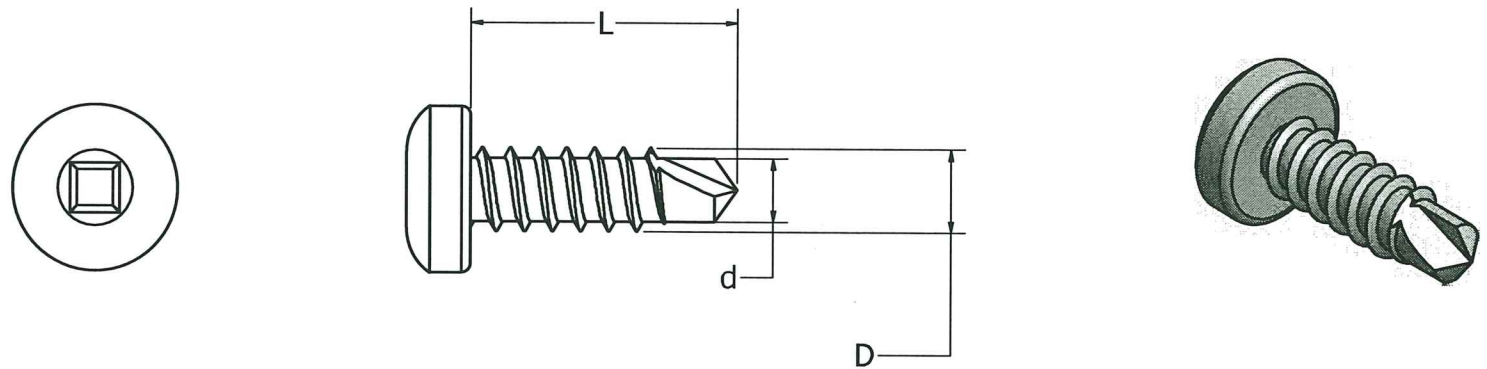
**DSI** Digger  
Specialties  
Inc.

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BREMEN, IN 46506  
diggerspecialties.com

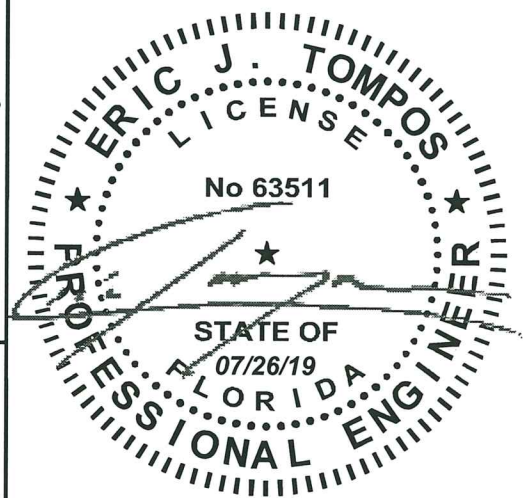
WEIGHT:      DRAWN BY: fsb  
STANDARD TOLERANCE:      DATE DRAWN: 11/11/2009  
.00 ±.01  
.000 ±.005  
ANG. .5°  
FRACTIONS: ± 1/16"      DRAFT NO.  
FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202,  
0214 NOA No.14-0515.01\2.1.7 Product  
Drawings&Changes\Westbury\Component\55062  
Ring 3.865 tabbed OCM.idw

MATERIAL: Aluminum 6063-T6  
PART NAME: Riviera Ring  
PART NUMBER: 55062 Ring 3.865 Tabbed detail      REV.

REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	
B	Listed allowable alloys	02/17/2011



Description	Ref.	Nominal	Tolerance
Nominal Size		10	
Basic Screw Diameter		.185	
Threads Per Inch		16	
Length	L	.625	±.05
Major Diameter	D	.18	±.02
Minor Diameter	d	.14	±.02



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Acceptance No  
Expiration Date OCT 09 2024  
By *Heidi A. Mohr*  
Miami Dade Product Control

Material: A Stainless Steel Screw shall be made from one of the following austenitic alloys:  
304(A2), 305, 316(A4), 384, XM7

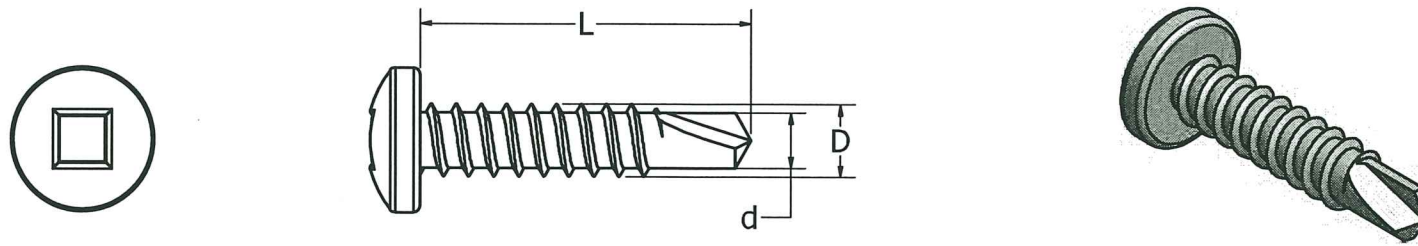
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Engineering COA No. 8463

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3446 US 6 EAST  
BREMEN, IN 46506  
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WEIGHT:	DRAWN BY: FSB	MATERIAL:
STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 7/20/2010	18-8 Stainless Steel (See material Note)
FRACTIONS: ± 1/16	DRAFT NO. 20170130-1W	PART NAME: 55346 10 x .625 TEK Pan Head QCM.idw
FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Screws\55346 10 x .625 TEK Pan Head QCM.idw	PART NUMBER: 55346	REV. B

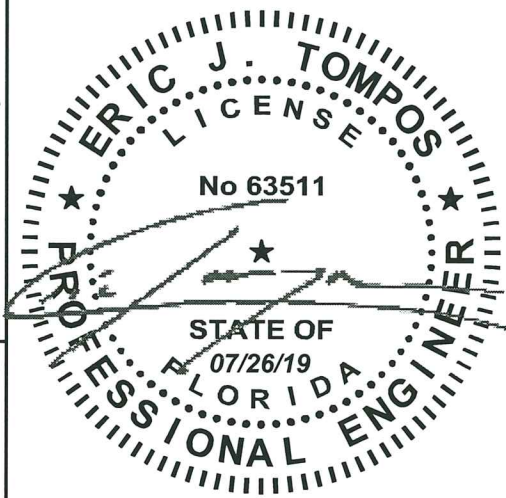
REV.	DESCRIPTION	DATE



Description	Ref.	Nominal	Tolerance
Nominal Size		8	
Basic Screw Diameter		.164	
Threads Per Inch		18	
Length	L	.75"	±.05
Major Diameter	D	.16	±.02
Minor Diameter	d	.12	±.02

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Expiration Date OCT 09 2024  
By *H. A. Miller*  
Miami Dade Product Control

Material: A Stainless Steel Screw shall be made from one of the following austenitic alloys:  
304(A2), 305, 316(A4), 384, XM7



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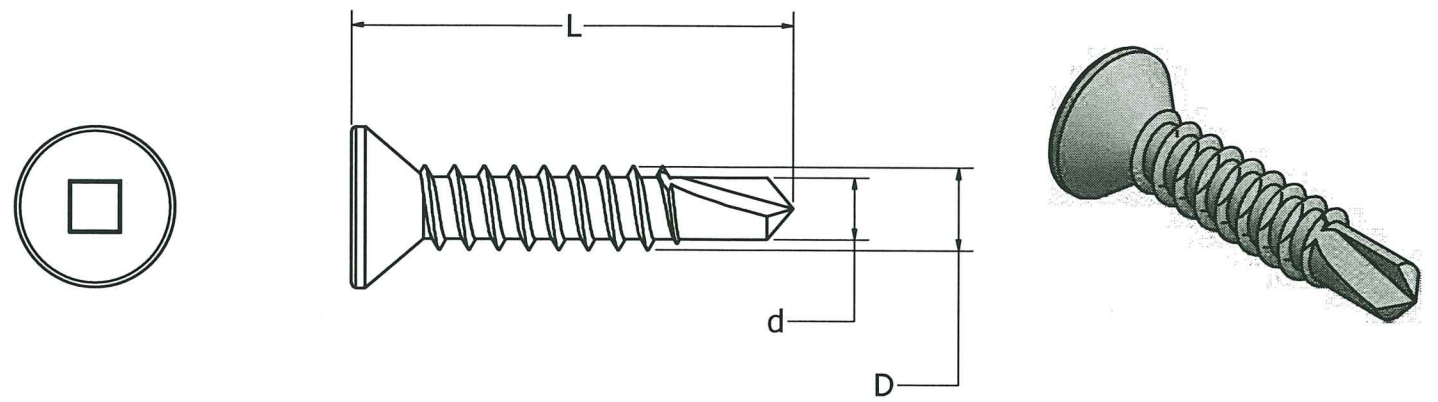
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www.diggerspecialties.com

WEIGHT:	DRAWN BY: WJM	MATERIAL:
STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 1/30/2017	18-8 Stainless Steel (See material Note)
FRACTIONS: ± 1/16"	DRAFT NO. 20170130-1W	PART NAME: 10677 8 X .75 Pan Head Self Tap QCM.idw
FILE LOC: Z:\Quality Manuals\CCRR-0147\2.1.7 Product Changes&Drawings\Screws\10677 8 X .75 Pan Head Self Tap QCM.idw	PART NUMBER: 10677	REV.

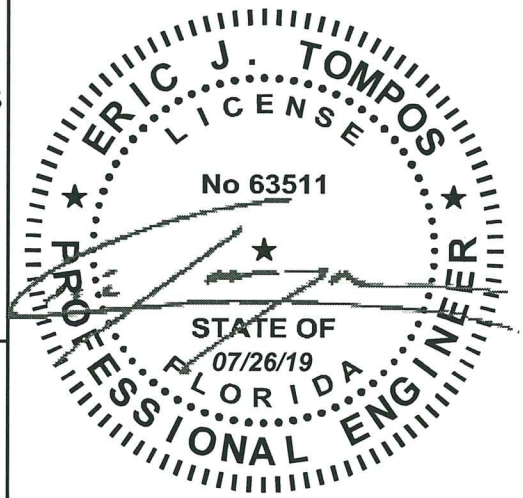
REV.	DESCRIPTION	DATE



Description	Ref.	Nominal	Tolerance
Nominal Size		10	
Basic Screw Diameter		.185	
Threads Per Inch		15	
Length	L	1	±.05
Major Diameter	D	.18	±.02
Minor Diameter	d	.14	±.02

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Expiration Date OCT 09 2024  
By *H. A. Mohr*  
Miami Dade Product Control

Material: A Stainless Steel Screw shall be made from one of the following austenitic alloys:  
304(A2), 305, 316(A4), 384, XM7



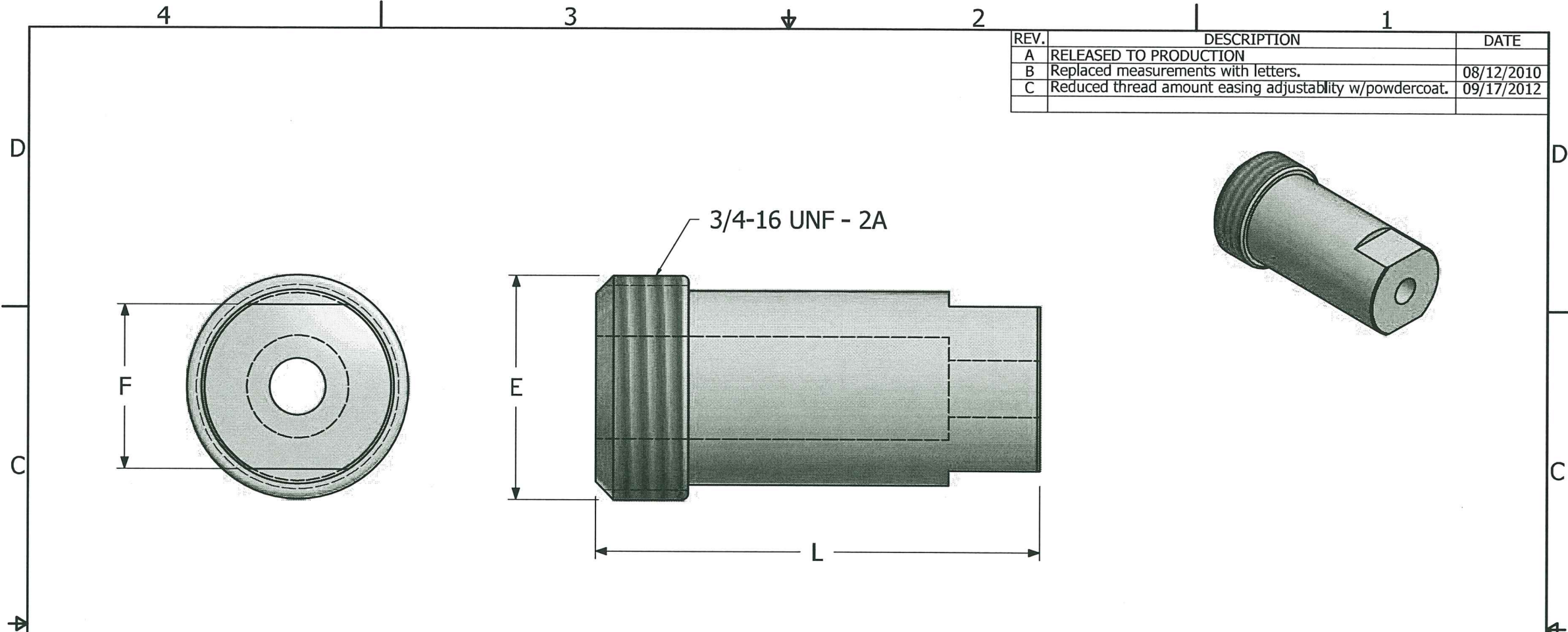
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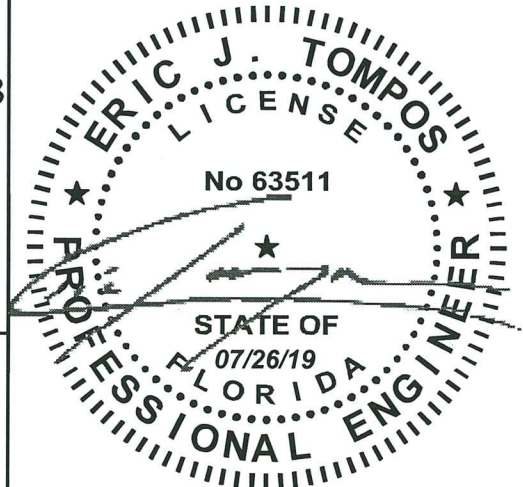
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3446 US 6 EAST  
BREMEN, IN 46506  
www.diggerspecialties.com

WEIGHT:	DRAWN BY: FSB	MATERIAL:
STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 1/12/2011	18-8 Stainless Steel (See material Note)
FRACTIONS: ± 1/16	DRAFT NO. 20110112-1W	PART NAME: 10562 10 x 1 TEK Flat Head Sq. QCM.idw
FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Screws\10562 10 x 1 TEK Flat Head Sq. QCM.idw	PART NUMBER: 10562	REV.

REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	
B	Replaced measurements with letters.	08/12/2010
C	Reduced thread amount easing adjustability w/powdercoat.	09/17/2012



Dimensions		Nominal	Max	Min
Length	L	1-1/2" (1.50)	(1.55)	(1.45)
Body Diameter	E	3/4" (.75)	(.775)	(.725)
Width Across Flat	F	9/16" (.563)	(.588)	(.538)



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 Expiration Date OCT 09 2024  
 By *[Signature]*  
 Miami Dept Product Control

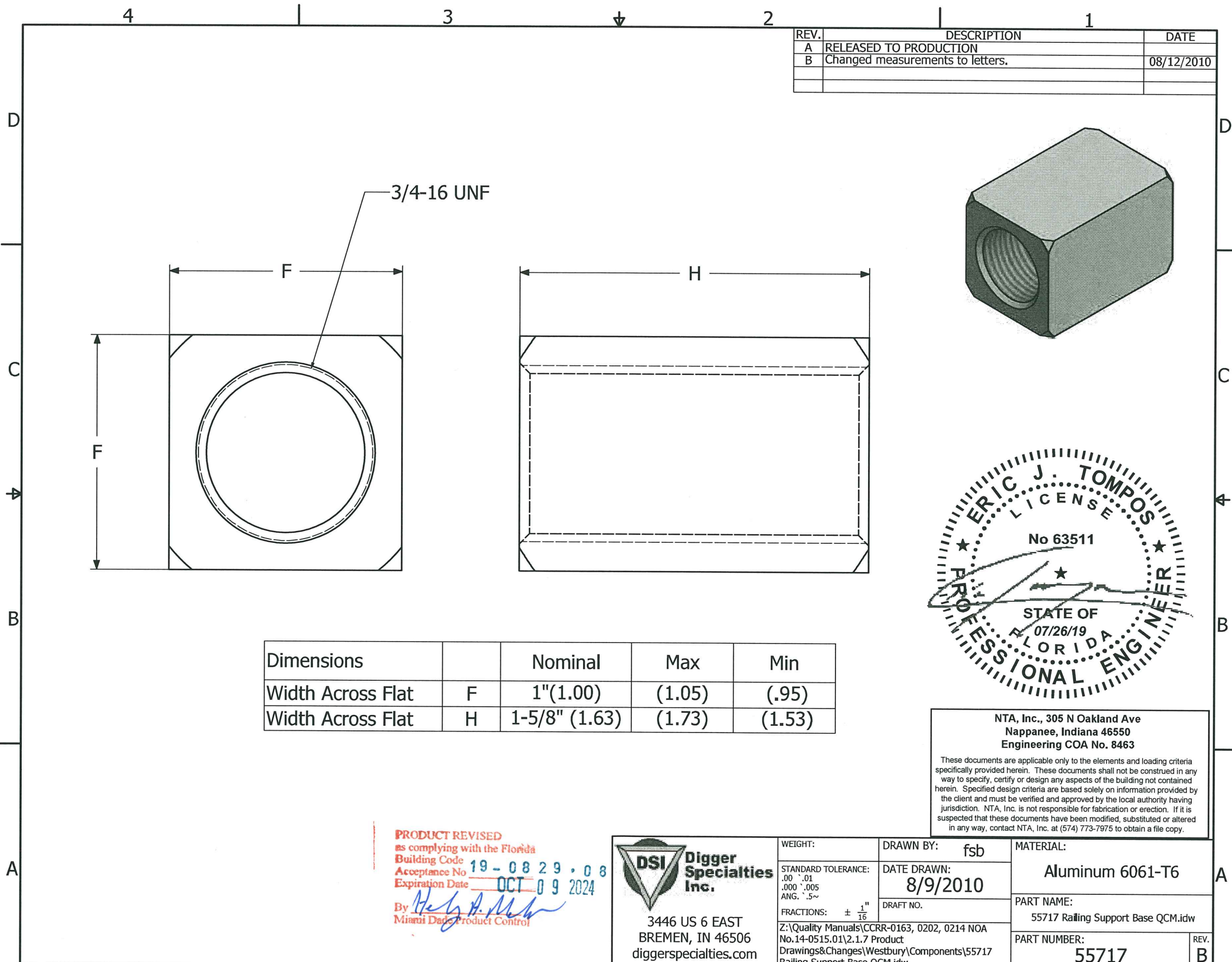
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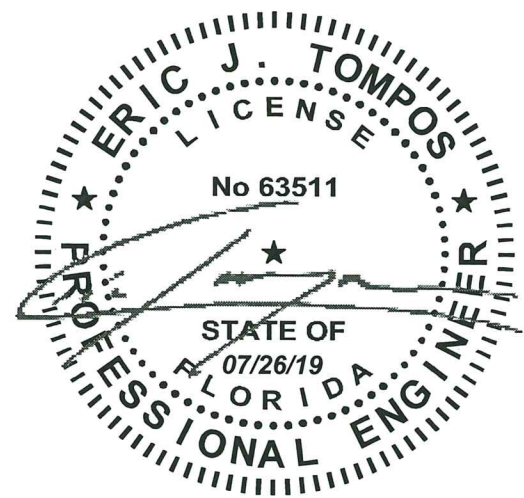
**DSI** Digger Specialties Inc.  
 3446 US 6 EAST  
 BREMEN, IN 46506  
 diggerspecialties.com

WEIGHT:	DRAWN BY: fsb	MATERIAL:
STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 8/9/2010	Aluminum 6061-T6
FRACTIONS: ± 1/16"	DRAFT NO.	PART NAME: 55716 Railing Support Bolt QCM.idw
Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Components\55716 Railing Support Bolt QCM.idw		PART NUMBER: 55716
		REV. C

REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	
B	Changed measurements to letters.	08/12/2010



Dimensions		Nominal	Max	Min
Width Across Flat	F	1"(1.00)	(1.05)	(.95)
Width Across Flat	H	1-5/8" (1.63)	(1.73)	(1.53)



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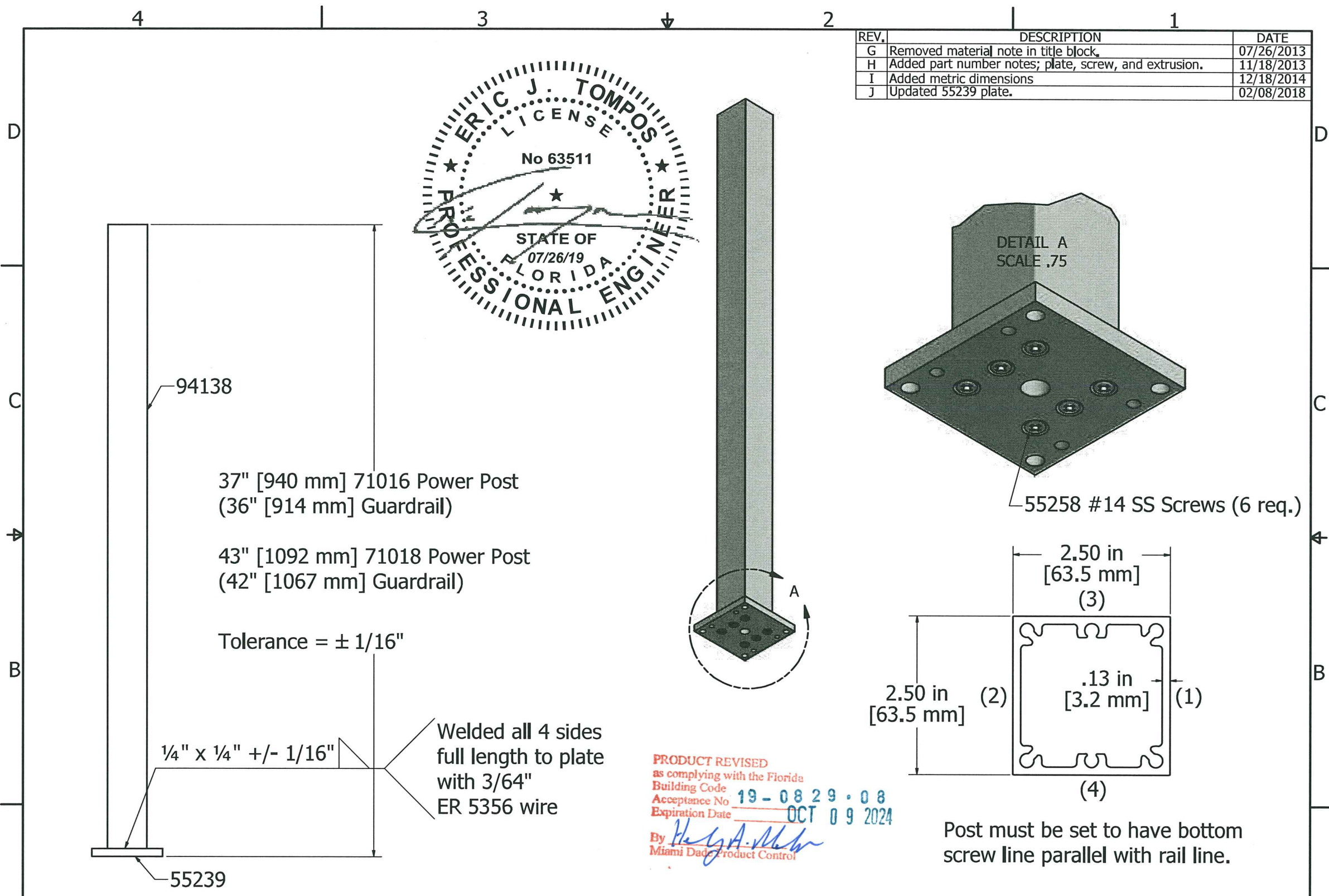
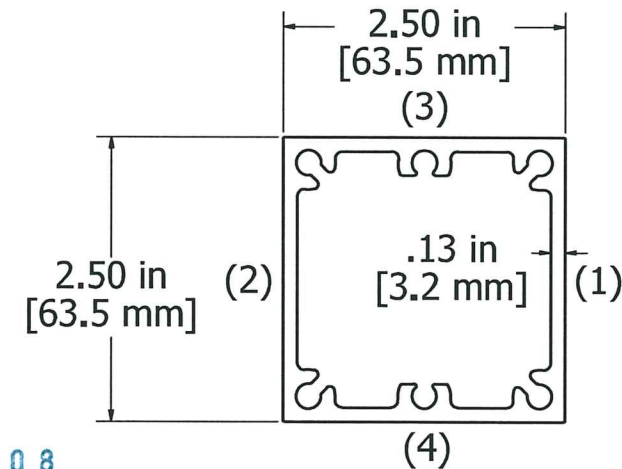
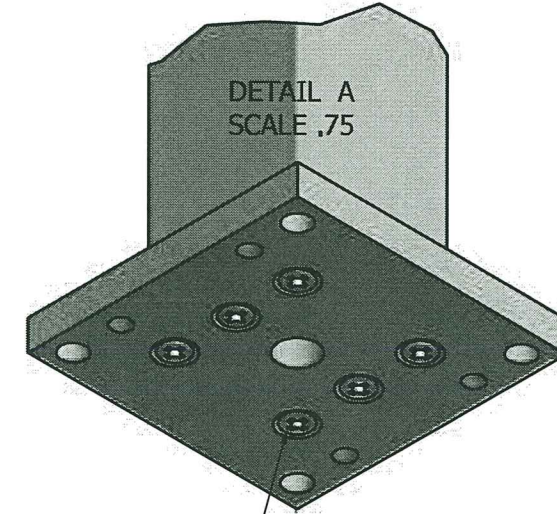
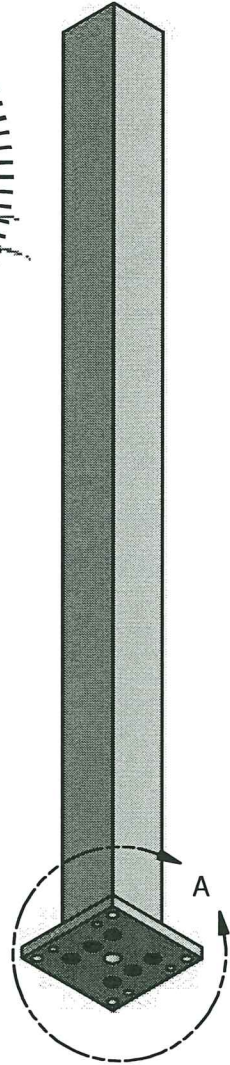
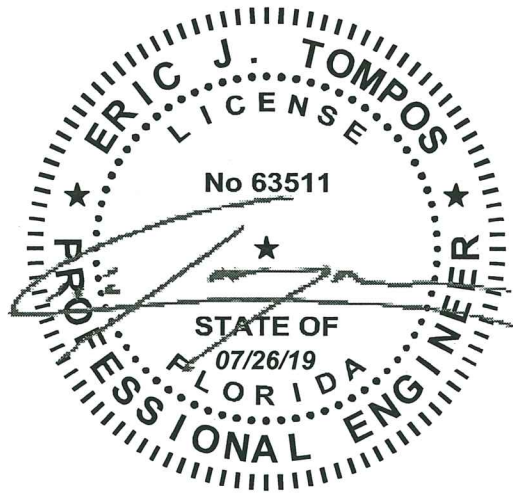
**PRODUCT REVISED**  
as complying with the Florida  
Building Code 19-0829-08  
Acceptance No. 19-0829-08  
Expiration Date OCT 09 2024  
By *Hedy A. Miller*  
Miami Data Product Control

