

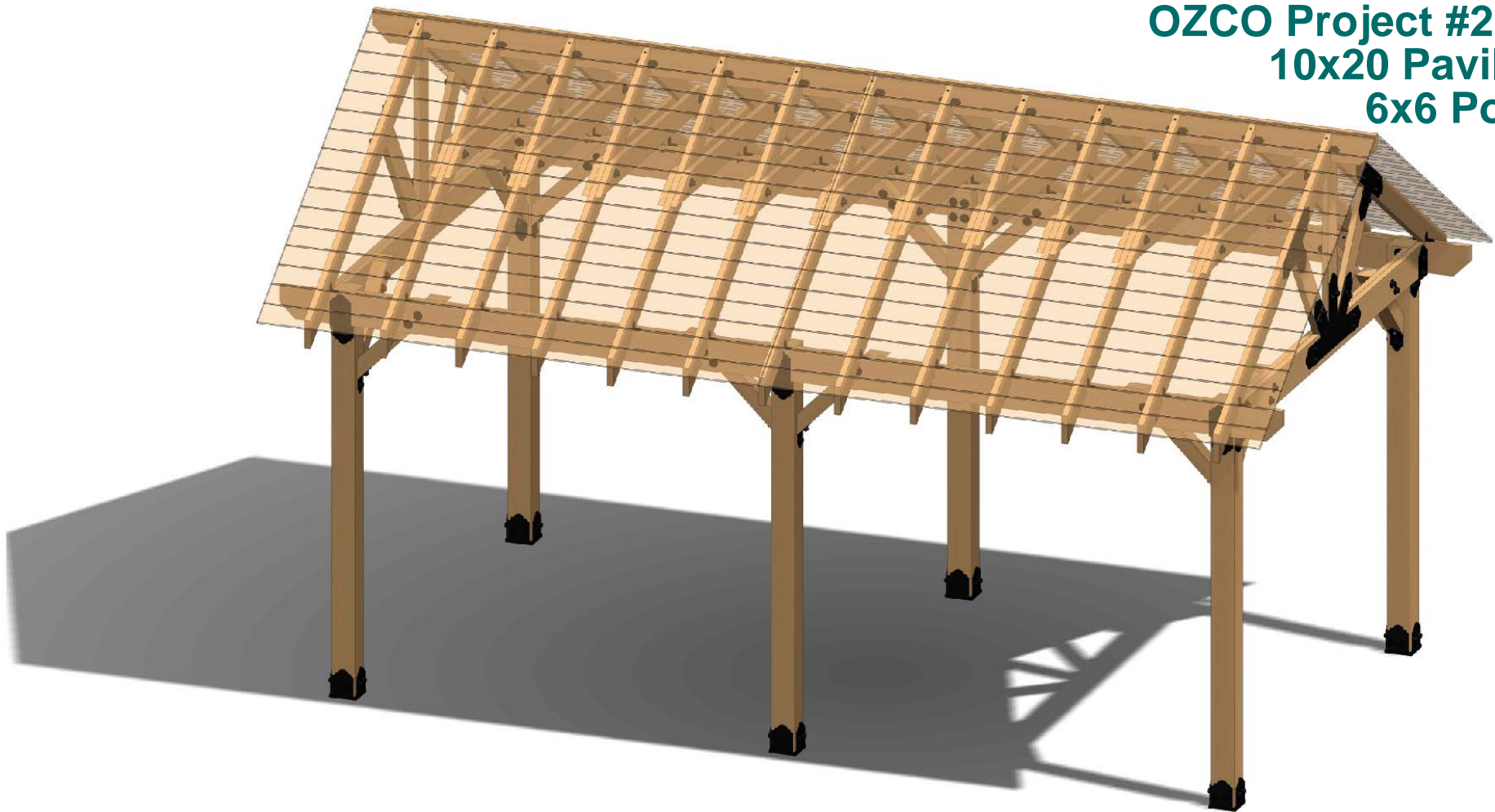
**DESIGN**

**PURCHASE**

**CONSTRUCT**

**ENJOY**

**OZCO Project #209 -  
10x20 Pavilion  
6x6 Posts**



roofing shown translucent for clarity

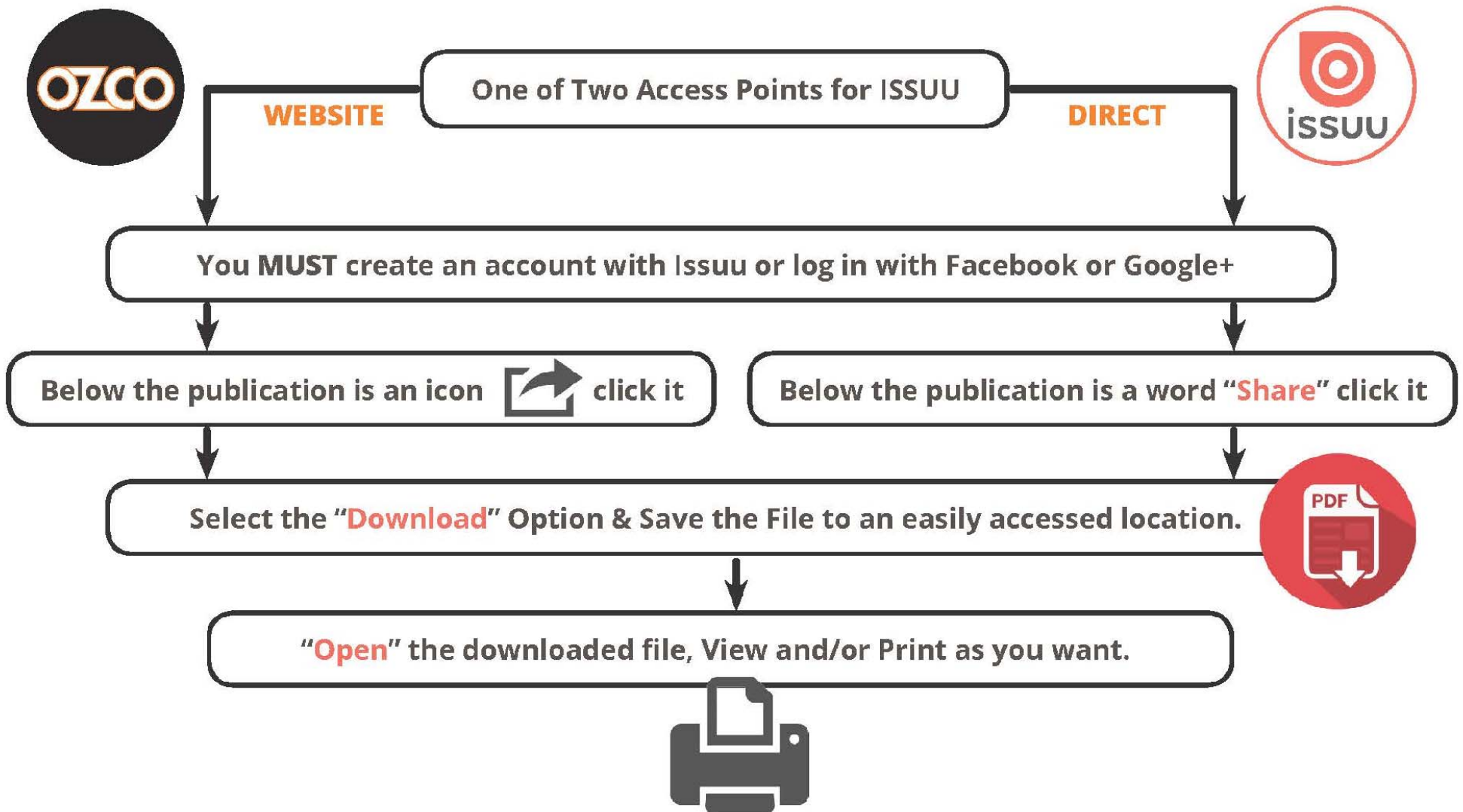


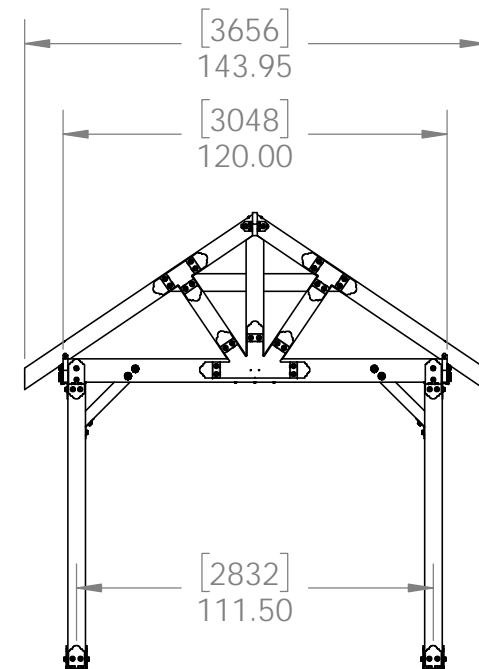
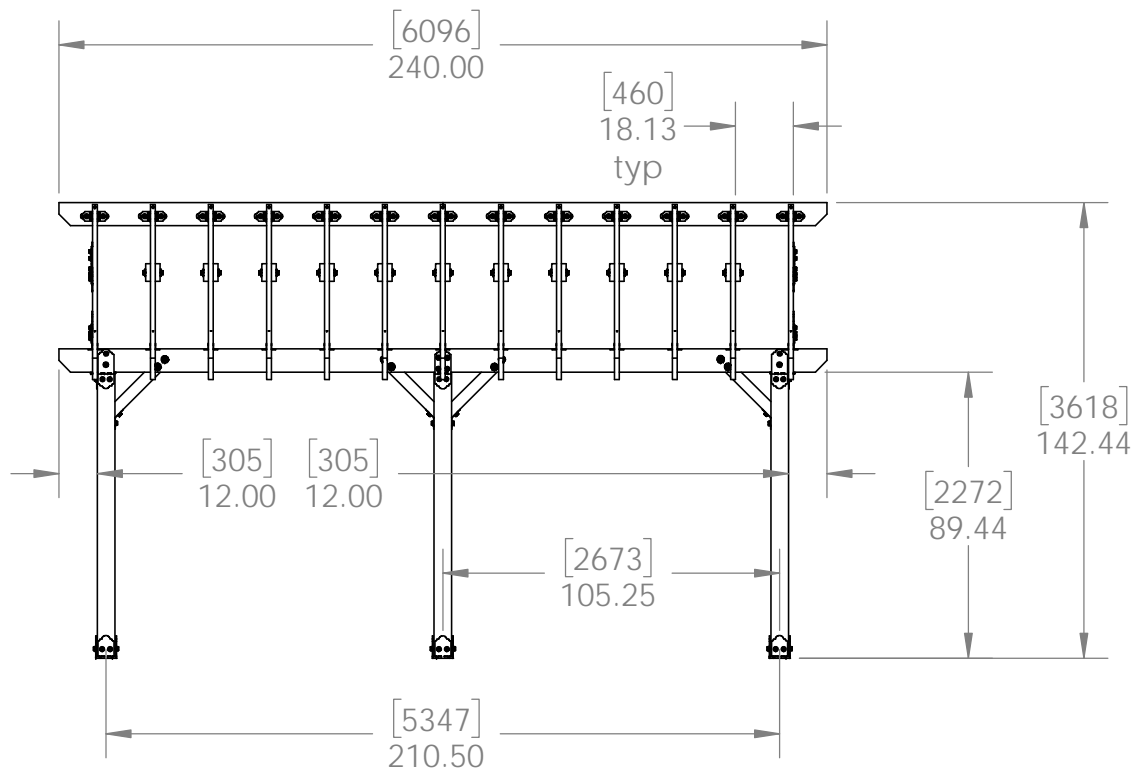
**OZCO** BUILDING PRODUCTS



# Printing Documents from ISSUU

Unfortunately, there is currently no way to print content directly through issuu. To print a publication, you will need to download it and print it from your computer.