**DSI Digger Specialties Inc.**  
3446 US 6 EAST  
BREMEN, IN 46506  
diggerspecialties.com

WEIGHT:  
STANDARD TOLERANCE:  
.00 .01  
.000 .005  
ANG. .5~  
FRACTIONS: ± 1/16  
Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA  
No.14-0515.01\2.1.7 Product  
Drawings&Changes\Westbury\Components\55717  
Railing Support Base QCM.idw

DRAWN BY: fsb  
DATE DRAWN: 8/9/2010  
DRAFT NO.  
MATERIAL: Aluminum 6061-T6  
PART NAME: 55717 Railing Support Base QCM.idw  
PART NUMBER: 55717  
REV. B

REV.	DESCRIPTION	DATE
G	Removed material note in title block.	07/26/2013
H	Added part number notes; plate, screw, and extrusion.	11/18/2013
I	Added metric dimensions	12/18/2014
J	Updated 55239 plate.	02/08/2018



PRODUCT REVISED  
 as complying with the Florida  
 Building Code  
 Acceptance No 19-0829-08  
 Expiration Date OCT 09 2024  
 By *[Signature]*  
 Miami Dade Product Control

NTA, Inc., 305 N Oakland Ave  
 Nappanee, Indiana 46550  
 Engineering COA No. 8463

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**DSI Digger Specialties Inc.**

3446 US 6 EAST  
 BREMEN, IN 46506  
 www.diggerspecialties.com

WEIGHT:  
 STANDARD TOLERANCE:  
 .00 .01  
 .000 .005  
 ANG. .5~  
 FRACTIONS: ± 1/16"

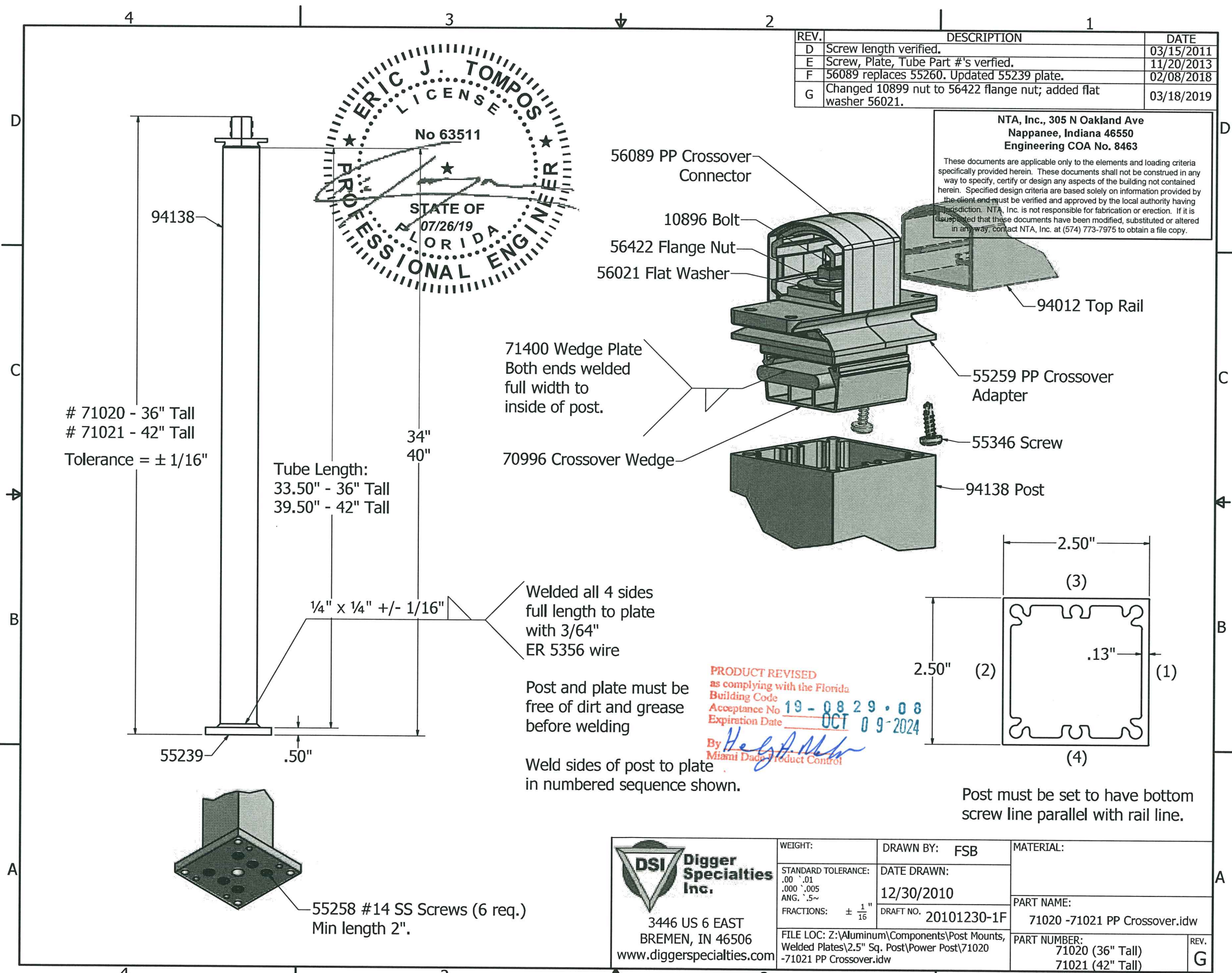
DATE DRAWN:  
 8/12/2010

DRAFT NO:  
 20100812-1W

FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Post Mnt\2.5\71016 & 71018 Power Post QCM.idw

DRAWN BY: WJM  
 MATERIAL:  
 PART NAME:  
 71016 & 71018 Power Post  
 QCM.idw  
 PART NUMBER:  
 71016 / 71018 QCM  
 REV. J

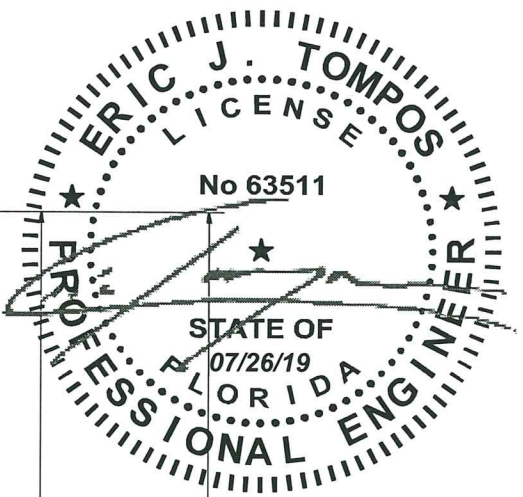




REV.	DESCRIPTION	DATE
D	Screw length verified.	03/15/2011
E	Screw, Plate, Tube Part #'s verified.	11/20/2013
F	56089 replaces 55260. Updated 55239 plate.	02/08/2018
G	Changed 10899 nut to 56422 flange nut; added flat washer 56021.	03/18/2019

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# 71020 - 36" Tall  
# 71021 - 42" Tall  
Tolerance = ± 1/16"

Tube Length:  
33.50" - 36" Tall  
39.50" - 42" Tall

71400 Wedge Plate  
Both ends welded  
full width to  
inside of post.

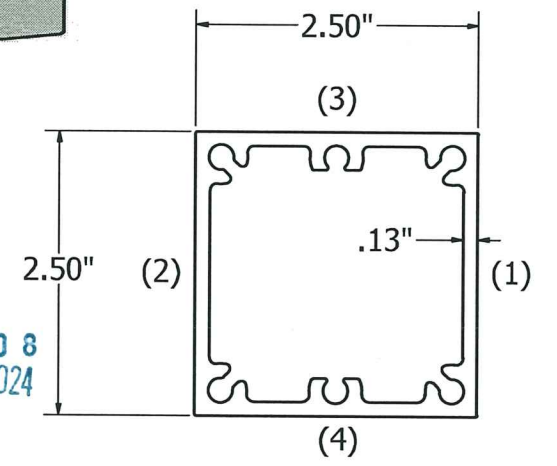
70996 Crossover Wedge

Welded all 4 sides  
full length to plate  
with 3/64"  
ER 5356 wire

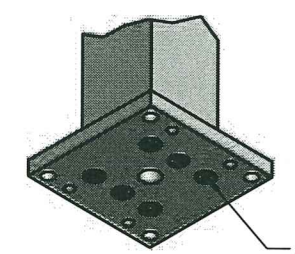
Post and plate must be  
free of dirt and grease  
before welding

Weld sides of post to plate  
in numbered sequence shown.

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Building Code  
Acceptance No 19-0829-08  
Expiration Date OCT 09-2024  
By *Heidi A. Miller*  
Miami Dade Product Control



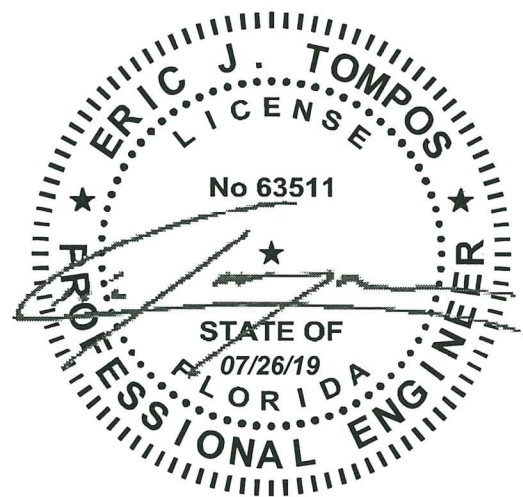
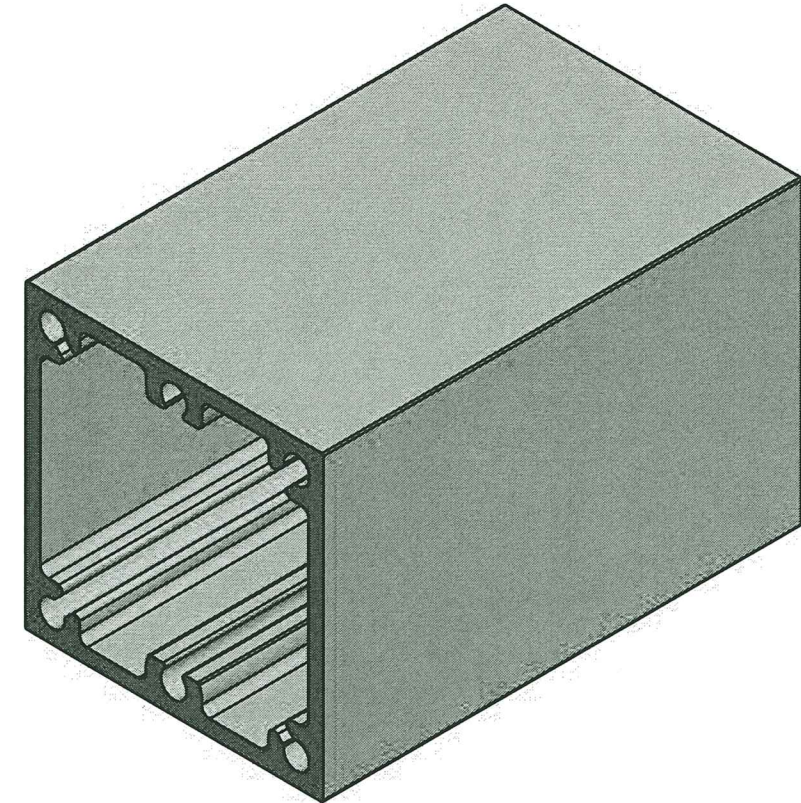
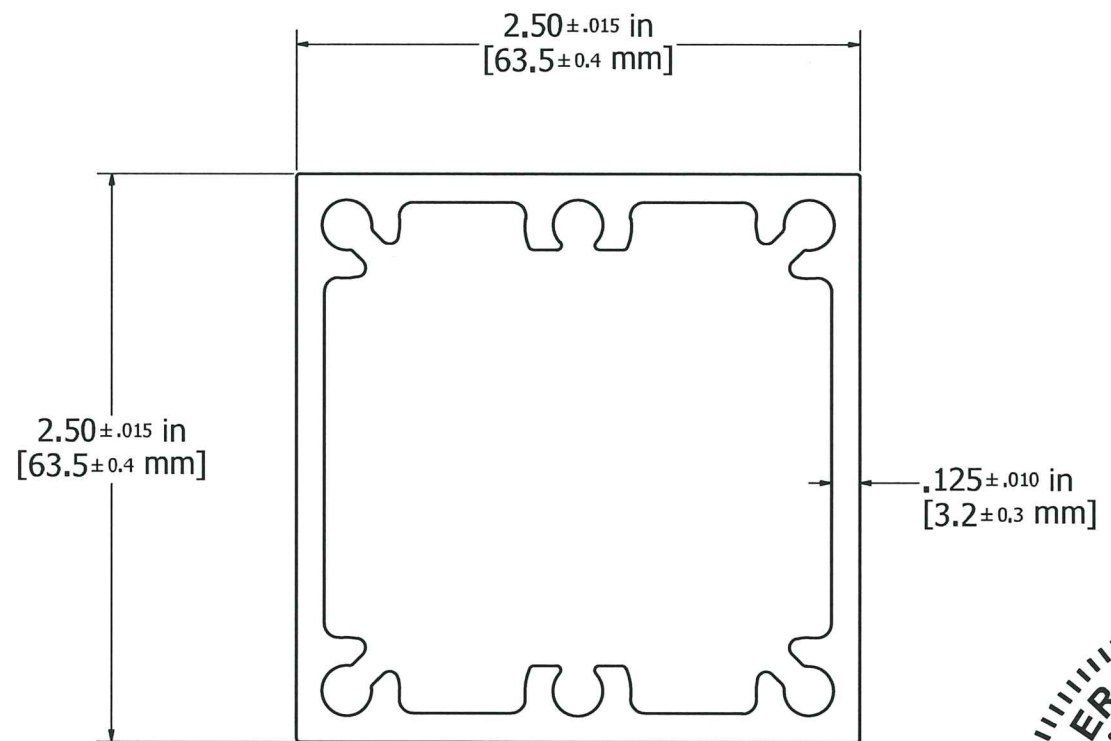
Post must be set to have bottom  
screw line parallel with rail line.



55258 #14 SS Screws (6 req.)  
Min length 2".

<p>3446 US 6 EAST BREMEN, IN 46506 www.diggerspecialties.com</p>	WEIGHT:	DRAWN BY: FSB	MATERIAL:
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 12/30/2010	PART NAME: 71020 -71021 PP Crossover.idw
	FRACTIONS: ± 1/16	DRAFT NO. 20101230-1F	
	FILE LOC: Z:\Aluminum\Components\Post Mounts, Welded Plates\2.5" Sq. Post\Power Post\71020 -71021 PP Crossover.idw	PART NUMBER: 71020 (36" Tall) 71021 (42" Tall)	REV. G

REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	
B	Corrected Material Description to 6005-T5	09/07/2010



PRODUCT REVISED  
 as complying with the Florida  
 Building Code  
 Acceptance No 19-0829-03  
 Expiration Date OCT 09 2024  
 By *Heidi A. Miller*  
 Miami Dept. Product Control

NTA, Inc., 305 N Oakland Ave  
 Nappanee, Indiana 46550  
 Engineering COA No. 8463

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 Specialties  
 Inc.

3446 US 6 EAST  
 BREMEN, IN 46506  
 www.diggerspecialties.com

WEIGHT:  
 STANDARD TOLERANCE:  
 .00 .01  
 .000 .005  
 ANG. .5~  
 FRACTIONS: ± 1/16"

DRAWN BY: FSB  
 DATE DRAWN:  
 11/24/2009  
 DRAFT NO.  
 20091124-1F

FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA  
 No.14-0515.01\2.1.7 Product  
 Drawings&Changes\Westbury\Profiles Alum\94138 Post With Scr  
 Channel QCM.idw

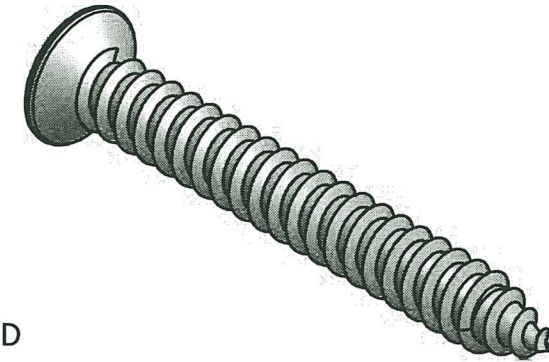
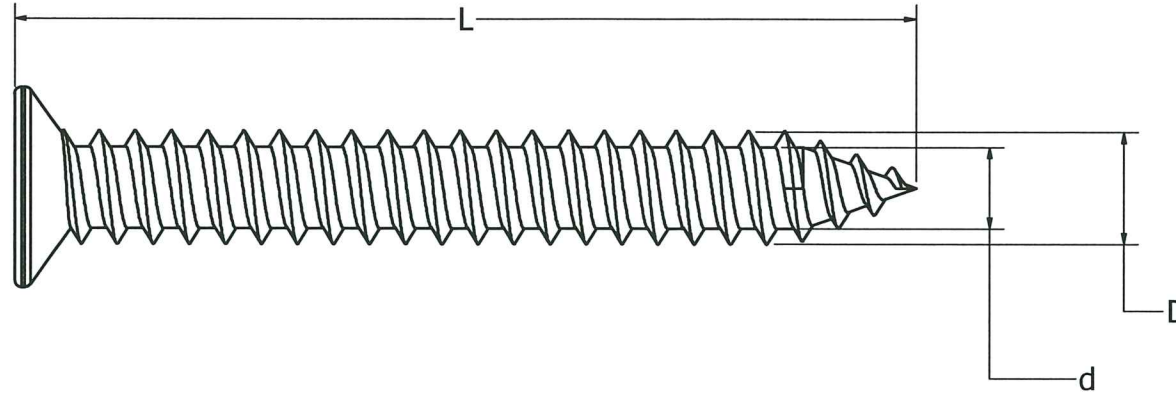
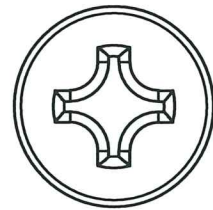
MATERIAL:  
 Aluminum 6005-T5

PART NAME:  
 94138 Post With Scr Channel  
 QCM.idw

PART NUMBER:  
 94138

REV.  
 B

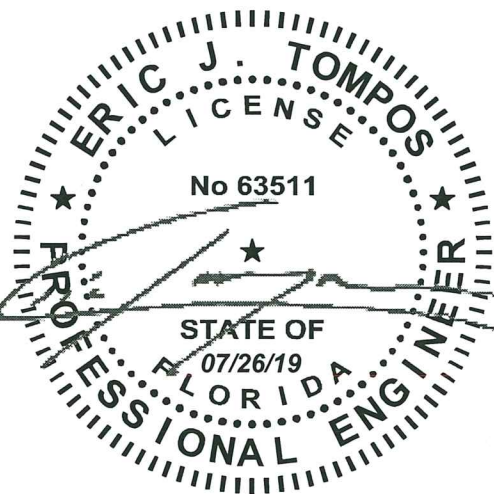
REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	
B	Listed allowable alloys	02/17/2011



Description	Ref.	Nominal	Tolerance
Nominal Size		14	
Basic Screw Diameter		.25	
Threads Per Inch		14	
Length	L	2 in.	±.05
Major Diameter	D	.244	±.02
Minor Diameter	d	.19	±.02

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No 19-0829-08  
Expiration Date OCT 09 2024  
By *Heidi A. Mohr*  
Miami Dade Product Control

Material: A Stainless Steel Screw shall be made from one of the following austenitic alloys:  
304(A2), 305, 316(A4), 384, XM7



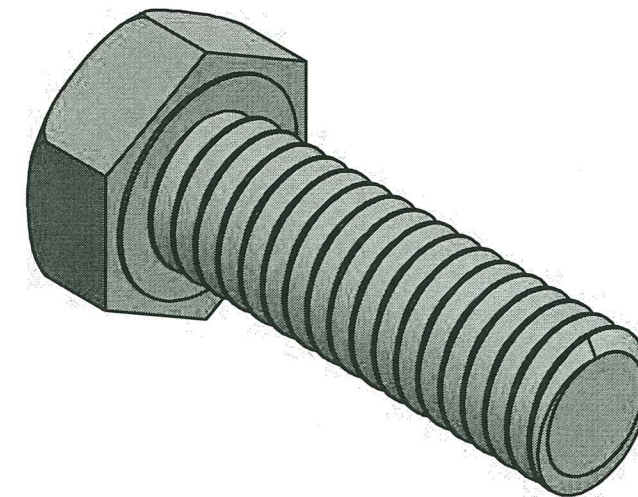
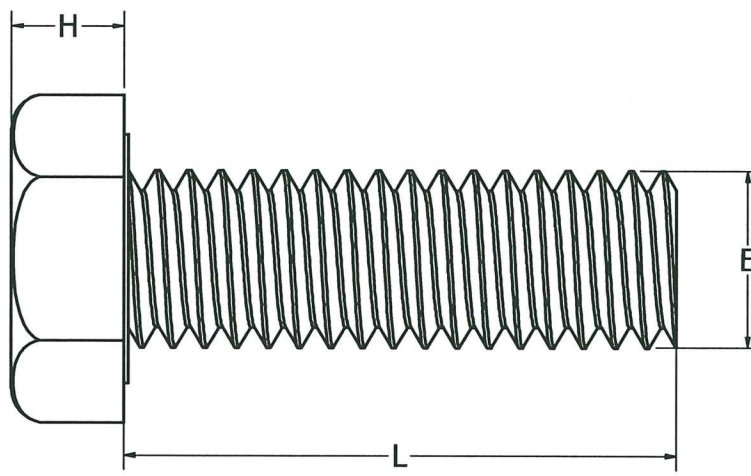
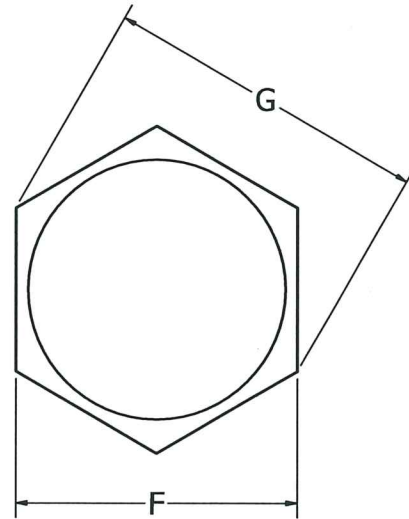
NTA, Inc., 305 N Oakland Ave  
Nappanee, Indiana 46550  
Engineering COA No. 8463

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**DSI** Digger Specialties Inc.  
3446 US 6 EAST  
BREMEN, IN 46506  
www.diggerspecialties.com

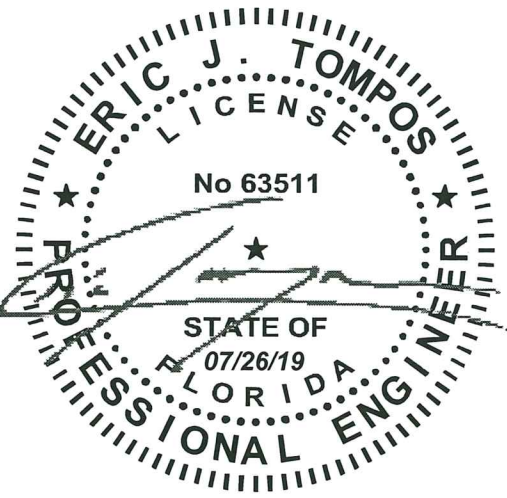
WEIGHT:	DRAWN BY: FSB	MATERIAL:
STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 1/12/2011	18-8 Stainless Steel (See material Note)
FRACTIONS: ± 1/16"	DRAFT NO. 20110112-1F	PART NAME: 55258 14 x 2 Phil Flat Head QCM.lidw
FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Screws\55258 14 x 2 Phil Flat Head QCM.lidw	PART NUMBER: 55258 QCM	REV. B

REV.	DESCRIPTION	DATE



Dimensions	Reference	Nominal	Max	Min
Body Dia	E	5/16"	.328	.298
Head Height	H	.210"	.225	.195
Length	L	1"	1.025	.975
Width Across Corner	G	9/16"	.578	.548
Width Across Flat	F	1/2"	.515	.485

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No 19-0829.08  
Expiration Date OCT 09 2024  
By *Heidi A. Miller*  
Miami Dade Product Control



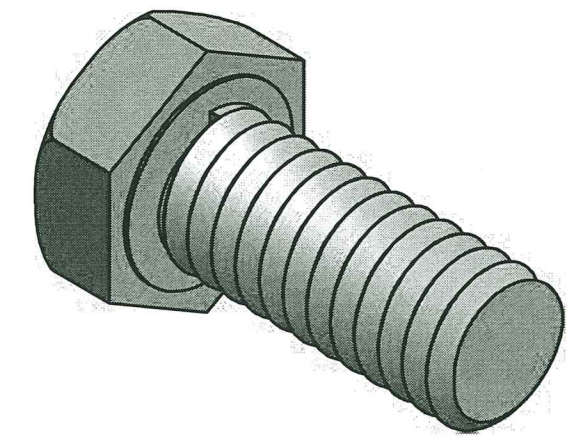
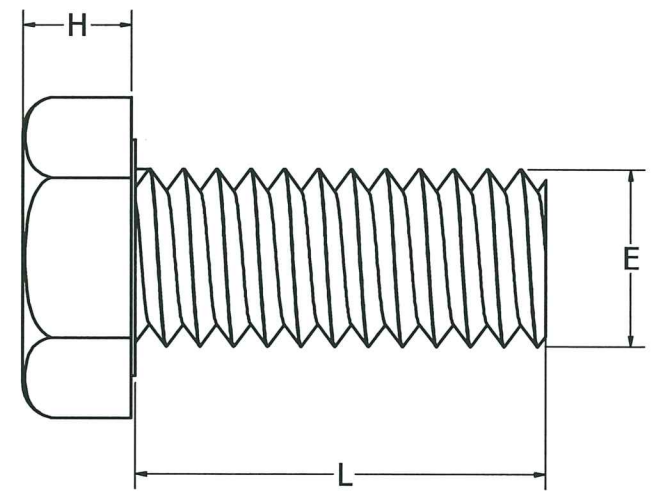
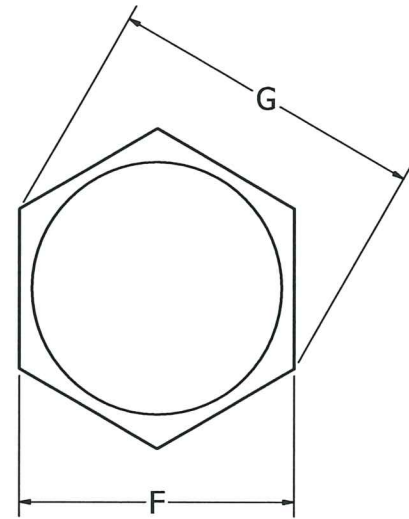
NTA, Inc., 305 N Oakland Ave  
Nappanee, Indiana 46550  
Engineering COA No. 8463

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Material: A Stainless Steel Screw shall be made from one of the following austenitic alloys:  
304(A2), 305, 316(A4), 384, XM7