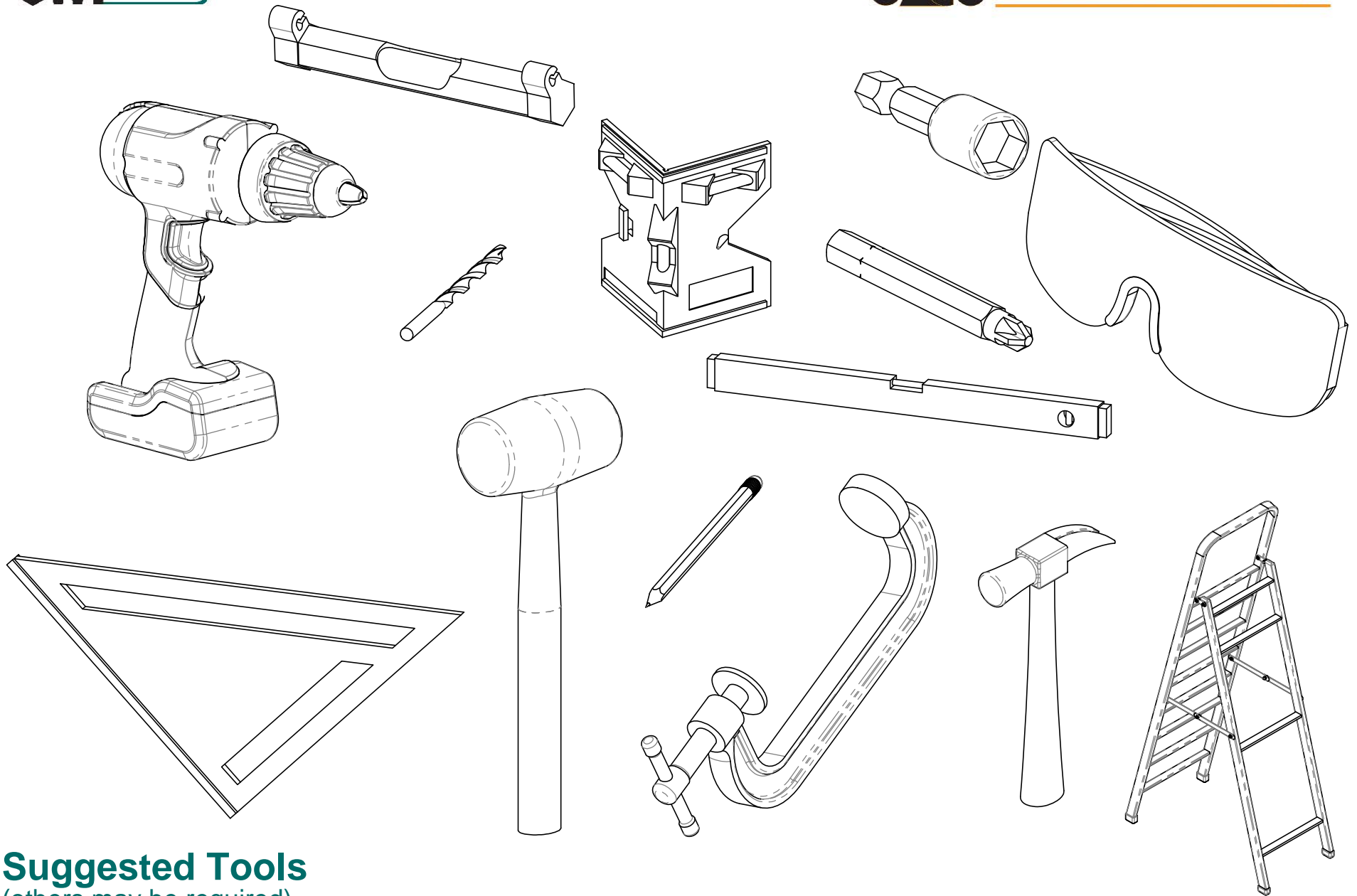


shown without roofing for clarity

## OZCO Project #209 - 10x20 Pavilion w 6x6 Posts

### Pavilion Overview

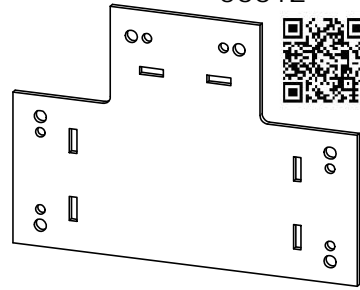
V1.00 - Installation Instructions effective May 1, 2015 and reflects information that available as of April 10, 2014. This information is updated periodically and should not be relied upon after May 1, 2015. Please visit [www.OZCOBP.com](http://www.OZCOBP.com) to get current information



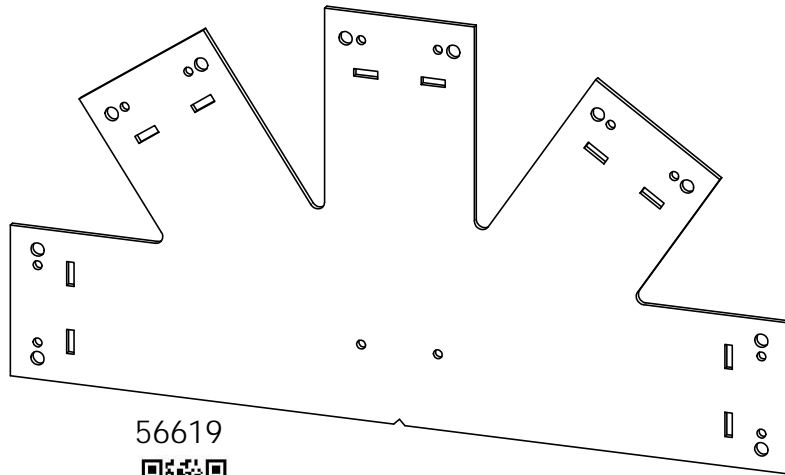
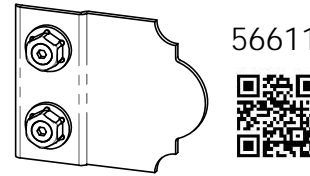
## Suggested Tools

(others may be required)

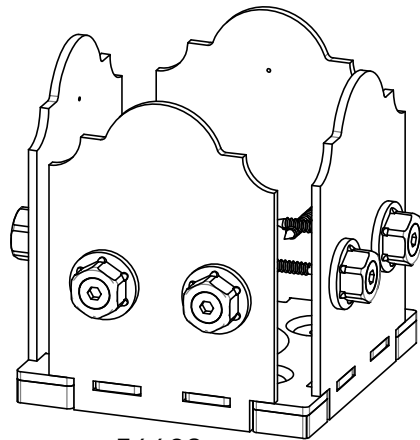
56612



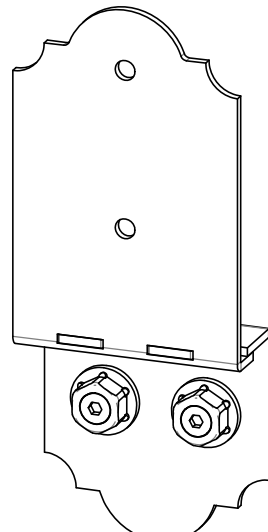
56611



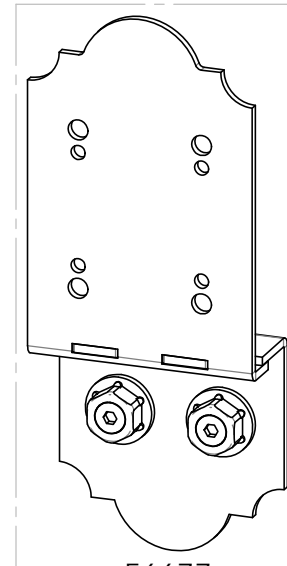
56619



56608



56636



56677  
(20' Pavilion only)



56625



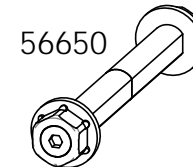
56627



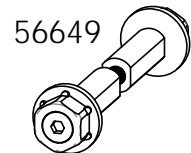
56628



56647



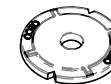
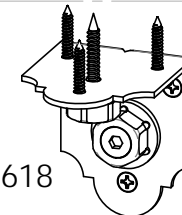
56650



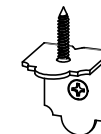
56649



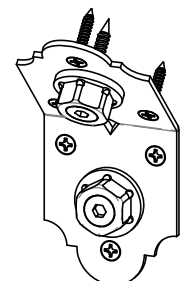
56618



56680



56617



56668



**OZCO**

Scan QR barcode with smartphone for quick access to product installation instructions

Pavilion OZCO



DESIGN

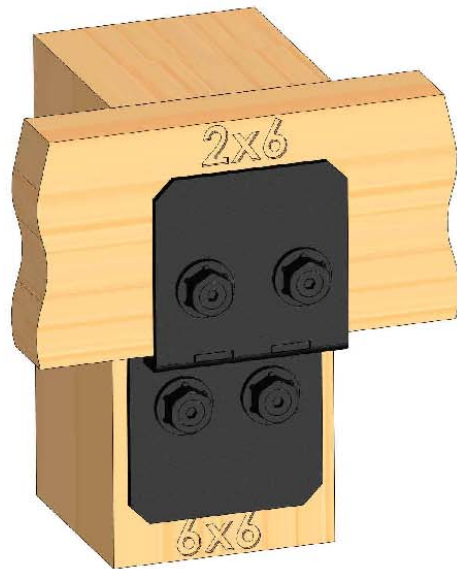
PURCHASE

CONSTRUCT

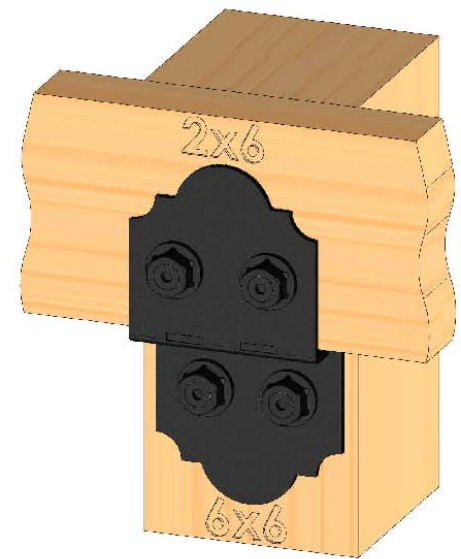
ENJOY

# Laredo Sunset vs. Ironwood

2 great styles  
same functionality



Ironwood  
(517XX series)