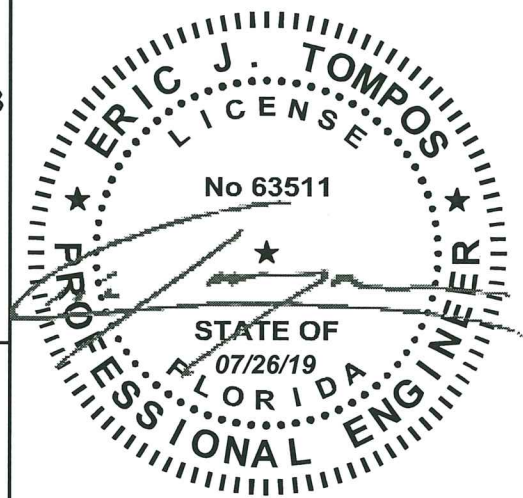
 3446 US 6 EAST BREMEN, IN 46506 www.diggerspecialties.com	WEIGHT:	DRAWN BY: WJM	MATERIAL:
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 3/12/2019	18-8 Stainless Steel (See Material Note)
	FRACTIONS: ± 1/16"	DRAFT NO. 20190312-1W	PART NAME: 56242 Bolt 5_16-18 x 1 Hex QCM.idw
	FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Components\56242 Bolt 5_16-18 x 1 Hex QCM.idw		PART NUMBER: 56242 QCM

REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	
B	Added alloys to description.	11/19/2010



Dimensions	Reference	Nominal	Max	Min
Body Dia	E	5/16"	.328	.298
Head Height	H	.210"	.225	.195
Length	L	3/4"	.775	.725
Width Across Corner	G	9/16"	.578	.548
Width Across Flat	F	1/2"	.515	.485

PRODUCT REVISED  
as complying with the Florid.  
Building Code  
Acceptance No 19-0829-08  
Expiration Date OCT 09 2024  
By *H. G. A. Mohr*  
Miami Dade Product Control



Material: A Stainless Steel Screw shall be made from one of the following austenitic alloys: 304(A2), 305, 316(A4), 384, XM7

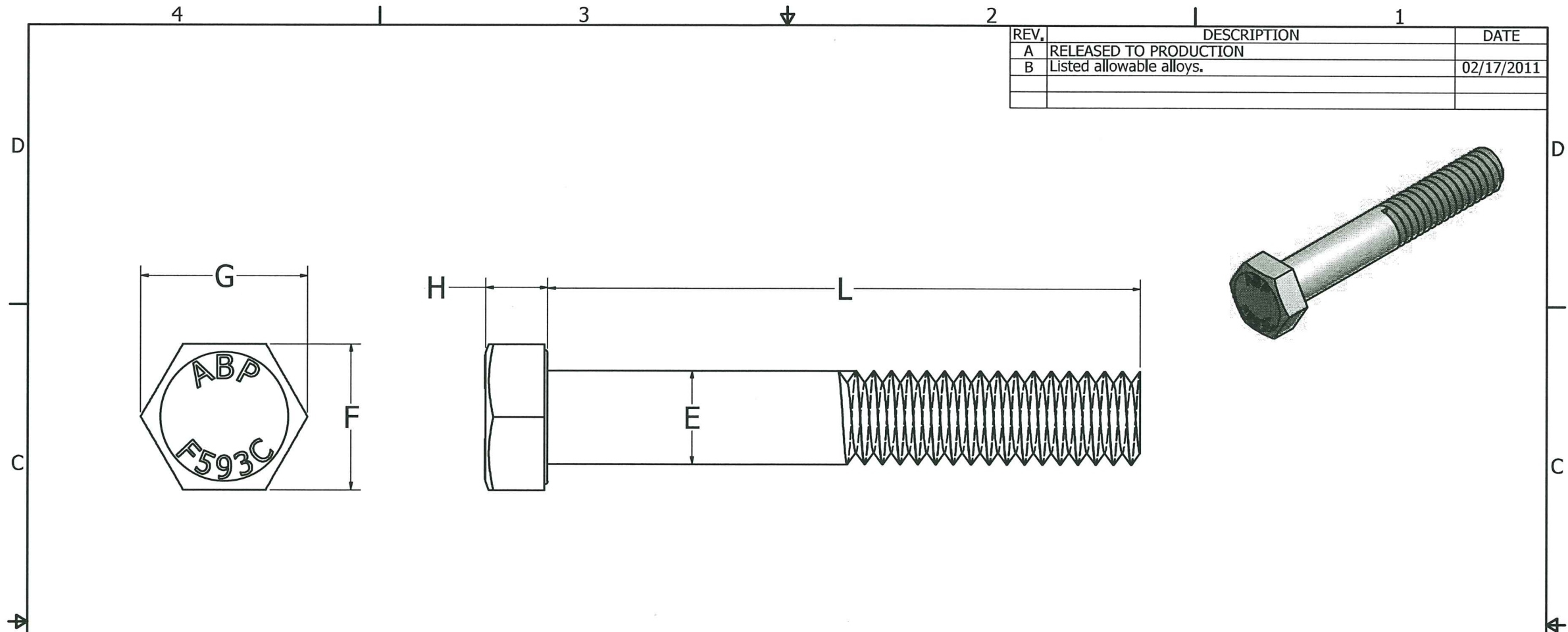
NTA, Inc., 305 N Oakland Ave  
Nappanee, Indiana 46550  
Engineering COA No. 8463

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**DSI** Digger Specialties Inc.  
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BREMEN, IN 46506  
www.diggerspecialties.com

WEIGHT:	DRAWN BY: FSB	MATERIAL:
STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 8/6/2010	18-8 Stainless Steel (See Material Note)
FRACTIONS: ± 1/16"	DRAFT NO. 20100806-2F	PART NAME: 10898 Bolt 5_16-18 x .75 Hex QCM.lidw
FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Components\10898 Bolt 5_16-18 x .75 Hex QCM.idw	PART NUMBER: 10898 QCM	REV. B

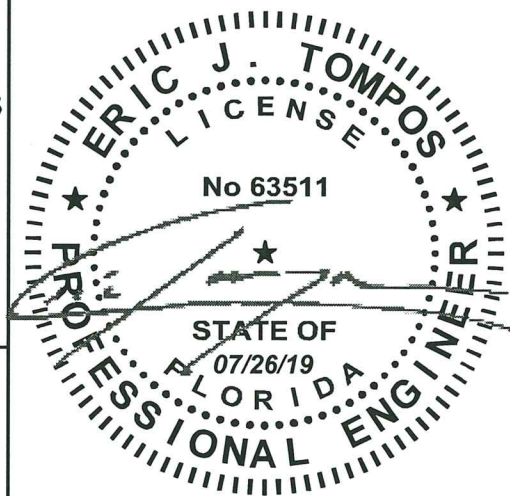
REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	
B	Listed allowable alloys.	02/17/2011



Dimensions	Reference	Nominal	Max	Min
Body Dia	E	5/16"	.328	.298
Head Height	H	.210"	.225	.195
Length	L	3/4"	.775	.725
Width Across Corner	G	9/16"	.578	.548
Width Across Flat	F	1/2"	.515	.485

PRODUCT REVISED  
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Acceptance No 19-0829-088  
Expiration Date OCT 09 2024  
By *Heidi A. Miller*  
Miami Dade Product Control

Material: A Stainless Steel Screw shall be made from one of the following austenitic alloys: 304(A2), 305, 316(A4), 384, XM7



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BREMEN, IN 46506  
www.diggerspecialties.com

WEIGHT:  
STANDARD TOLERANCE:  
.00 .01  
.000 .005  
ANG. .5~  
FRACTIONS: ± 1/16"

DRAWN BY: FSB  
DATE DRAWN: 8/6/2010  
DRAFT NO. 20100806-1F

FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Components\10896 Bolt 5\_16-18 x 2 Hex QCM.lidw

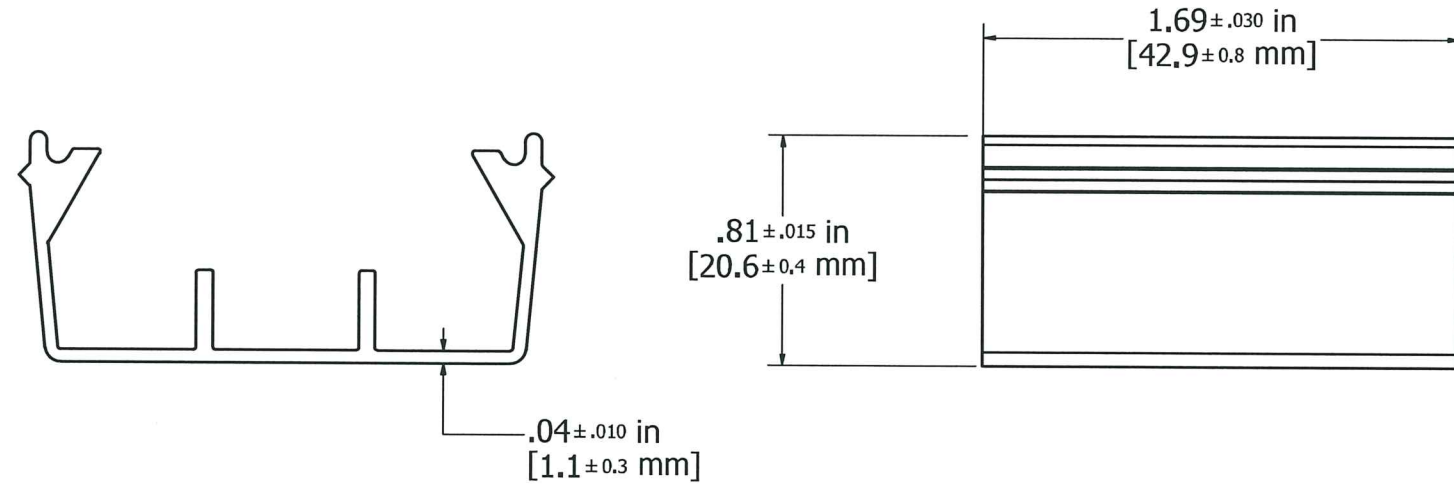
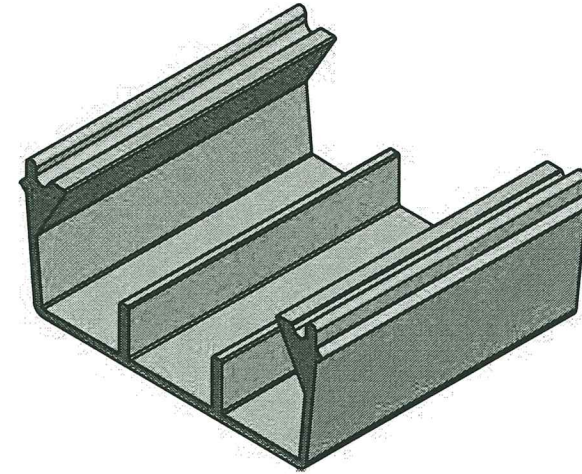
MATERIAL:  
18-8 Stainless Steel  
(See Material Note)

PART NAME:  
10896 Bolt 5\_16-18 x 2 Hex QCM.lidw

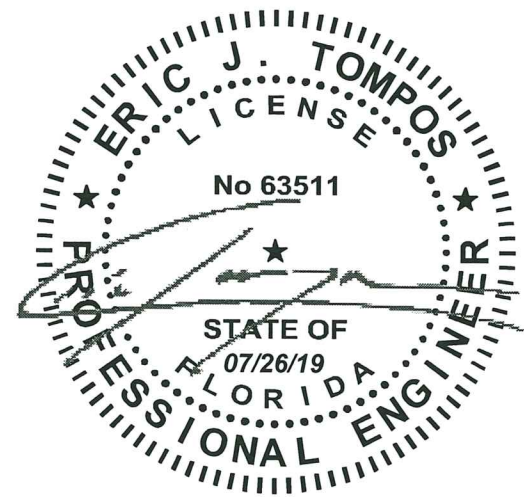
PART NUMBER:  
10896 QCM

REV. B

REV.	DESCRIPTION	DATE
A	Released to Production	07/11/2007
B	1 3/4 was 1.80	07/16/2008
C	Corrected alloy description on print.	02/10/2011
D	Changed length 1.69" was 1.78"	01/29/2012



PRODUCT REVISED  
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 Acceptance No 19-0829-08  
 Expiration Date OCT 09 2024  
 By *H. A. Miller*  
 Miami Dade Product Control



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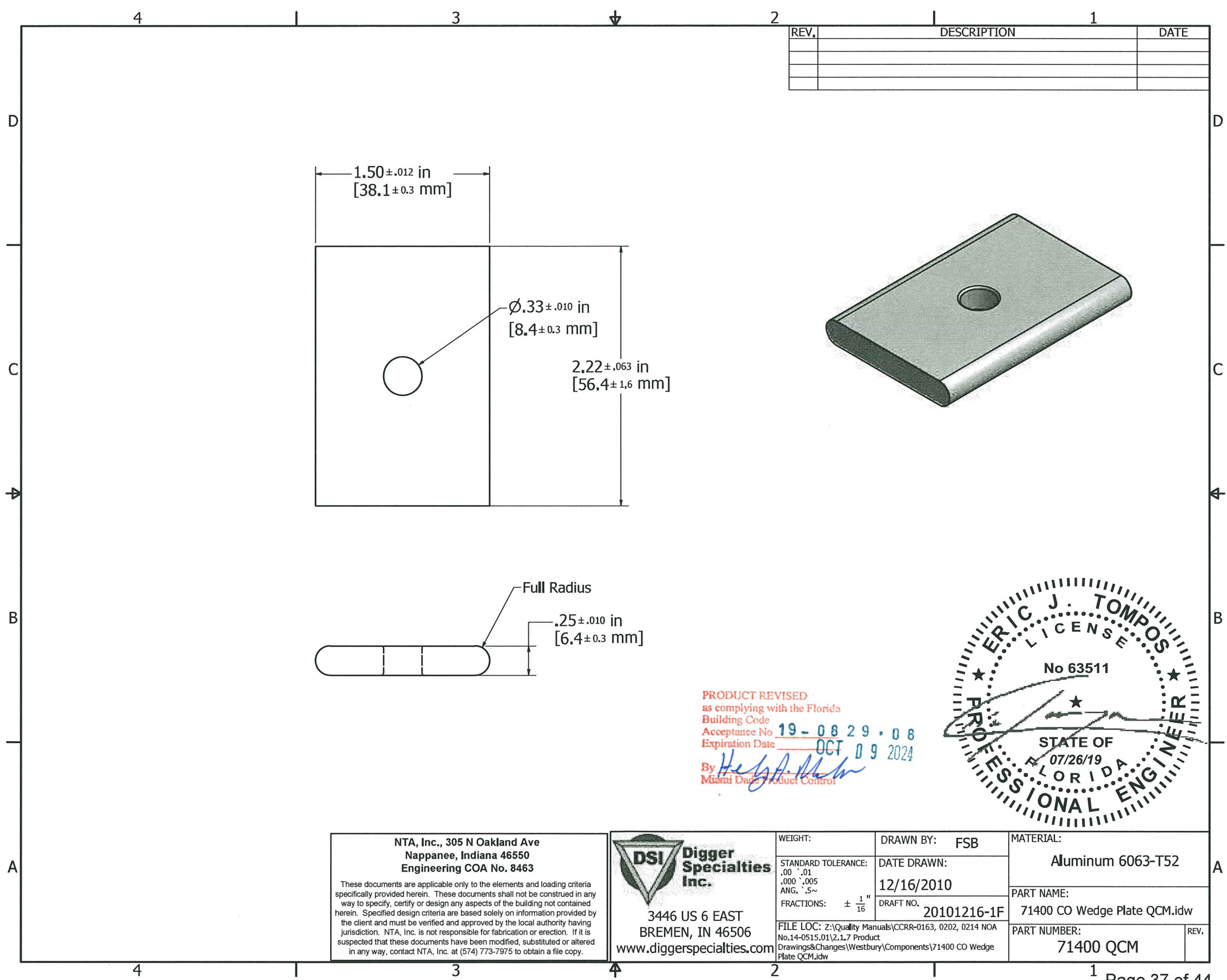
WEIGHT: .042 lbs/ea  
 STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~  
 FRACTIONS: ± 1/16

FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Components\70996 Wedge QCM.idw

DRAWN BY: FSB  
 DATE DRAWN: 7/26/2007  
 DRAFT NO. 20070726-1F

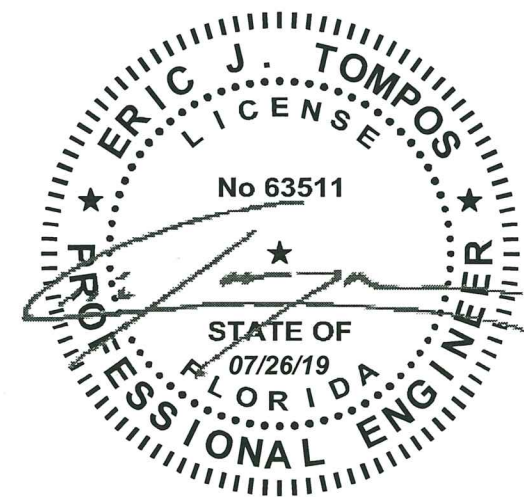
MATERIAL: Aluminum 6063-T6  
 PART NAME: 70996 Wedge QCM.idw  
 PART NUMBER: 70996 QCM

REV. D



REV.	DESCRIPTION	DATE

PRODUCT REVISED  
 as complying with the Florida  
 Building Code  
 Acceptance No. 19-0829-08  
 Expiration Date OCT 09 2024  
 By *Heidi A. Mahon*  
 Miami Design Product Control



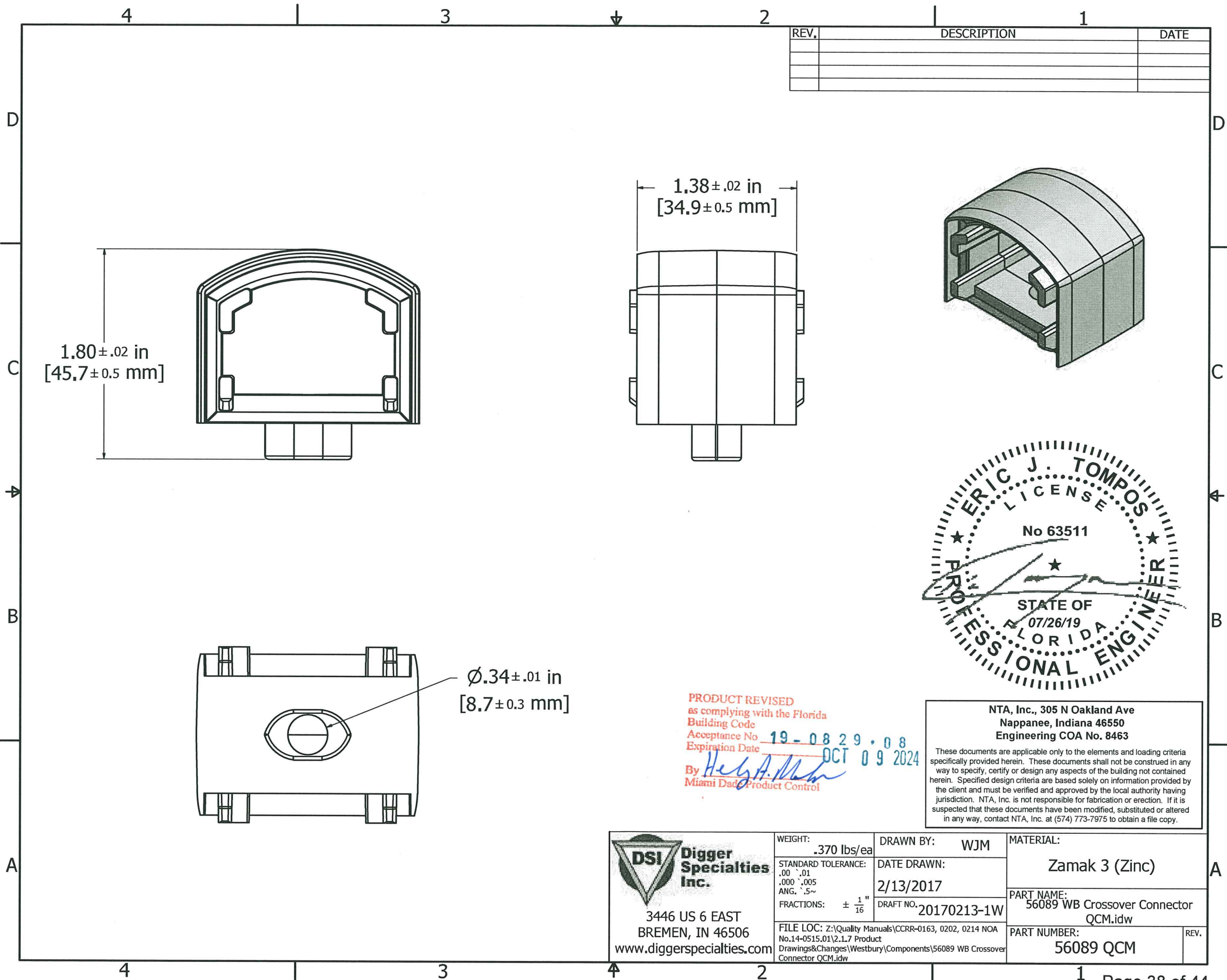
NTA, Inc., 305 N Oakland Ave  
 Nappanee, Indiana 46550  
 Engineering COA No. 8463  
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 www.diggerspecialties.com

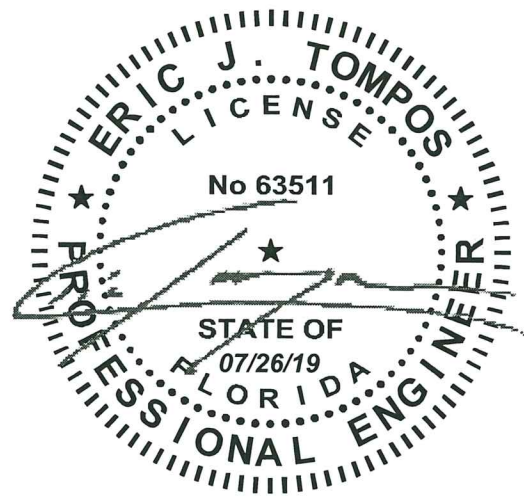
WEIGHT:                      DRAWN BY: FSB  
 STANDARD TOLERANCE:    DATE DRAWN:  
 .00 .01                            12/16/2010  
 .000 .005                        DRAFT NO.  
 ANG. .5~                            20101216-1F  
 FRACTIONS: ± 1/16"

MATERIAL:  
 Aluminum 6063-T52  
 PART NAME:  
 71400 CO Wedge Plate QCM.idw  
 PART NUMBER:  
 71400 QCM  
 REV.





REV.	DESCRIPTION	DATE



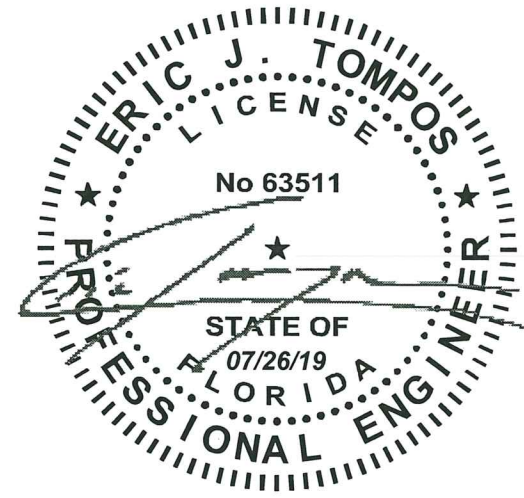
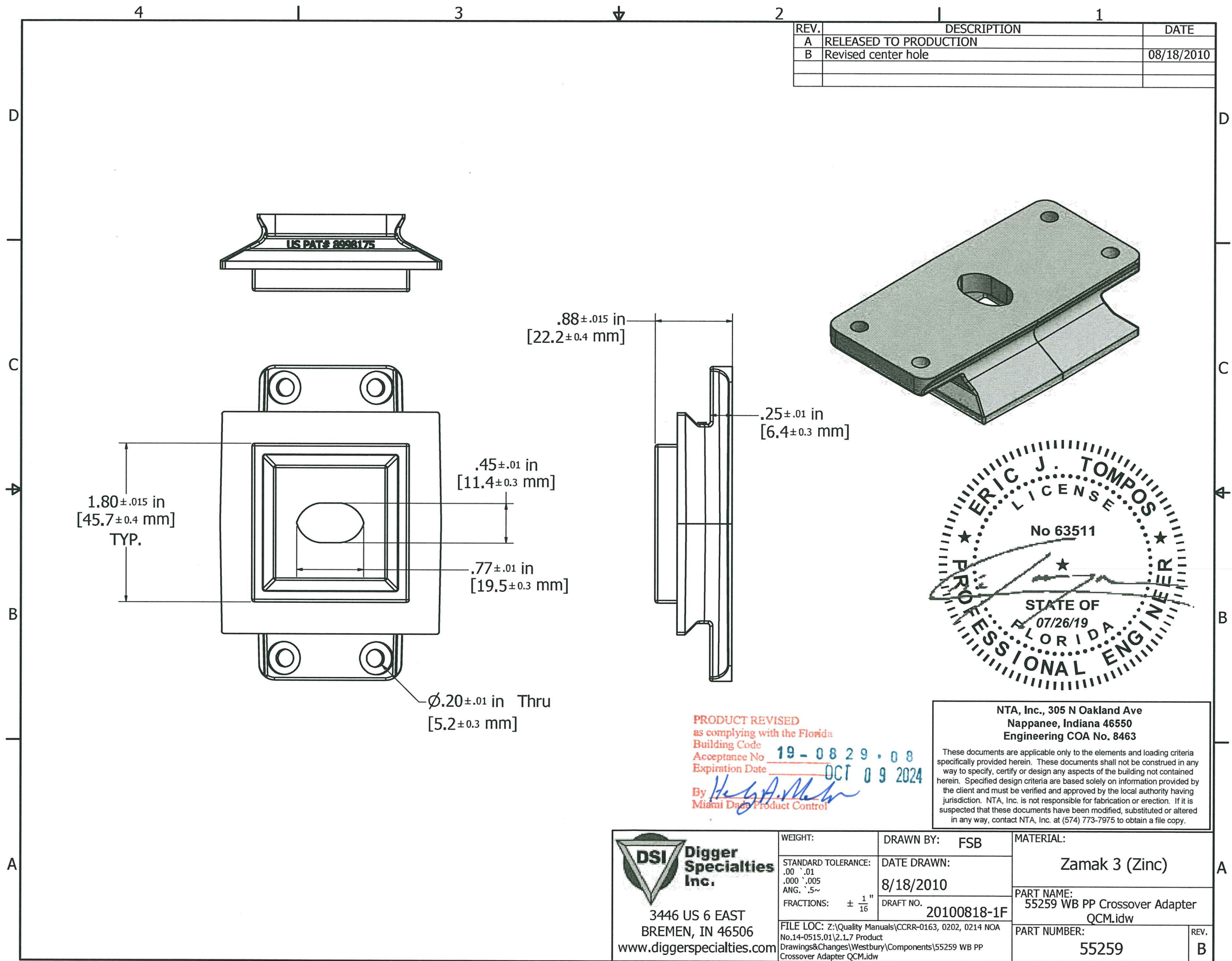
PRODUCT REVISED  
 as complying with the Florida  
 Building Code  
 Acceptance No. 19-0829-08  
 Expiration Date OCT 09 2024  
 By *Heidi A. Mahon*  
 Miami Data Product Control

NTA, Inc., 305 N Oakland Ave  
 Nappanee, Indiana 46550  
 Engineering COA No. 8463

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 3446 US 6 EAST BREMEN, IN 46506 www.diggerspecialties.com	WEIGHT: .370 lbs/ea	DRAWN BY: WJM	MATERIAL: Zamak 3 (Zinc)
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 2/13/2017	PART NAME: 56089 WB Crossover Connector QCM.idw
	FRACTIONS: ± 1/16"	DRAFT NO. 20170213-1W	PART NUMBER: 56089 QCM
	FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Components\56089 WB Crossover Connector QCM.idw		REV.

REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	
B	Revised center hole	08/18/2010



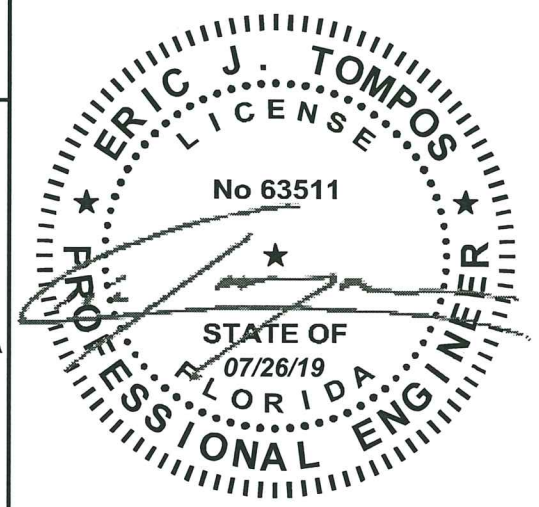
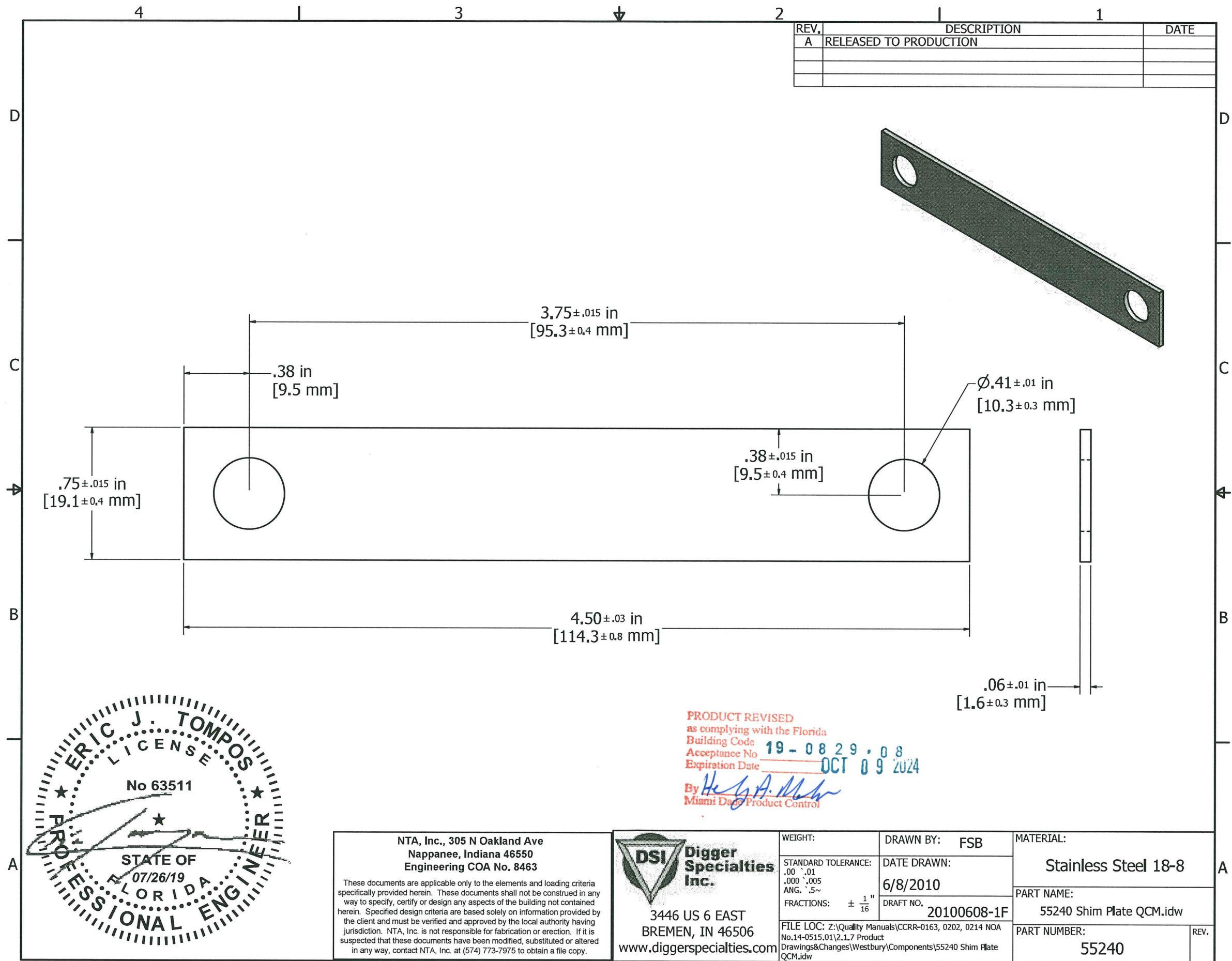
PRODUCT REVISED  
 as complying with the Florida  
 Building Code  
 Acceptance No 19-0829-08  
 Expiration Date OCT 09 2024  
 By *Heidi A. Miller*  
 Miami Data Product Control

NTA, Inc., 305 N Oakland Ave  
 Nappanee, Indiana 46550  
 Engineering COA No. 8463

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<p>3446 US 6 EAST          BREMEN, IN 46506          www.diggerspecialties.com</p>	WEIGHT:	DRAWN BY: FSB	MATERIAL:
	STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 8/18/2010	Zamak 3 (Zinc)
	FRACTIONS: ± 1/16"	DRAFT NO. 20100818-1F	PART NAME: 55259 WB PP Crossover Adapter QCM.idw
	FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Components\55259 WB PP Crossover Adapter QCM.idw	PART NUMBER: 55259	REV. B

REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	



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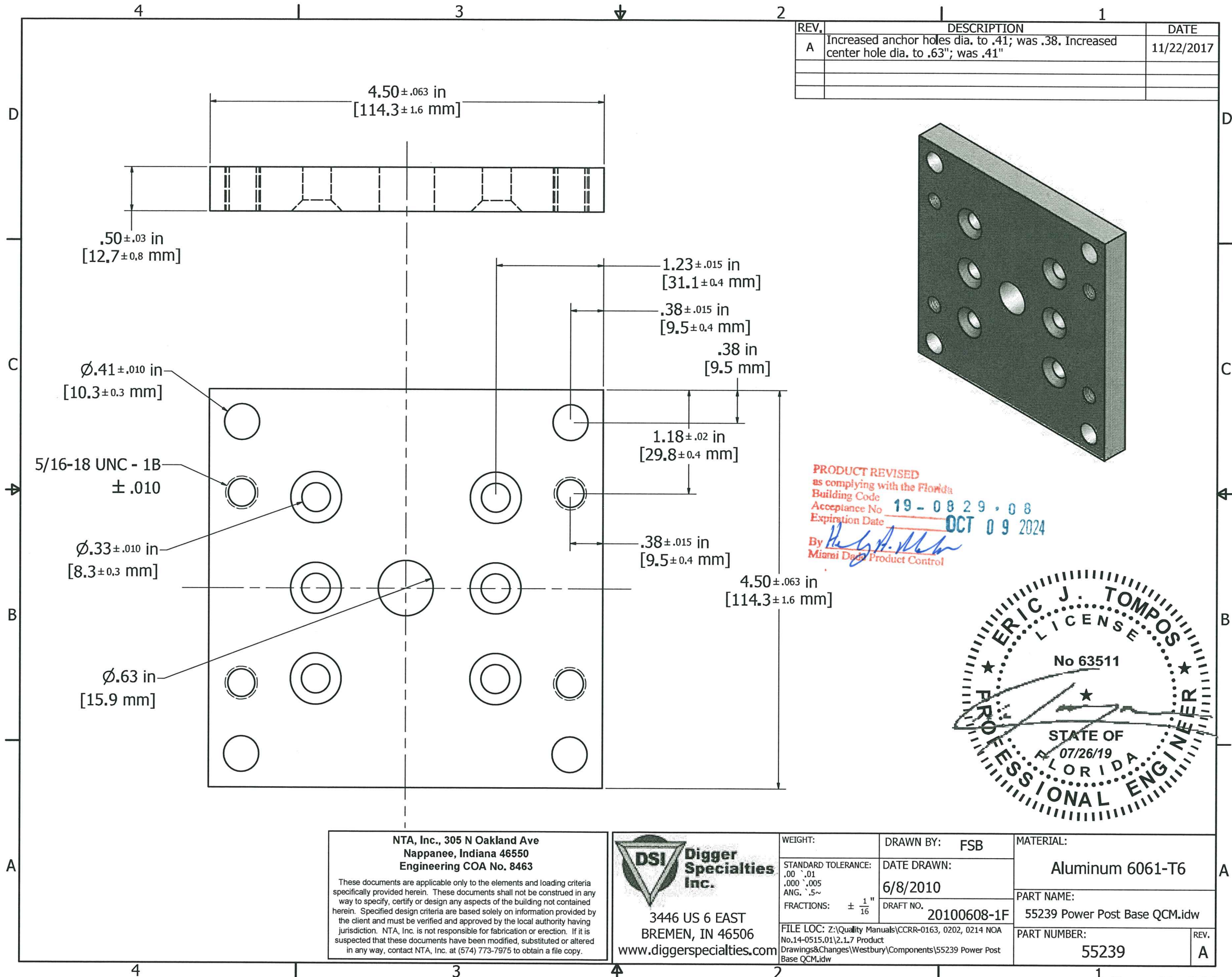
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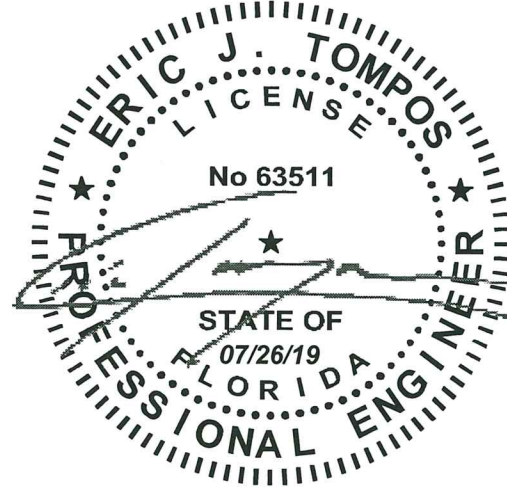
**DSI** Digger Specialties Inc.  
 3446 US 6 EAST  
 BREMEN, IN 46506  
 www.diggerspecialties.com

WEIGHT:	DRAWN BY: FSB
STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 6/8/2010
FRACTIONS: ± 1/16"	DRAFT NO. 20100608-1F
FILE LOC: Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Components\55240 Shim Plate QCM.idw	

MATERIAL: Stainless Steel 18-8
PART NAME: 55240 Shim Plate QCM.idw
PART NUMBER: 55240
REV.