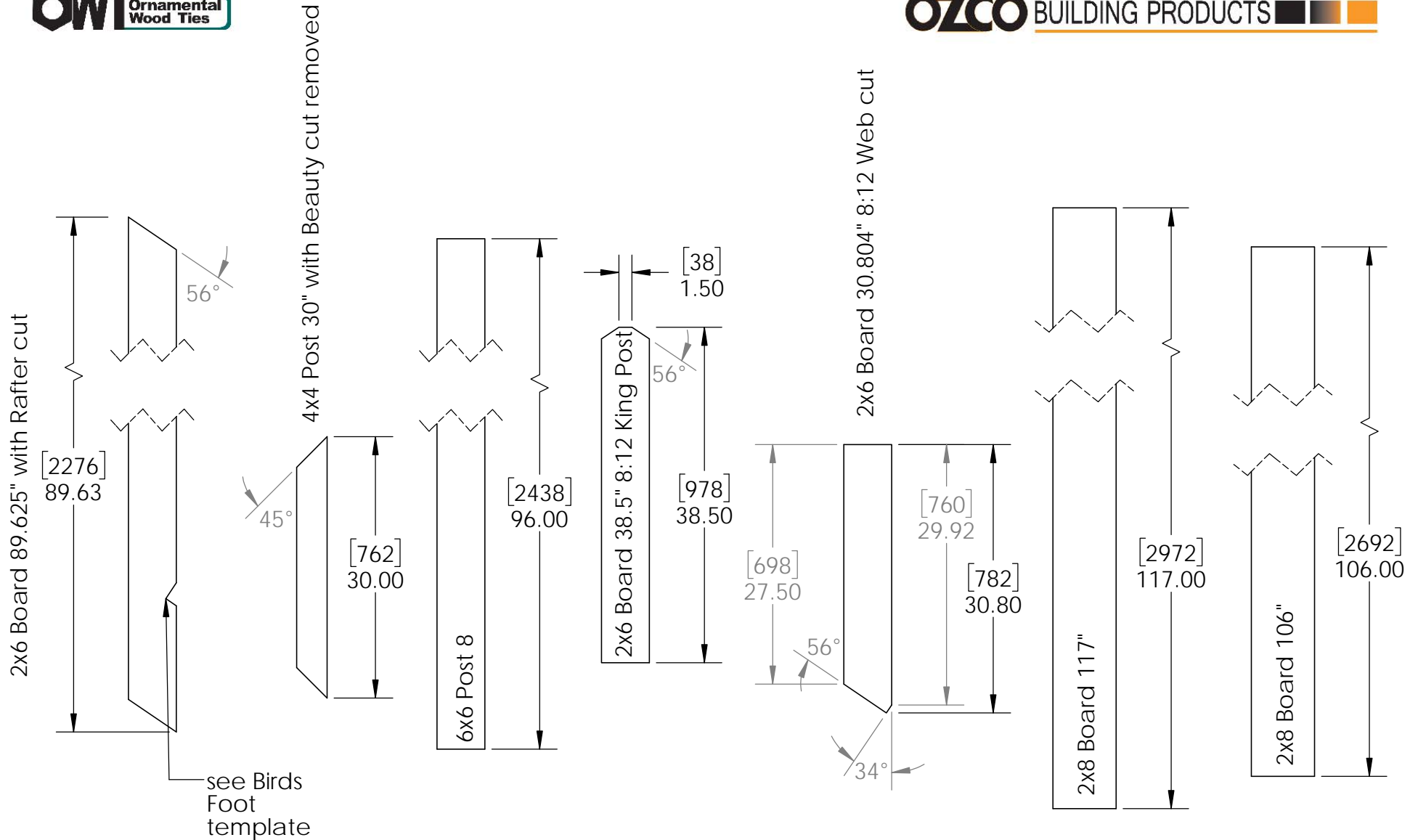


Laredo Sunset  
(566XX series)

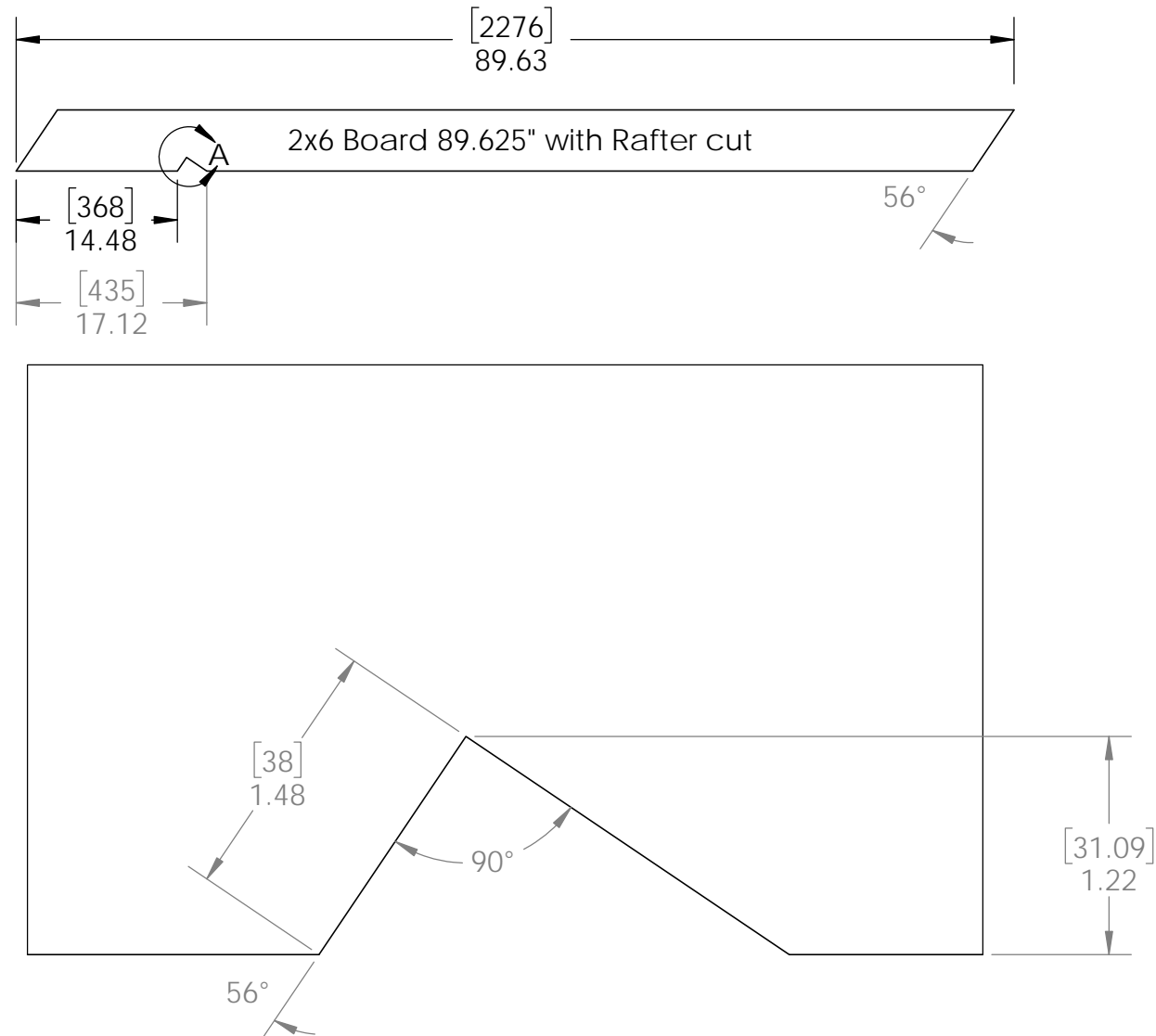
choose your connection lifestyle  
both styles available for most products