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 By *[Signature]*  
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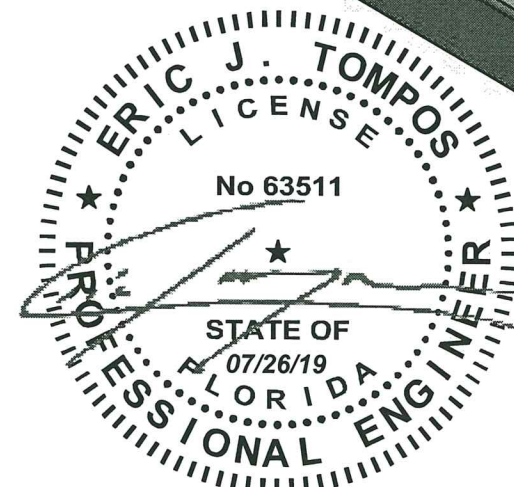
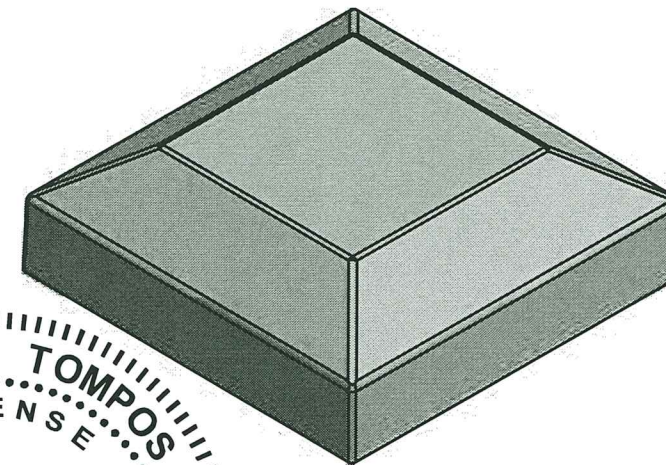
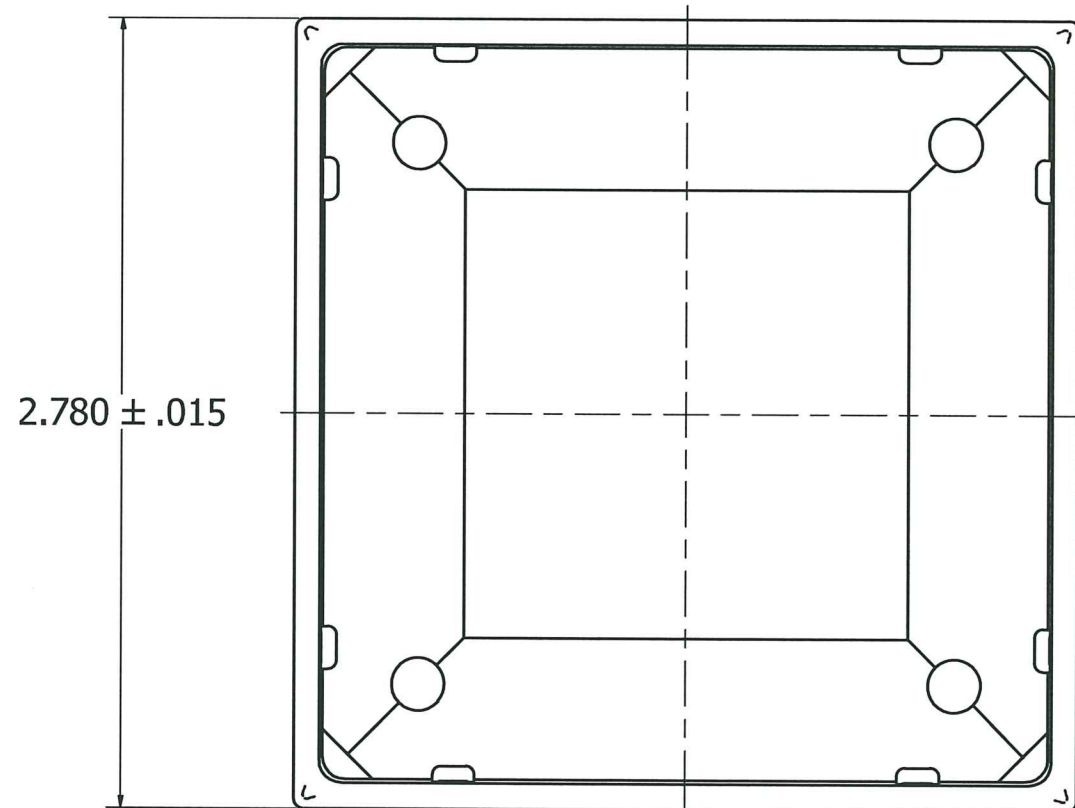
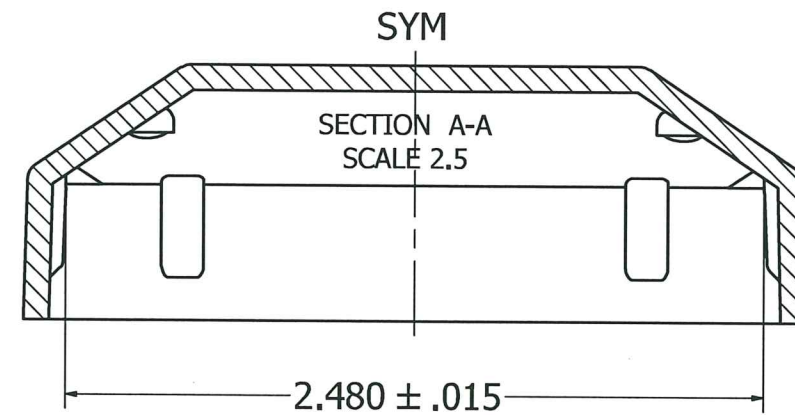
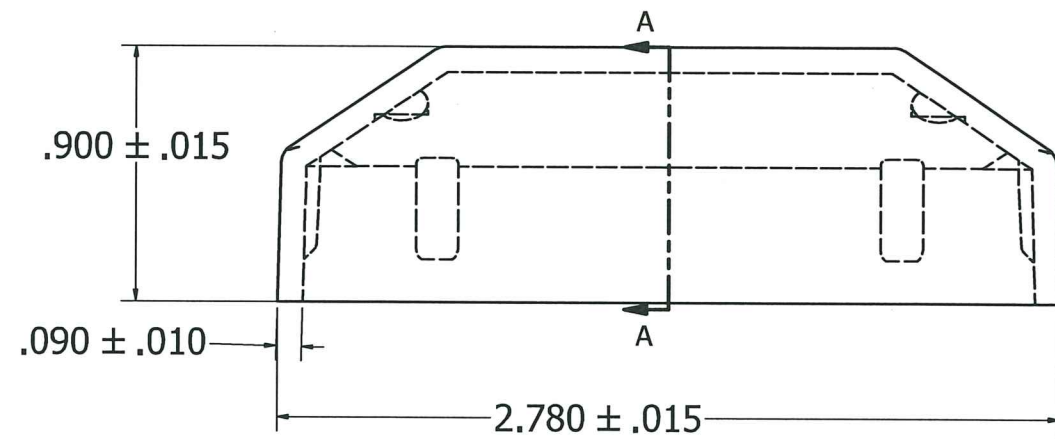
**NTA, Inc., 305 N Oakland Ave**  
**Nappanee, Indiana 46550**  
**Engineering COA No. 8463**  
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**WGT:** (blank)  
**STANDARD TOLERANCE:** .00, .01, .000, .005, ANG. .5~  
**FRACTIONS:**  $\pm \frac{1}{16}$   
**FILE LOC:** Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Components\55239 Power Post Base QCM.idw

**DRAWN BY:** FSB  
**DATE DRAWN:** 6/8/2010  
**DRAFT NO.:** 20100608-1F  
**MATERIAL:** Aluminum 6061-T6  
**PART NAME:** 55239 Power Post Base QCM.idw  
**PART NUMBER:** 55239  
**REV.:** A

REV.	DESCRIPTION	DATE
A	RELEASED TO PRODUCTION	
B	Changed tightness of cap by .005 per side (2.480 was 1.490)	05/18/2010



PRODUCT REVISED  
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Expiration Date OCT 09 2024  
By *Helga P. Miller*  
Miami Dept. Product Control

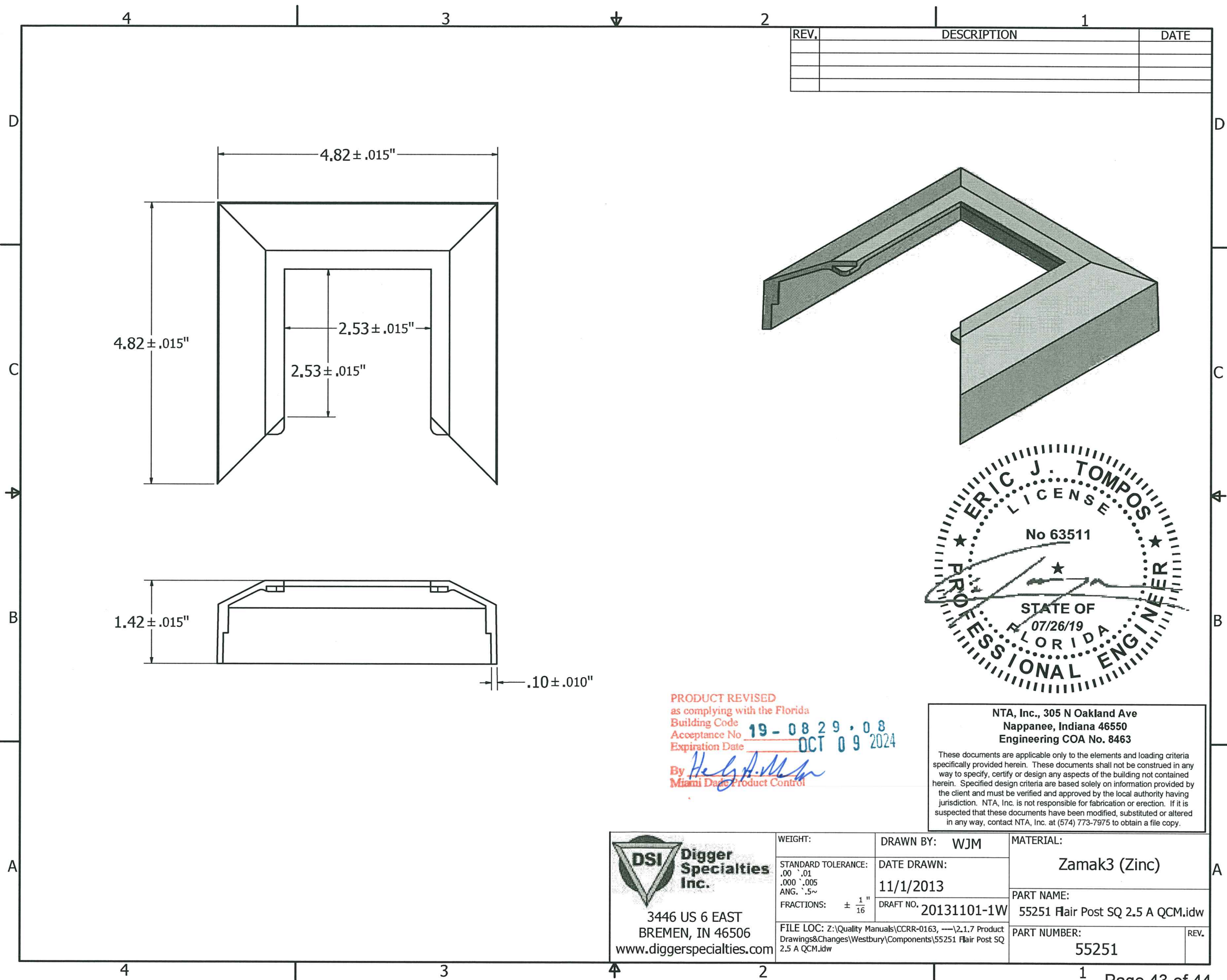
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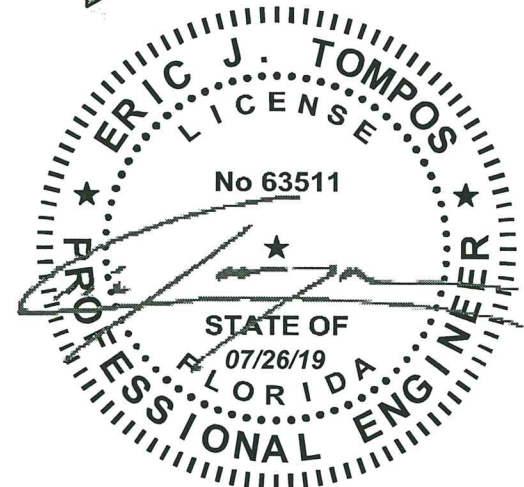
**DSI** Digger  
Specialties  
Inc.

3446 US 6 EAST  
BREMEN, IN 46506  
diggerspecialties.com

WEIGHT:	DRAWN BY: wjm	MATERIAL:
STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~	DATE DRAWN: 5/14/2010	Zamak 3 (Zinc)
FRACTIONS: ± 1/16"	DRAFT NO.	PART NAME: 2 1/2" Flat Post Cap
Z:\Quality Manuals\CCRR-0163, 0202, 0214 NOA No.14-0515.01\2.1.7 Product Drawings&Changes\Westbury\Components\55005 Cap 2.5 Flat OCM.idw		PART NUMBER: 55005 Cap 2.5 Flat
		REV. B



REV.	DESCRIPTION	DATE

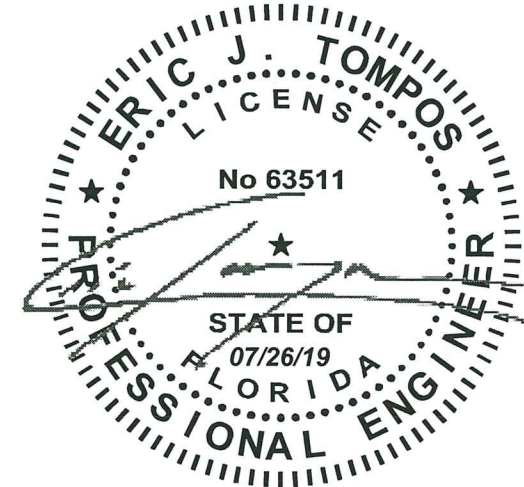
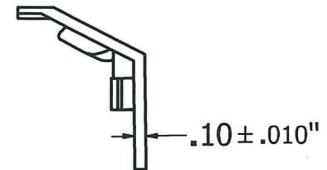
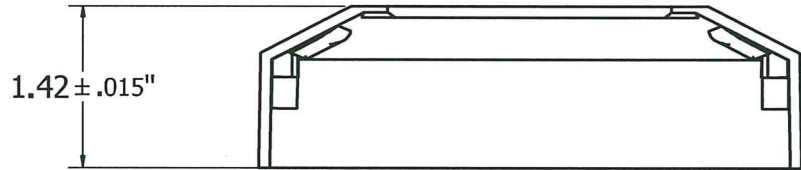
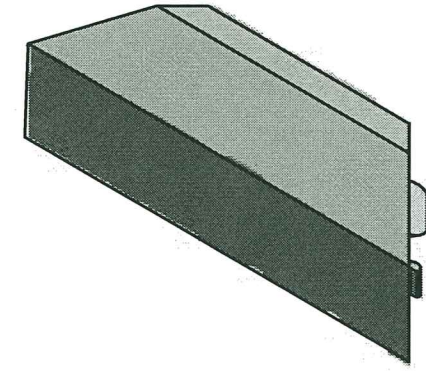
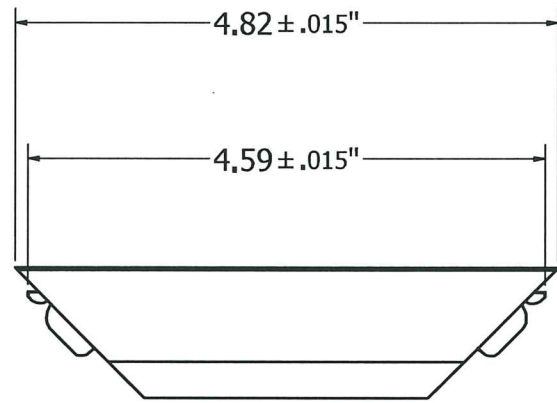


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 Building Code  
 Acceptance No **19-0829-08**  
 Expiration Date **OCT 09 2024**  
 By *Heidi A. Miller*  
 Miami Data Product Control

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 Engineering COA No. 8463  
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<p>           3446 US 6 EAST            BREMEN, IN 46506            www.diggerspecialties.com         </p>	WEIGHT: STANDARD TOLERANCE: .00 .01 .000 .005 ANG. .5~ FRACTIONS: ± 1/16"	DRAWN BY: WJM DATE DRAWN: 11/1/2013 DRAFT NO. 20131101-1W	MATERIAL: Zamak3 (Zinc)	
	FILE LOC: Z:\Quality Manuals\CCRR-0163, ---\2.1.7 Product Drawings&Changes\Westbury\Components\55251 Flair Post SQ 2.5 A QCM.idw	PART NAME: 55251 Flair Post SQ 2.5 A QCM.idw	PART NUMBER: 55251	REV.
	Page 43 of 44			

REV.	DESCRIPTION	DATE
A	Corrected part number.	11/18/2013



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 By *Hedy A. M...*  
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	FILE LOC: Z:\Quality Manuals\CCRR-0163, ---\2.1.7 Product Drawings&Changes\Westbury\Components\55252 Flair Post SQ 2.5 B QCM.idw	PART NAME: 55252 Flair Post SQ 2.5 B QCM.idw	PART NUMBER: 55252	REV. A
	Page 44 of 44			