**OZCO** BUILDING PRODUCTS

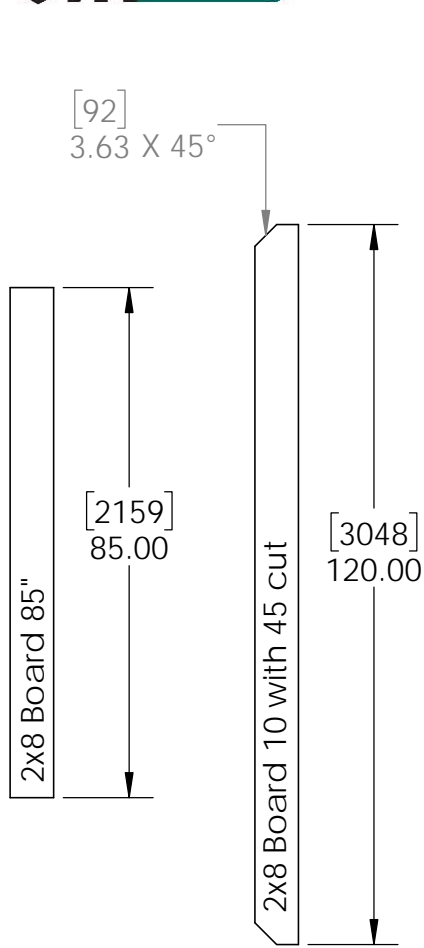


## 10x(length) Pavilion cut list: common to all 10' wide Pavilions

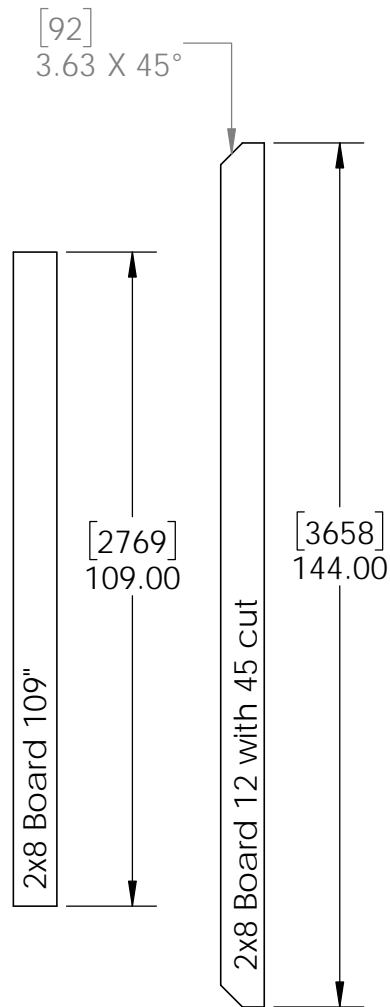


## Birds Foot 1:1 template

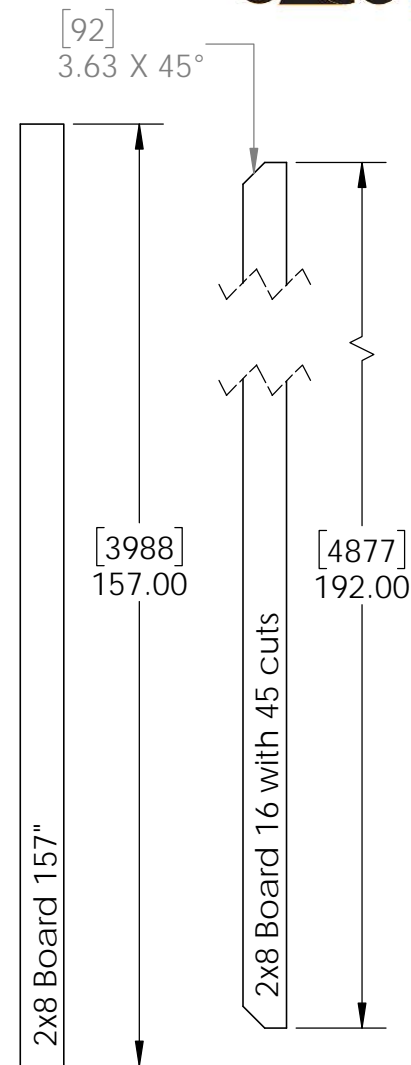




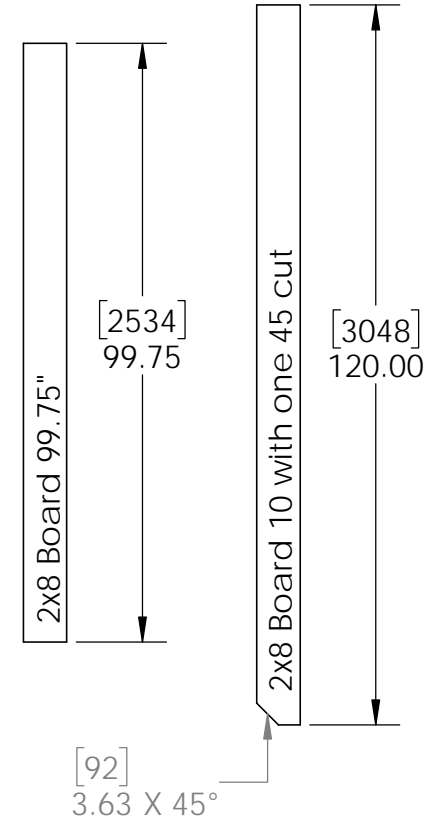
**10x10**



**10x12**

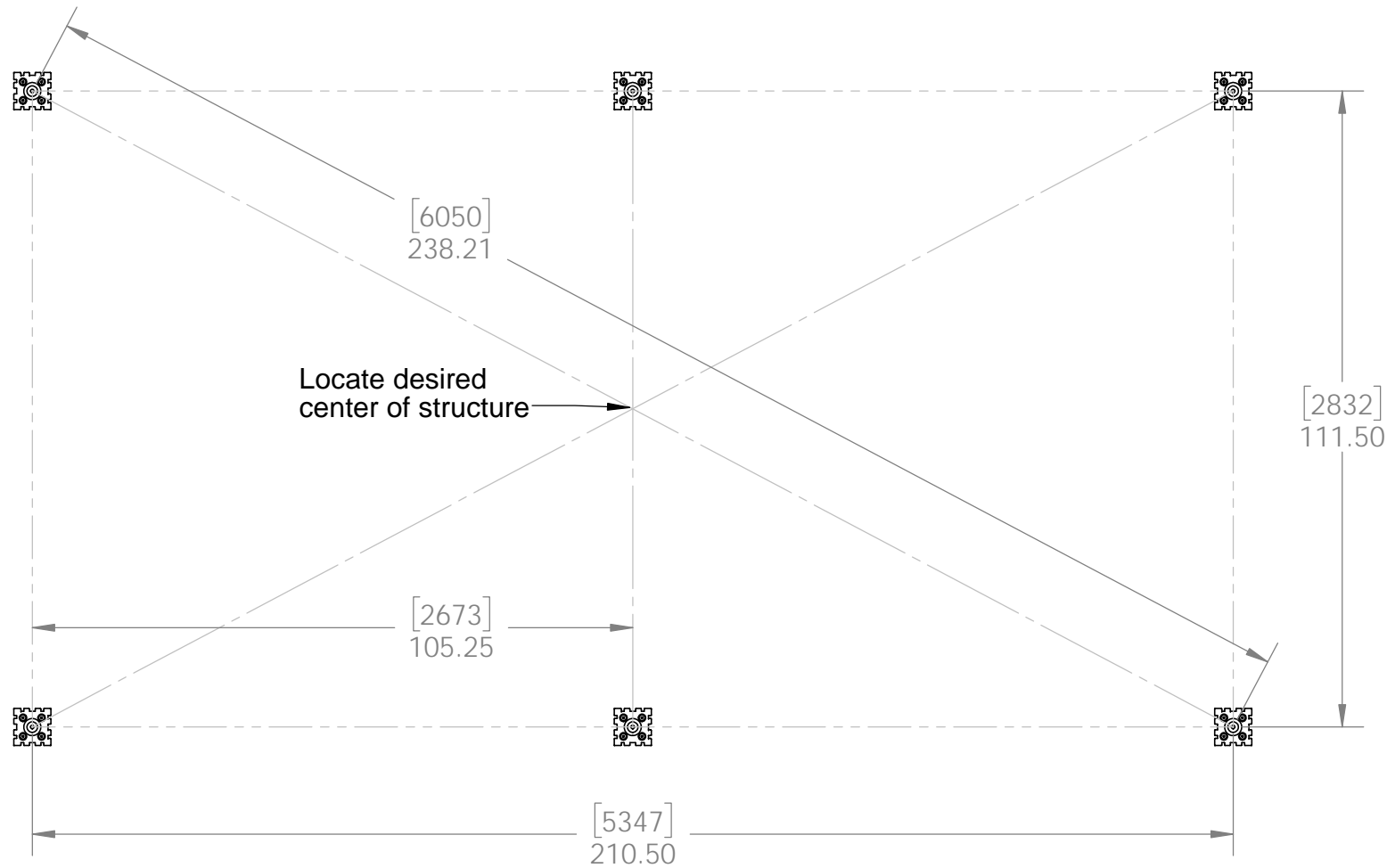


**10x16**



**10x20**

## 10x(length) Pavilion cut list: 2x8 length wise boards



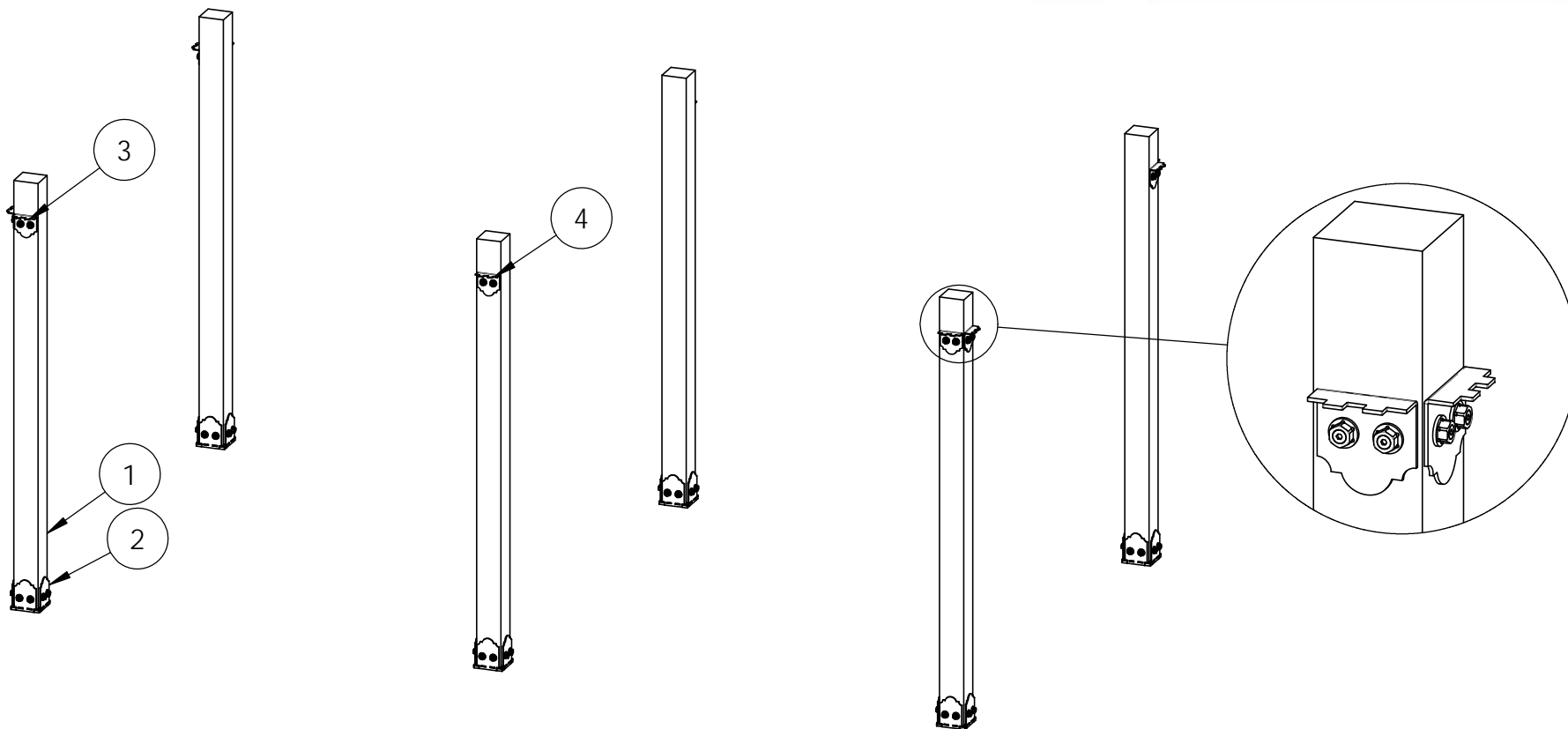
if site is  
not level,  
see Ozco  
Site  
Leveling  
instruction



## Site Plan - OZCO Project #209 - 10x20 Pavilion w 6x6 Posts

Pavilion Site Plan

V1.00 - Installation Instructions effective May 1, 2015 and reflects information that available as of April 10, 2014. This information is updated periodically and should not be relied upon after May 1, 2015. Please visit [www.OZCOBP.com](http://www.OZCOBP.com) to get current information

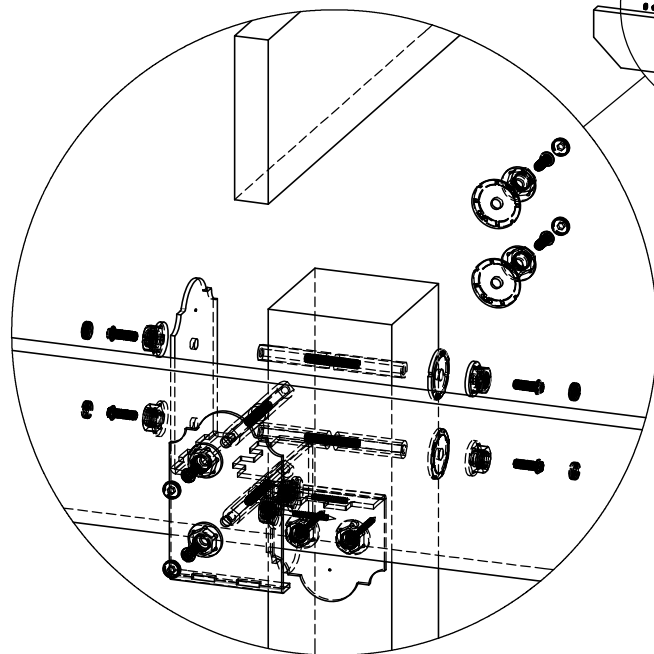


note: all post to beams share the same ledge

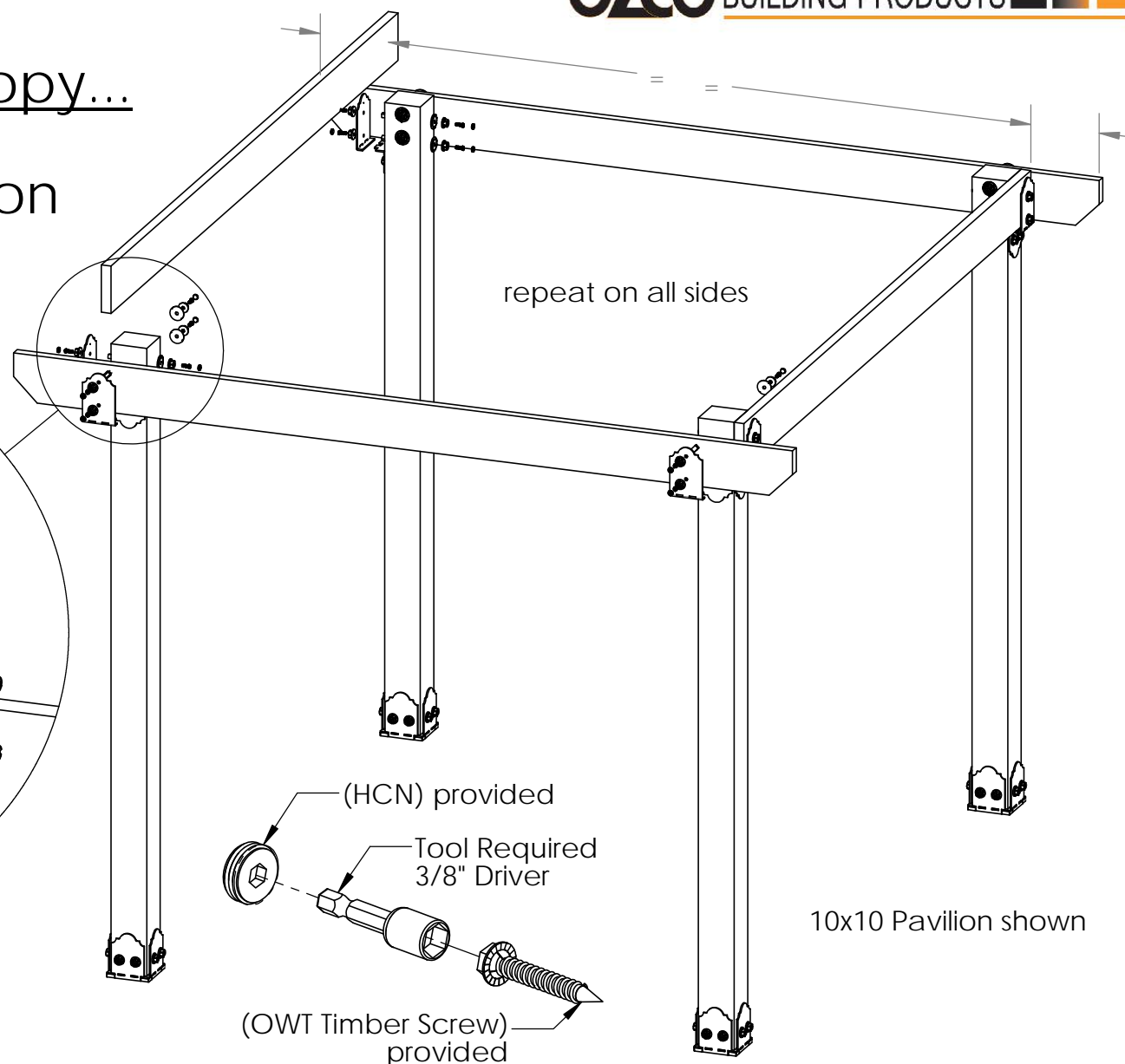
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	6	6x6 Post	6x6x96.00
2	6	56608	6x6 Post Base (6x6-PB-LS)
3	8	56636	Post to Beam Bolt Offset (P2B-BO-LS)
4	1	56677	8" Post to Beam Coupler (P2B-SB-LS)

## OZCO Project #209 - 10x20 Pavilion w 6x6 Posts ledge

# Building your Canopy... Simple 3 step procedure common to all size Pavilions



use this procedure for all  
size Pavilions (10x10 shown).  
same construction steps  
and techniques apply

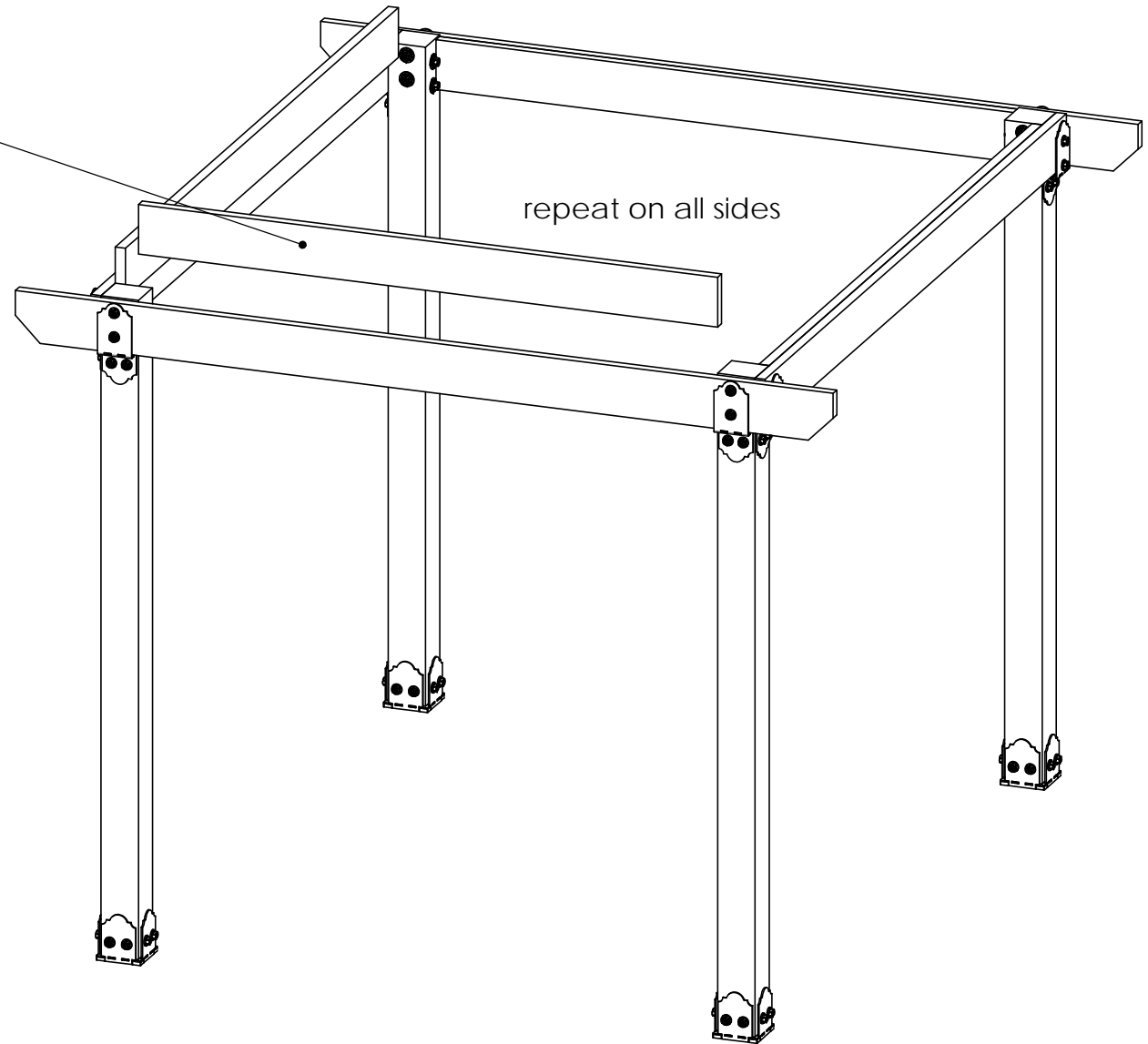


## step 1 Outer Beams

Pavilion Beam & Support

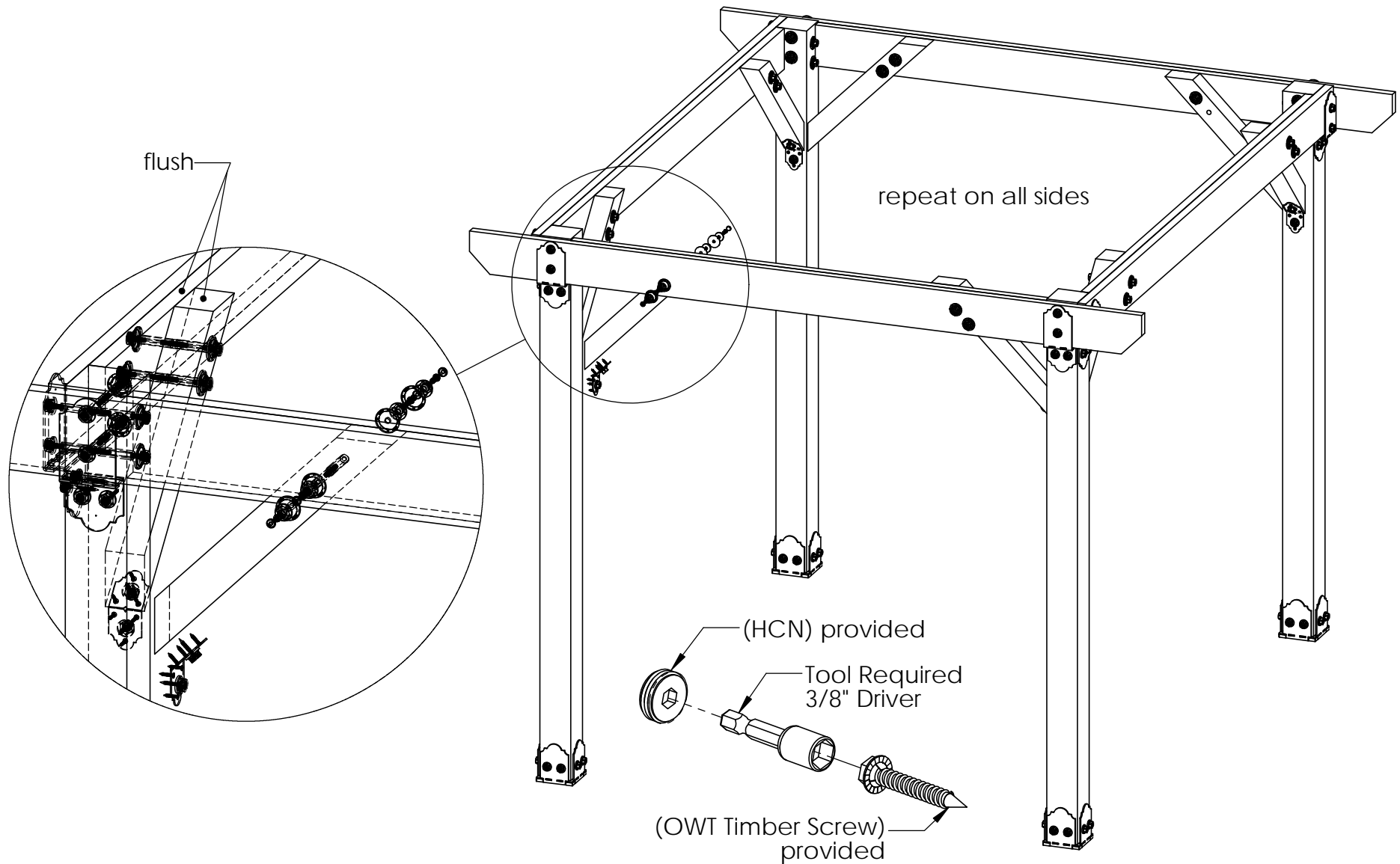
Secure with nails or screws  
Repeat on all sides

for additional beam rigidity  
apply polyurethane adhesive  
between boards



## step 2 Inside Beams

Pavilion Beam & Support

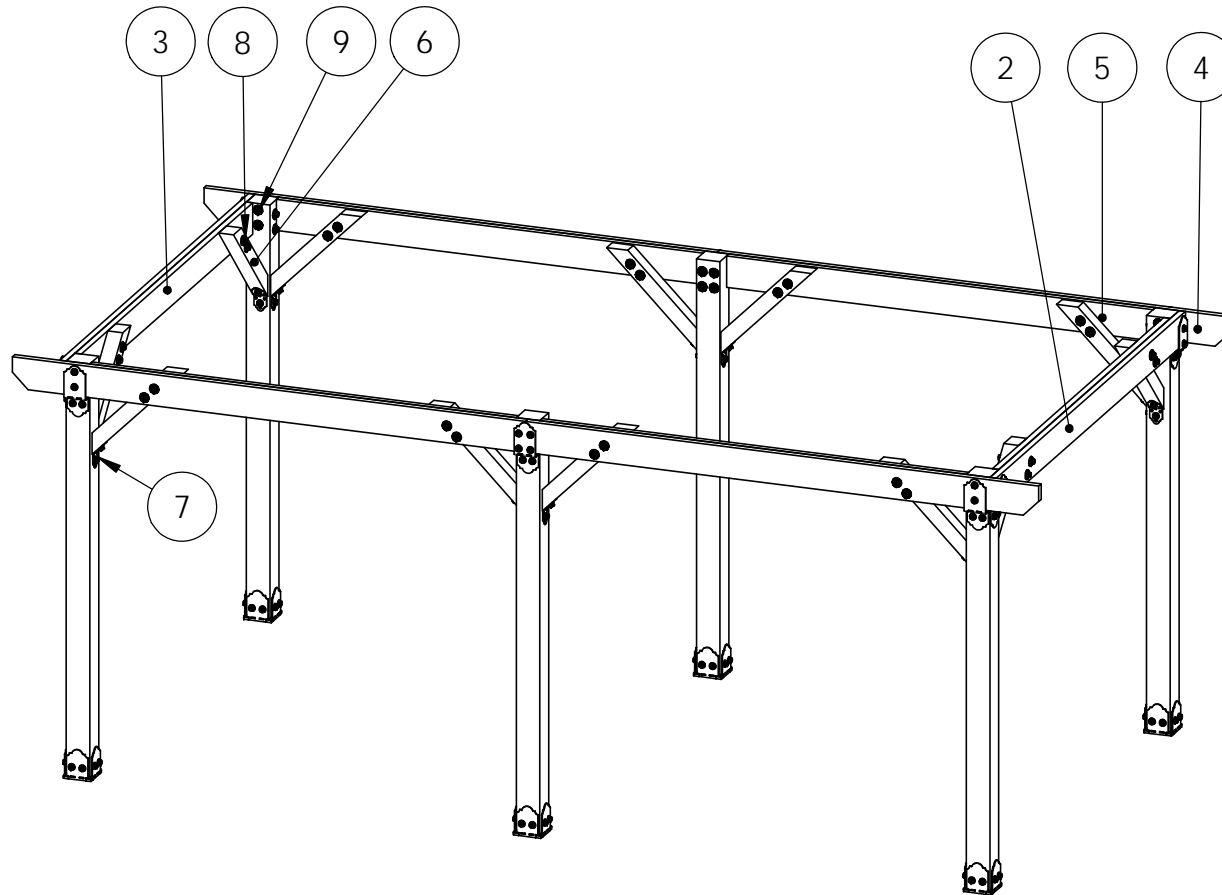


## step 3 Knee Braces

Pavilion Beam & Support

V1.00 - Installation Instructions effective May 1, 2015 and reflects information that available as of April 10, 2014. This information is updated periodically and should not be relied upon after May 1, 2015. Please visit [www.OZCOBP.com](http://www.OZCOBP.com) to get current information





ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	Pavilion Base	OZCO Project #209 - 10x20 Pavilion w 6x6 Posts
2	2	2x8 Board	2x8x117.00
3	2	2x8 Board	2x8x106.00
4	4	2x8 Board	2x8x120.00
5	4	2x8 Board	2x8x99.75
6	12	4x4 Post	4x4x30.00
7	3	56668	4" Flush Inside 45 (FI45-LS-4)
8	12	56650	OWT Timber Bolt 6-8"
	0.5	56680	2" Timber Bolt Heavy Duty Washer (OWT-TBW-2)
9	12	56650	OWT Timber Bolt 6-8"
	0.25	56680	2" Timber Bolt Heavy Duty Washer (OWT-TBW-2)

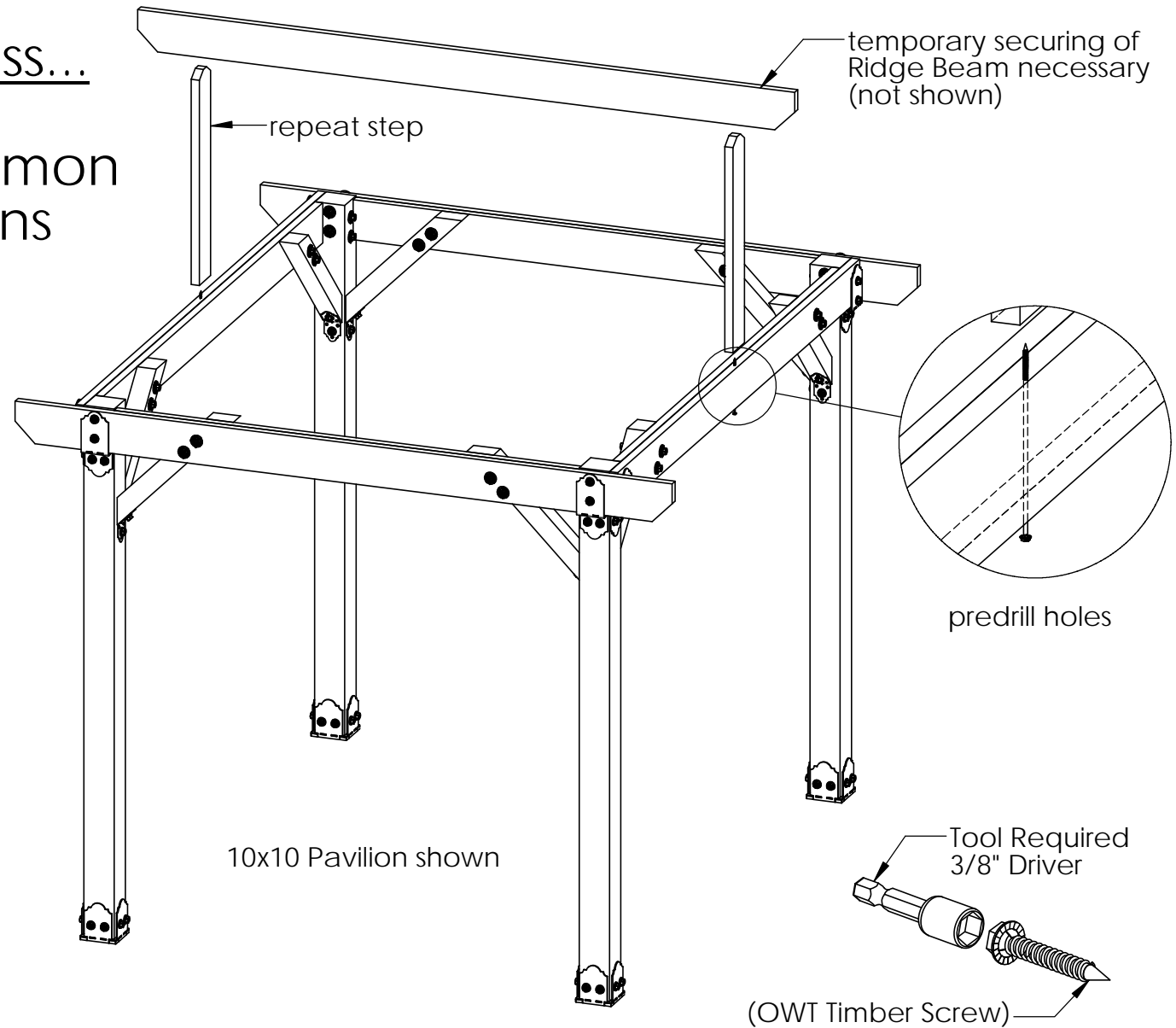
## OZCO Project #209 - 10x20 Pavilion w 6x6 Posts

### Pavilion Beam & Support

V1.00 - Installation Instructions effective May 1, 2015 and reflects information that available as of April 10, 2014. This information is updated periodically and should not be relied upon after May 1, 2015. Please visit [www.OZCOBP.com](http://www.OZCOBP.com) to get current information

# Building your Truss... Simple 7 step procedure common to all size Pavilions

use this procedure for all  
size Pavilions (10x10 shown).  
same construction steps  
and techniques apply



## step 1

### Pavilion Truss 10

repeat step

10x10 Pavilion shown

tip: rafter screw heads might interfere with roofing. secure flush/below rafter or modify roofing material as needed.

predrill holes

Tool Required  
3/8" Driver

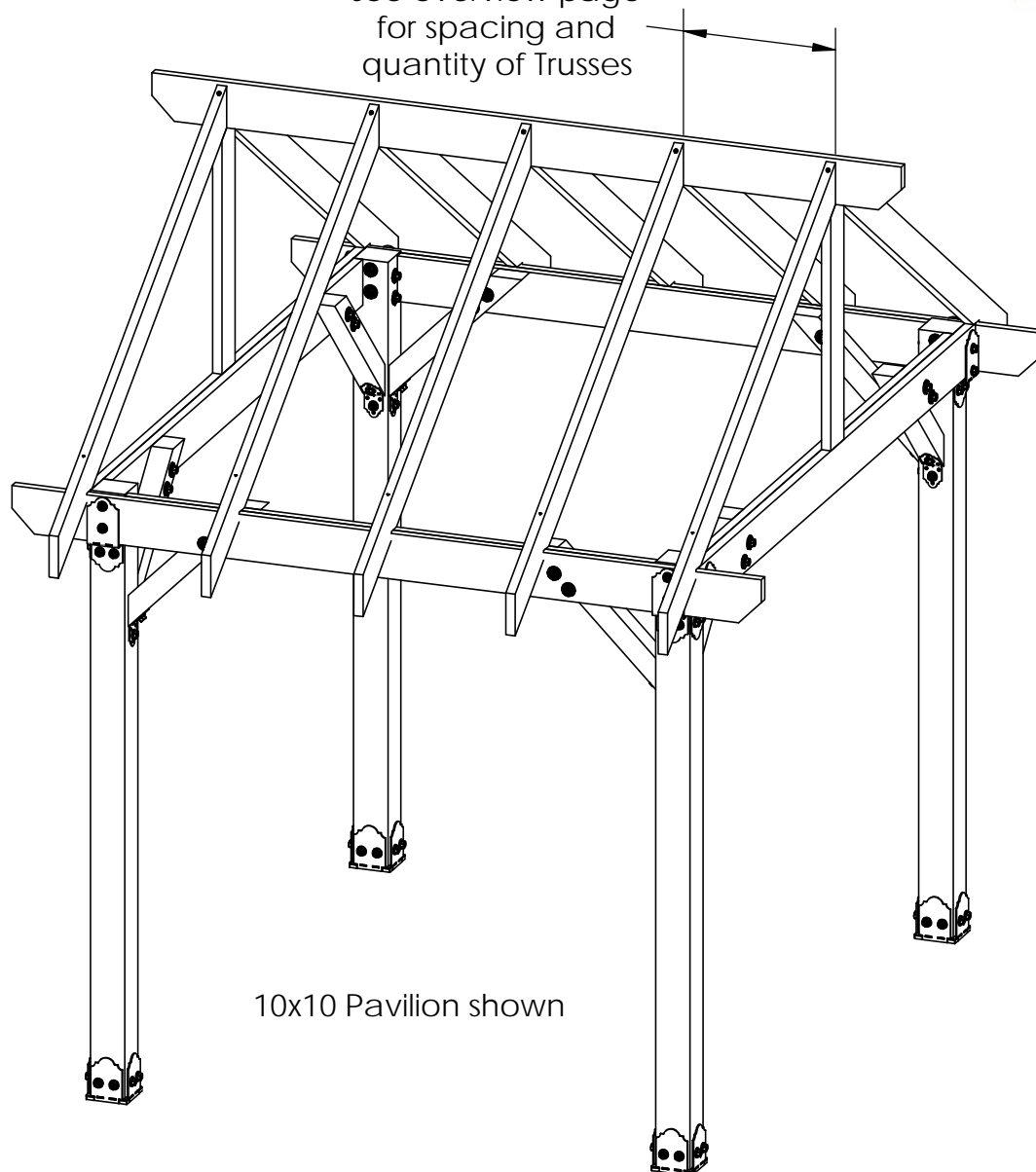
(OWT Timber Screw)

## step 2

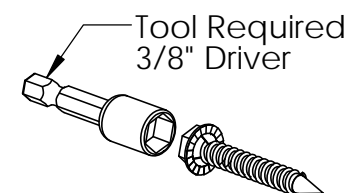
### Pavilion Truss 10

V1.00 - Installation Instructions effective May 1, 2015 and reflects information that available as of April 10, 2014. This information is updated periodically and should not be relied upon after May 1, 2015. Please visit [www.OZCOBP.com](http://www.OZCOBP.com) to get current information

repeat step 2  
see overview page  
for spacing and  
quantity of Trusses



10x10 Pavilion shown

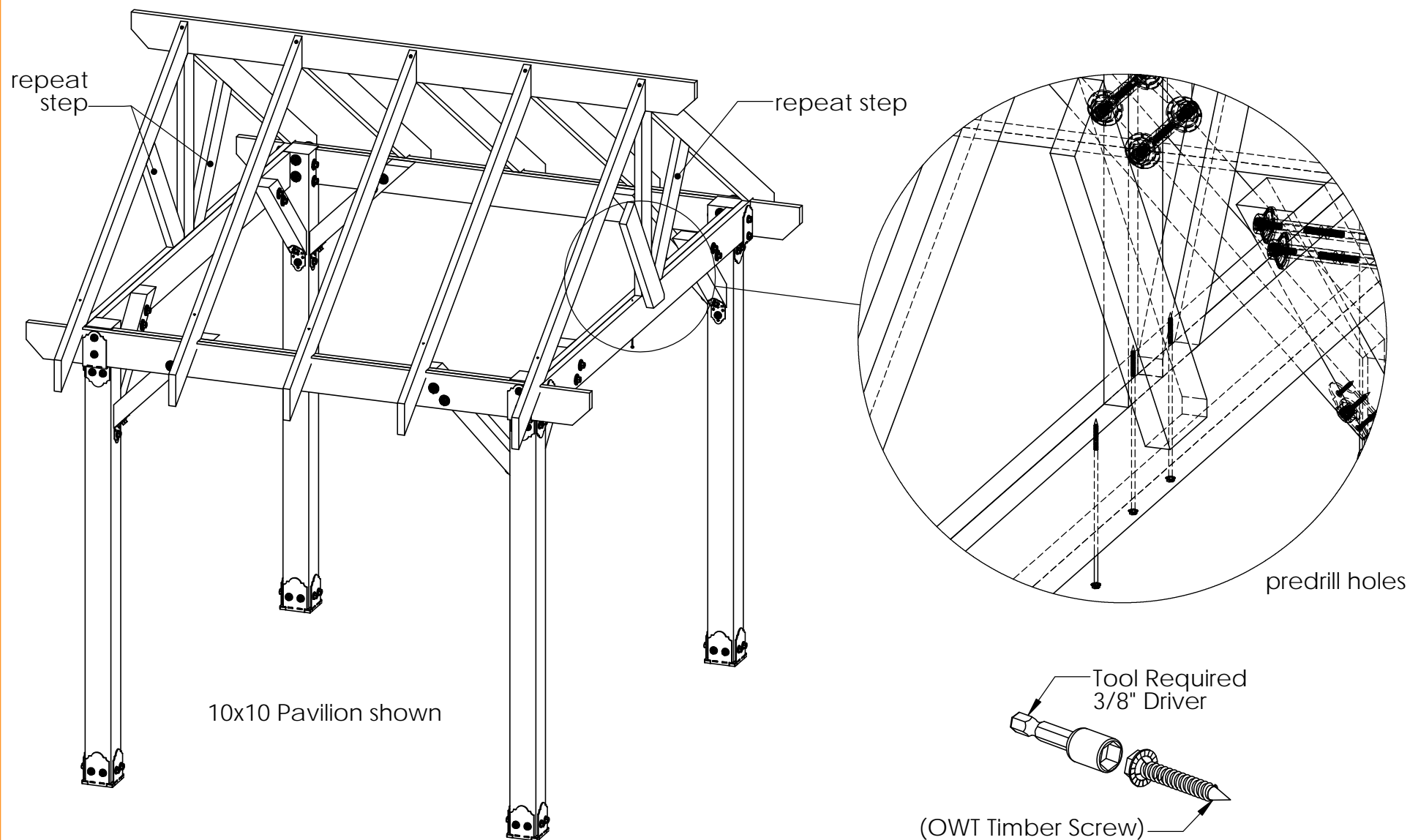


(OWT Timber Screw)

## step 3

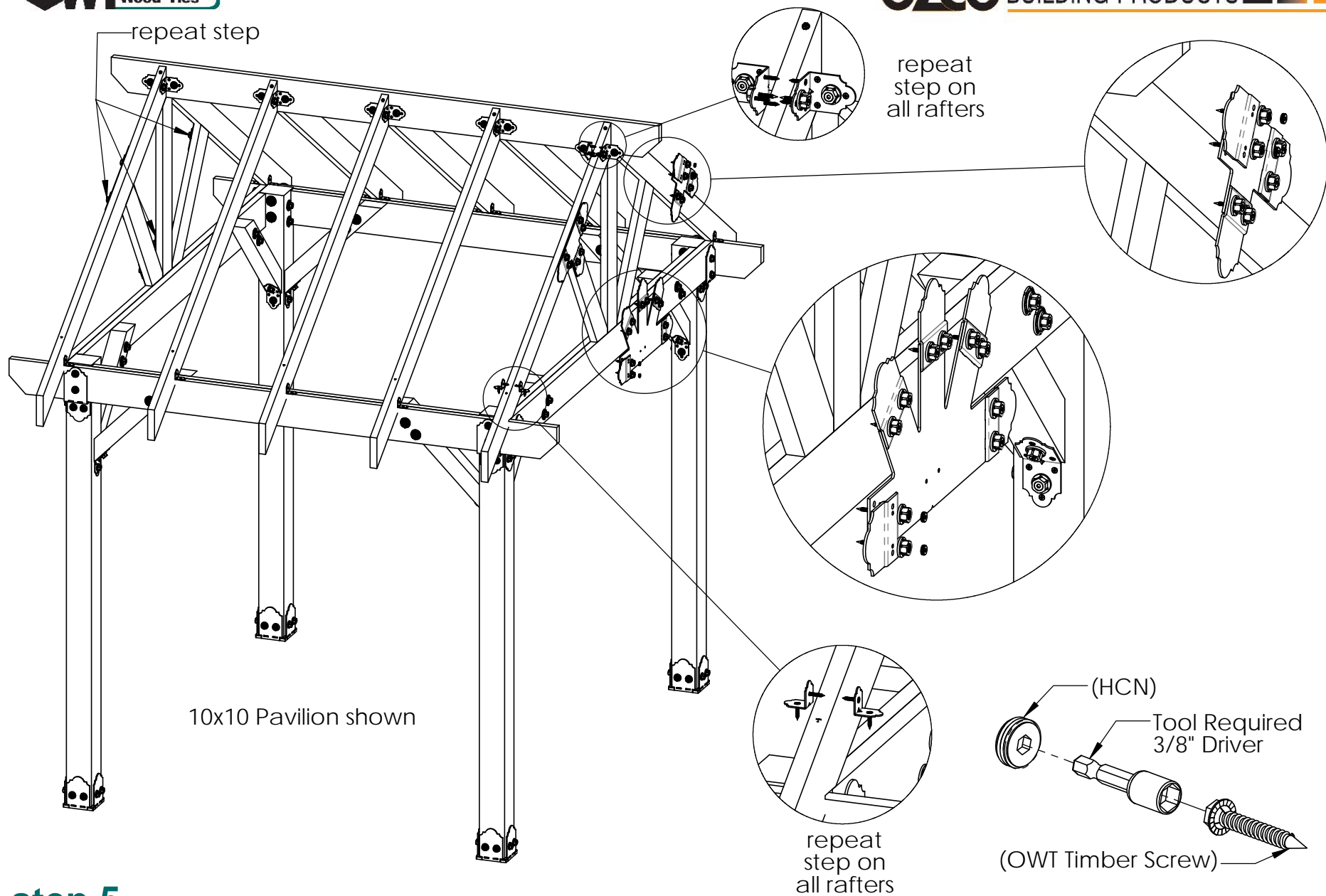
### Pavilion Truss 10

V1.00 - Installation Instructions effective May 1, 2015 and reflects information that available as of April 10, 2014. This information is updated periodically and should not be relied upon after May 1, 2015. Please visit [www.OZCOBP.com](http://www.OZCOBP.com) to get current information



## step 4

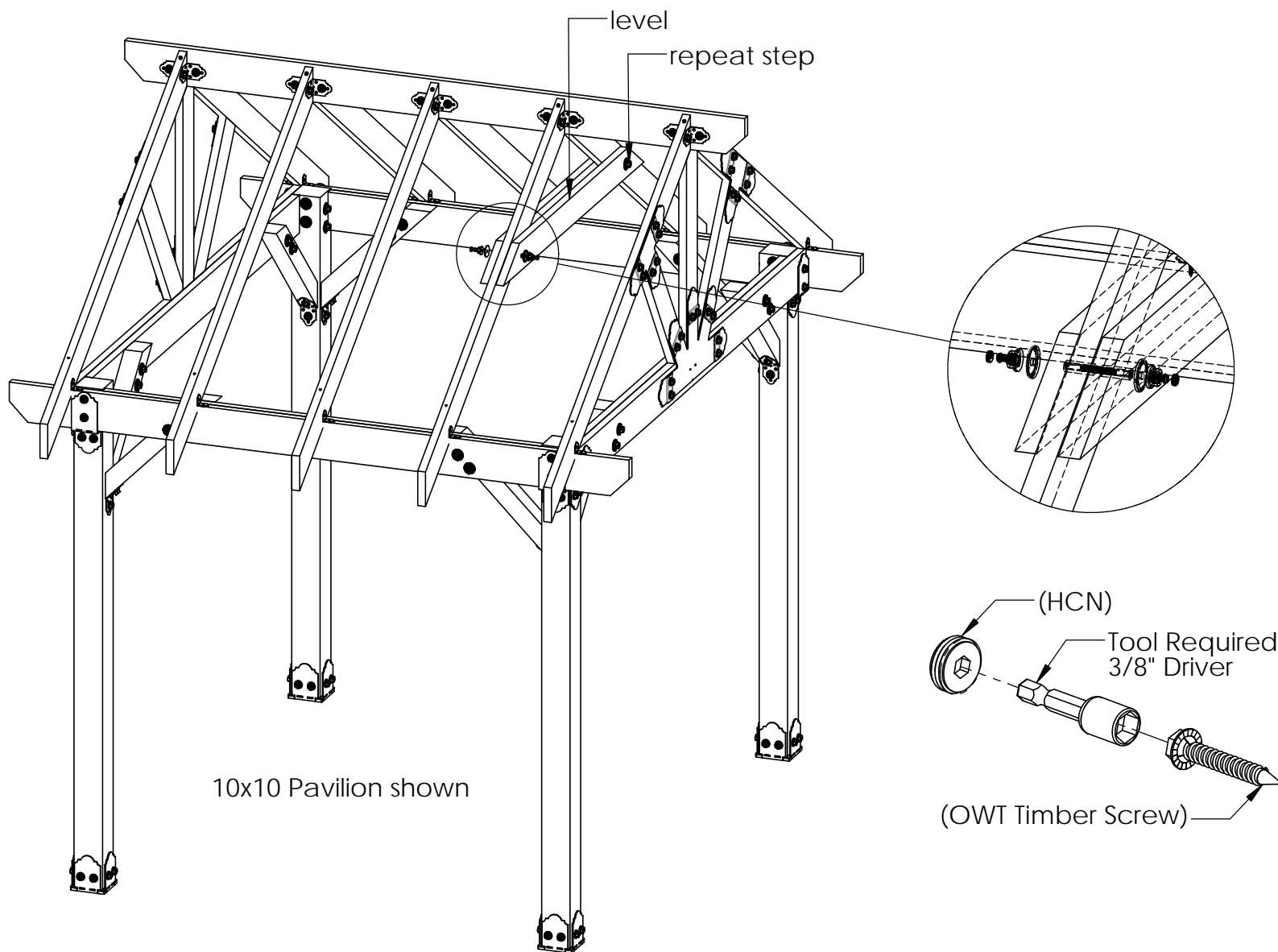
### Pavilion Truss 10



## step 5

### Pavilion Truss 10

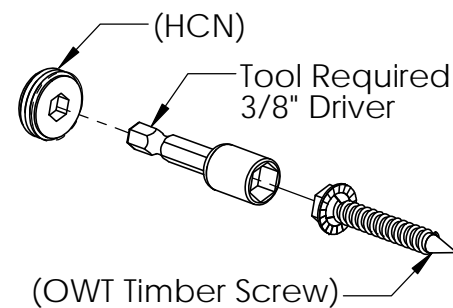
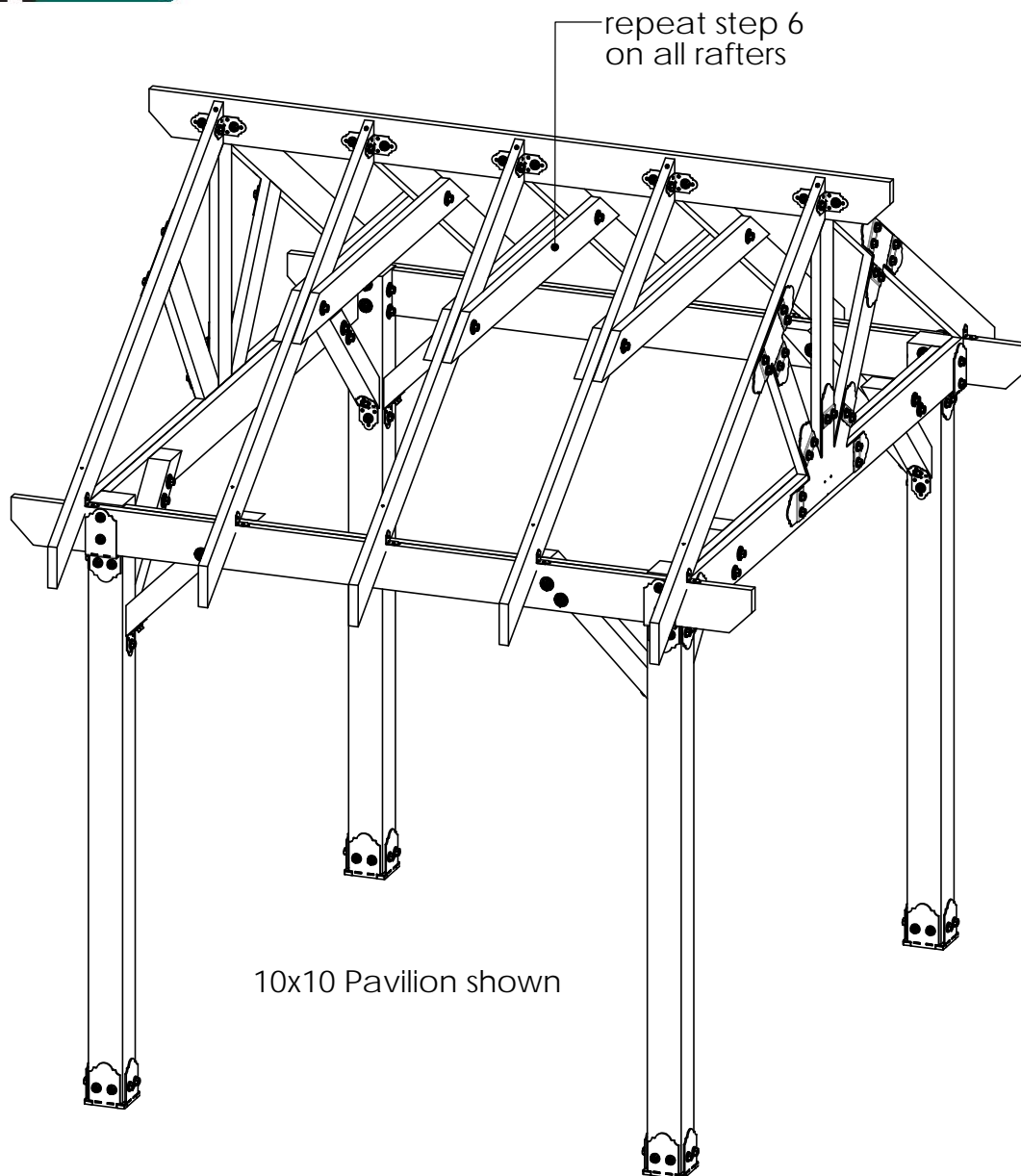




## step 6

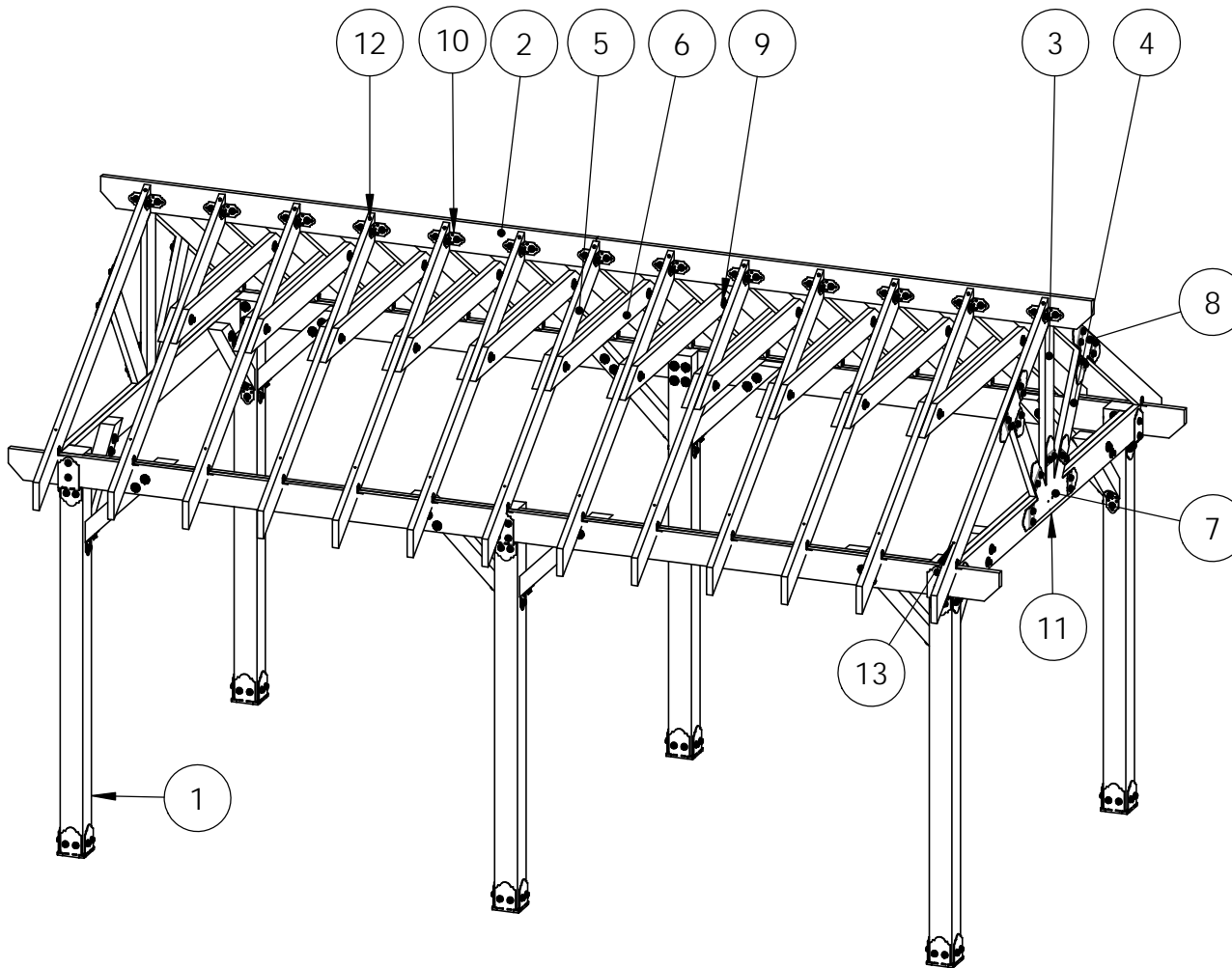
### Pavilion Truss 10

V1.00 - Installation Instructions effective May 1, 2015 and reflects information that available as of April 10, 2014. This information is updated periodically and should not be relied upon after May 1, 2015. Please visit [www.OZCOBP.com](http://www.OZCOBP.com) to get current information



## step 7

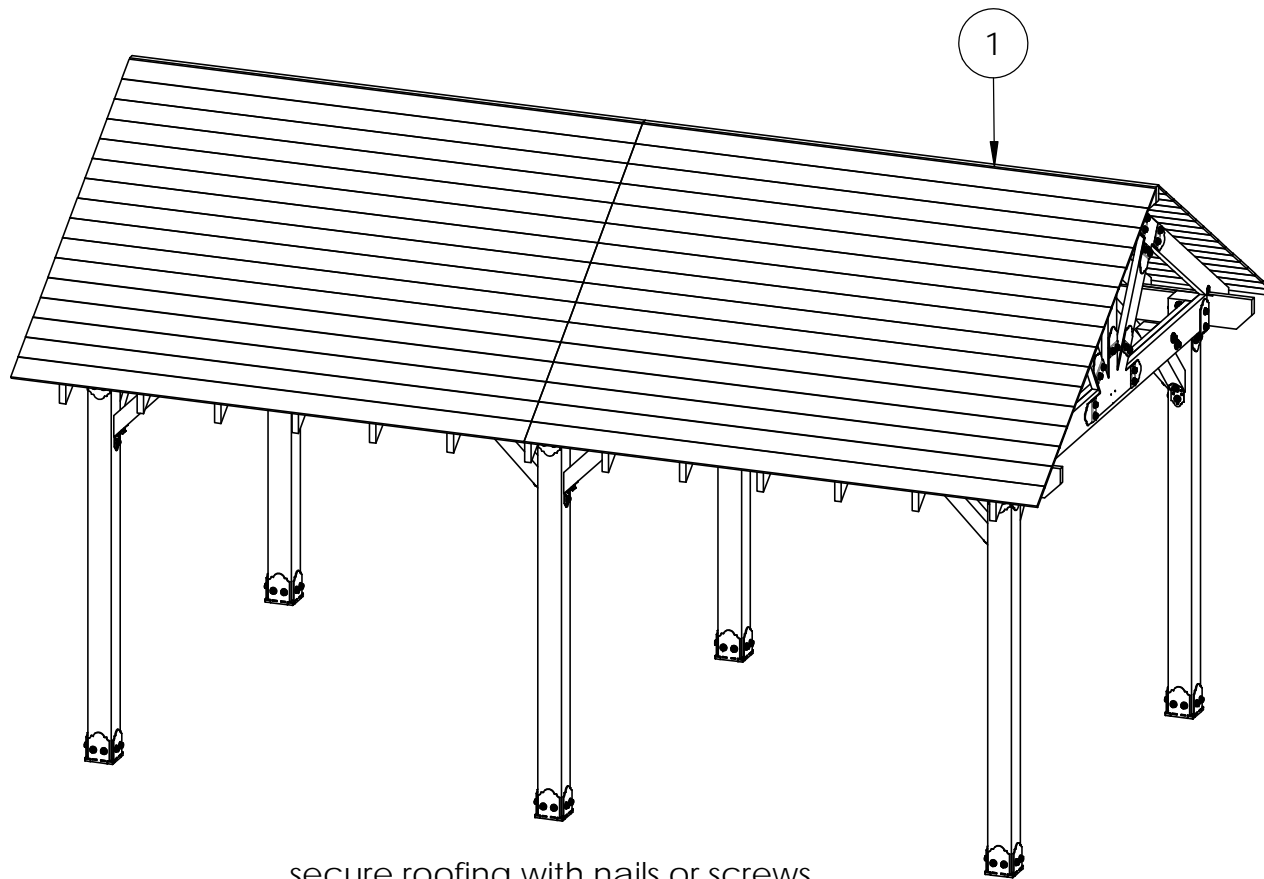
### Pavilion Truss 10



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	Pavilion Beam & Support	OZCO Project #209 - 10x20 Pavilion w 6x6 Posts
2	2	2x8 Board	2x8x120.00
3	2	2x6 Board	2x6x38.50
4	4	2x6 Board	2x6x30.80
5	26	2x6 Board	2x6x89.63
6	22	2x6 Board	2x6x72.00
7	2	56619	Truss Base Fan 8:12
	2.5	56611	Truss Accent (TA-LS)
	0.08	56625	OWT Timber Screw 1-3/4"
8	2	56612	"T" Tie Plate (TTP)
	1.5	56611	Truss Accent (TA-LS)
	0.08	56625	OWT Timber Screw 1-3/4"
9	11	56649	OWT Timber Bolt 4-6"
	0.5	56680	2" Timber Bolt Heavy Duty Washer (OWT-TBW-2)
10	5.2	56617	2" Standard Rafter Clip (RC-LS-2)
11	0.24	56647	OWT Timber Screw 10"
12	1.04	56627	OWT Timber Screw 3-3/4"
13	1.04	56629	OWT Timber Screw 7-1/2"
14	5.2	56618	4" Standard Rafter Clip (RC-LS-4)

## OZCO Project #209 - 10x20 Pavilion w 6x6 Posts

### Pavilion Truss 10



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	64	1x6 Board	1x6x120.00

secure roofing with nails or screws

## OZCO Project #209 - 10x20 Pavilion w 6x6 Posts Roofed

Pavilion Truss 10 Roofing

V1.00 - Installation Instructions effective May 1, 2015 and reflects information that available as of April 10, 2014. This information is updated periodically and should not be relied upon after May 1, 2015. Please visit [www.OZCOBP.com](http://www.OZCOBP.com) to get current information